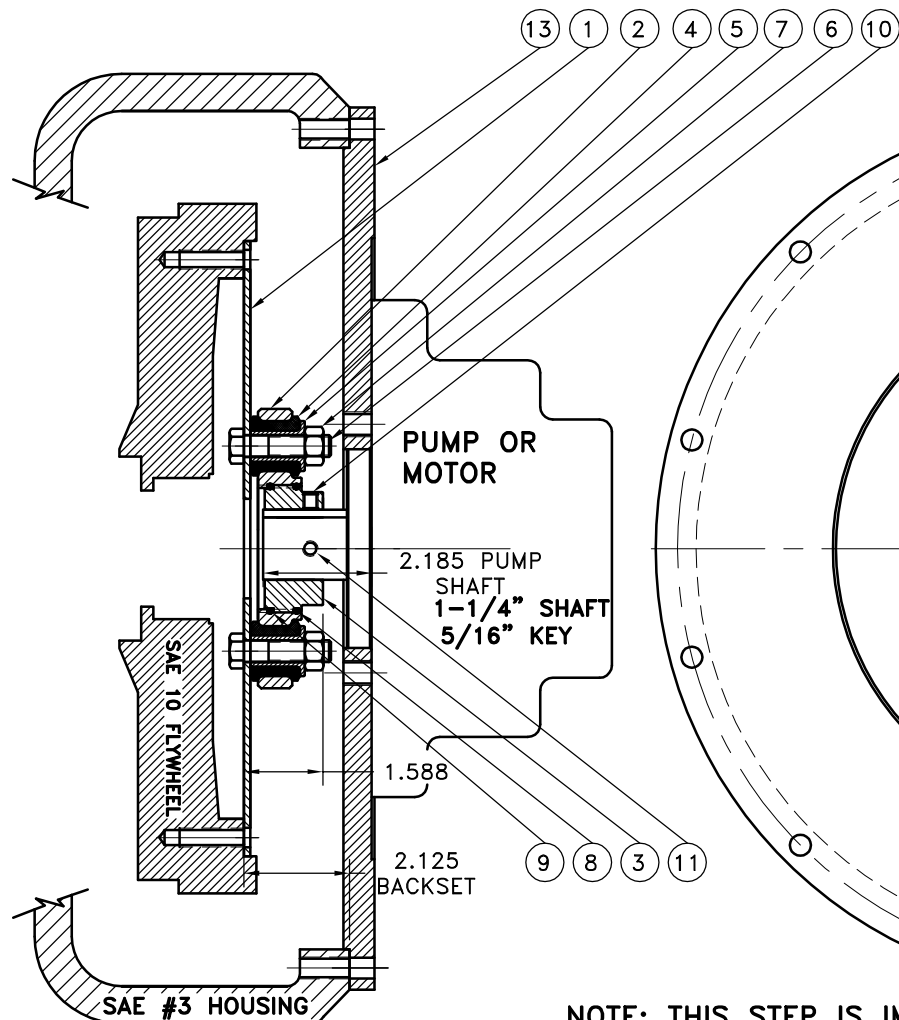


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



123008-DO4
S.A.E. HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 16.88 B.C.
4\"/>

PUMP OR
MOTOR

2.185 PUMP
SHAFT
1-1/4\"/>

1.588
2.125
BACKSET

SAE #3 HOUSING

UP TO 110 HP

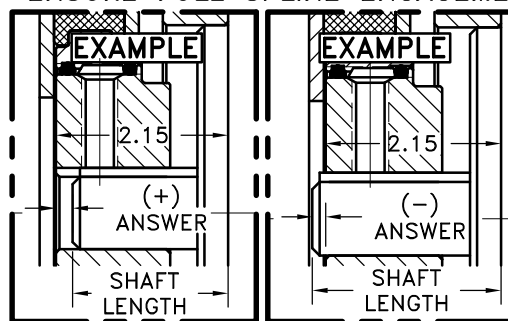
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4\"/>

EXAMPLE:
2.15 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



COUPLING ASS'Y
#124604

13	123008-DO4	PUMP MOUNT PLATE	1
12	801912	GREASE	1
11	PURCHASE	5/16-18x1/2 SSSCP	1
10	PURCHASE	5/16-18x3/8 SSSCP	1
9	568-143	O-RINGS (124473)	1
8	568-142	O-RINGS (124284-43)	1
7	N250	7/16-20 NUT	6
6	HX230	7/16-20 x 1-3/4" HHB	6
5	123000-00	STEEL BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	124284-43	EXTERNAL SPLINED ADAPTER	1
2	124473	INTERNAL SPLINED HUB	1
1	123243-18	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12X MAXIMUM ANGLE ±1/2\"/>	HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY SCALE	DATE 01-20-05 SHEET OF	DRAWING NO. 127819 SHEET OF REV.	