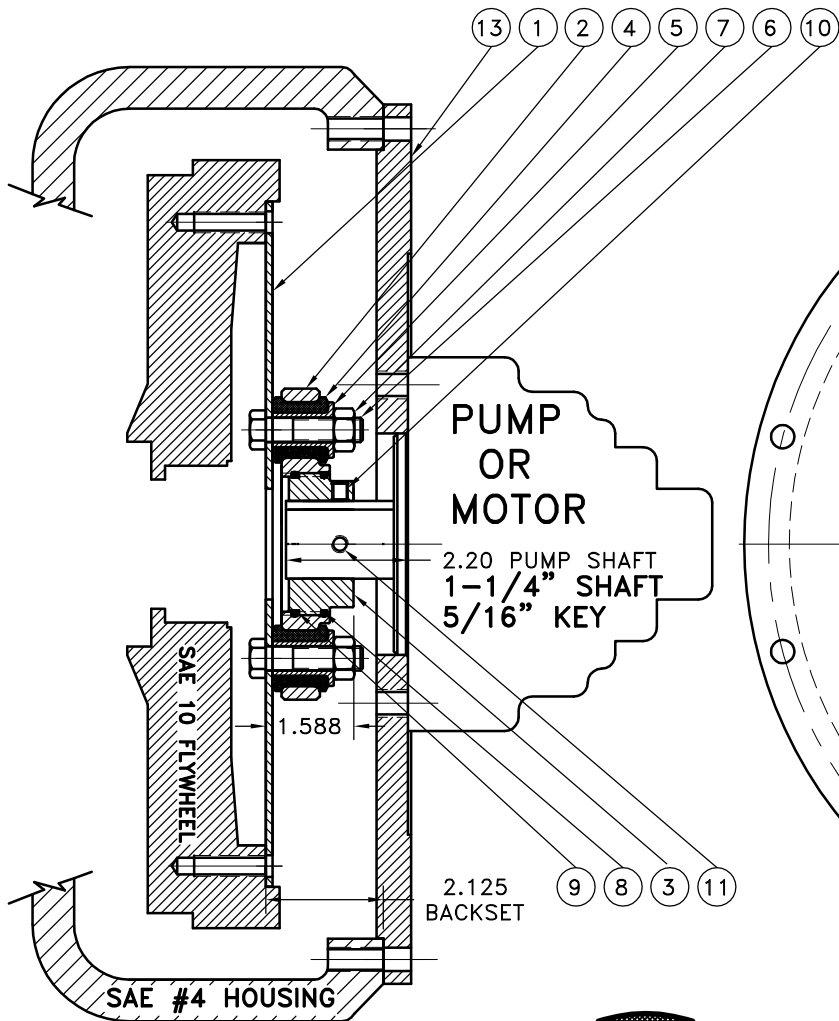
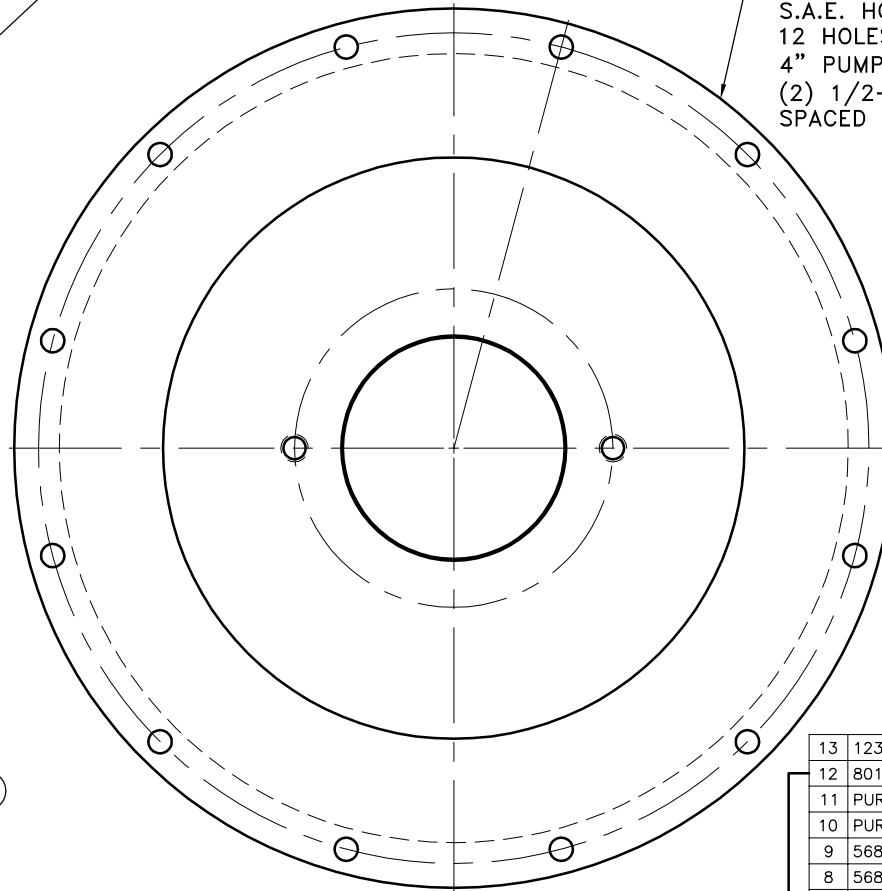


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



PT# 123008-E02
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 4" PUMP PILOT S.A.E. "B" PUMP MOUNT.
 (2) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 5.75 B.C.

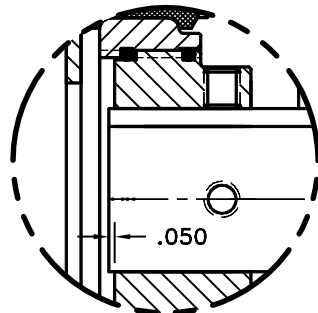


UP TO 110 HP

13	123008-E02	PUMP MOUNT PLATE	1
12	801912	GREASE	1
11	PURCHASE	5/16-18x1/2 SSSCP	1
10	PURCHASE	5/16-18x3/8 SSSCP	1
9	568-143	O-RINGS (124473)	1
8	568-142	O-RINGS (124284-43)	1
7	N250	7/16-20 NUT	6
6	HX230	7/16-20 x 1-3/4" HHB	6
5	123000-00	STEEL BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	124284-43	EXTERNAL SPLINED ADAPTER	1
2	124473	INTERNAL SPLINED HUB	1
1	123243-18	FLYWHEEL PLATE	1

COUPLING ASS'Y #124604

NOTE: REMOVE HUB FROM
 ASS'Y, PRESET HUB ON
 SHAFT & RE- ASSEMBLE
 USING NUT & BOLT
 GRADE LOC-TITE ON SET
 SCREWS



2.20 SHAFT LENGTH

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
— FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	DRAWN BY SIETING CHECKED BY RJH	DATE 08-23-04 SCALE DRAWING NO. 127663 SHEET OF REV.

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