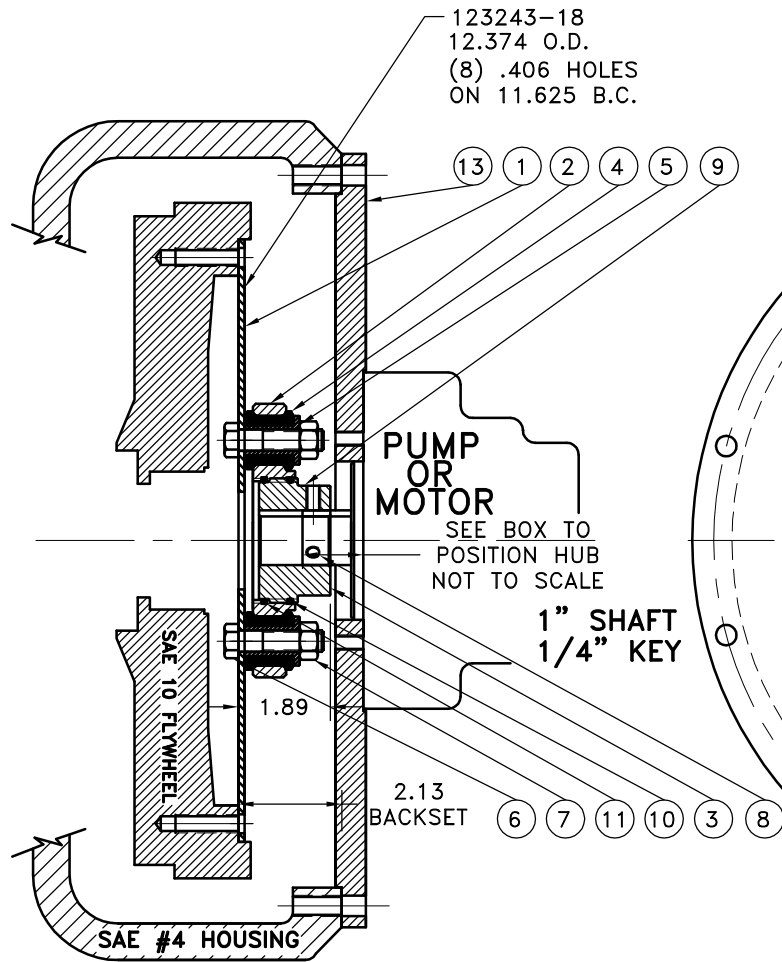


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



123008-EN2
SAE #4 HOUSING MOUNT
(12) 27/64 HOLES THRU
EQ. SPACED ON 15.00 B.C.
SAE "A" PUMP MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

COUPLING ASS'Y #125464

UP TO 110 HP

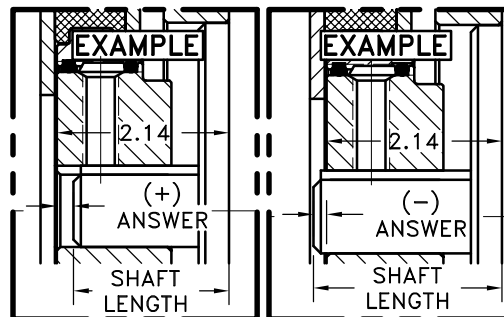
13	123008-EN2	PUMP MOUNT PLATE	1
12	801912	GREASE	1
11	568-143	O-RING (124473)	1
10	568-142	O-RING (126947-11)	1
9	PURCHASE	5/16-18 x 1/2" SS SCP	1
8	PURCHASE	5/16-18 x 5/8" SS SCP	1
7	N250	7/16-20 NUT	6
6	HX230	7/16-20 x 1-3/4" HHB	6
5	123000-00	STEEL BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	126947-11	EXTERNAL SPLINED HUB	1
2	124473	INT SPL HUB [40-16/32\4.125	1
1	123243-18	FLYWHEEL PLATE [10\4.125]	1

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:
2.14 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12X MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 01-25-04 SCALE	DRAWING NO. 127822 SHEET OF REV.	