

CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
3-B2, 4-B2	C	UPDATED TO PILOTED BUSHINGS	9/27/2022	ZS	

PUMP DRIVE SPECS	
FLYWHEEL	SAE 10
HOUSING	SAE 4
PUMP FLANGE	SAE B 2&4-BOLT
PUMP SHAFT	13T 16/32 "B"
HP RATING (@1800 RPM)	65

PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
HAYES MANUFACTURING. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
HAYES MANUFACTURING IS PROHIBITED.


UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL: ±1/32  
ANGULAR: MACH ±1/2°  
TWO DECIMAL ±.01  
THREE DECIMAL ±.005  
FOUR DECIMAL ±.0005

SYMBOLS  
□ FLATNESS  
○ ROUNDNESS  
// PARALLELISM  
∅ DIAMETER  
"R" RADIUS  
⊙ CONCENTRICITY  
⊕ TRUE POSITION  
⊥ PERPENDICULARITY  
⌒ CIRCULAR RUN OUT  
⌒ TOTAL RUN OUT  
┌ COUNTERBORE  
└ COUNTERSINK  
▽ HOLE DEPTH  
≡ SYMMETRIC

CLASS	SAE 10	
DESCRIPTION	10,4,13T16/32,B24,65	
MAKE	WEIGHT	HEAT TREAT
X	38.00 LB	
BUY	VOLUME	FINISH
	CU.IN.	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	123959	FLYWHEEL COUPLING	1
2	123845-04	PUMP MOUNT PLATE	1

	NAME	DATE
DRAWN	VHA	9/13/2021
PCM APPR.		
ENG APPR.	ZS	9/27/2022
SHIP. APPR.		
QA APPR.		
MATERIAL		

		TITLE: PUMP DRIVE KIT	
DWG. NO. 127625		REV C	
DO NOT SCALE		SHEET 1 OF 4	