



CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
3-B2, 4-B2	B	UPDATED TO PILOTED BUSHINGS	9/29/2022	ZS	

PUMP DRIVE SPECS	
FLYWHEEL	SAE 10
HOUSING	SAE 3
PUMP FLANGE	SAE C 2&4-BOLT
PUMP SHAFT	14T 12/24 "C"
HP RATING (@1800 RPM)	110

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: MACH ± 1/32
ANGULAR: MACH ± 1/2°
TWO DECIMAL ± 0.01
THREE DECIMAL ± 0.005
FOUR DECIMAL ± 0.0005

SYMBOLS
□ FLATNESS
○ ROUNDNESS
// PARALLELISM
∅ DIAMETER
"R" RADIUS
⊙ CONCENTRICITY
⊕ TRUE POSITION
⊥ PERPENDICULARITY
⌒ CIRCULAR RUN OUT
⌒ TOTAL RUN OUT
└─┬─┐ COUNTERBORE
└─┴─┘ COUNTERSINK
▽ HOLE DEPTH
≡ SYMMETRIC

CLASS
SAE 10
DESCRIPTION
10,3,14T12/24,C24,110

MAKE	WEIGHT	HEAT TREAT
X	46.00 LB	
BUY	VOLUME	FINISH
	CU.IN.	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	123822	FLYWHEEL COUPLING ASSEMBLY	1
2	123845-02	PUMP MOUNT PLATE	1

	NAME	DATE
DRAWN	VHA	9/13/2021
PCM APPR.		
ENG APPR.	ZS	12/6/2022
SHIP. APPR.		
QA APPR.	JM	12/6/2022
MATERIAL		



TITLE: PUMP DRIVE KIT	
DWG. NO. 127525	REV B
DO NOT SCALE	SHEET 1 OF 4