



PN 123845-09
SAE #4 HOUSING MOUNT
(12) 27/64 DRILL THRU
EQUALLY SPACED ON 15.00 B.C.
SAE "C" PUMP MOUNT 5" DIA PUMP PILOT
(2) 5/8-11 TAPPED HOLES
EQ. SPACED ON 7.13 B.C.
(4) 1/2-13 TAPPED HOLES
EQ. SPACED ON 6.38 B.C.

123243-18
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

123044-13
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

PUMP
OR
MOTOR

1.65 PUMP SHAFT

1.91

2.13
BACKSET

SAE #4 HOUSING

COUPLING ASS'Y #124674

UP TO 110 H.P.

9	123845-09	PUMP MOUNT PLATE [4]	1
8	801912	GREASE	1
7	HP-1125-S-32	HUBBARD PLUG	1
6	N250	7/16-20 NUT	6
5	HX230	7/16-20 x 1 3/4" HHB	6
4	123000-00	STEEL BUSHING	6
3	H62500	NEOPRENE INSRT	6
2	123044-13	COUP HUB [13T16/32\4.125]	1
1	123243-18	FLYWHEEL PLATE [10\4.125]	1

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 05-27-04 SCALE	DRAWING NO. 127577 SHEET OF REV.