

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

PT# 123008-E02
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 4" PUMP PILOT S.A.E. "B" PUMP MOUNT.
 (2) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 5.75 B.C.

123243-10
 10.375 O.D.
 (6) .406 HOLES
 ON 9.625 B.C.

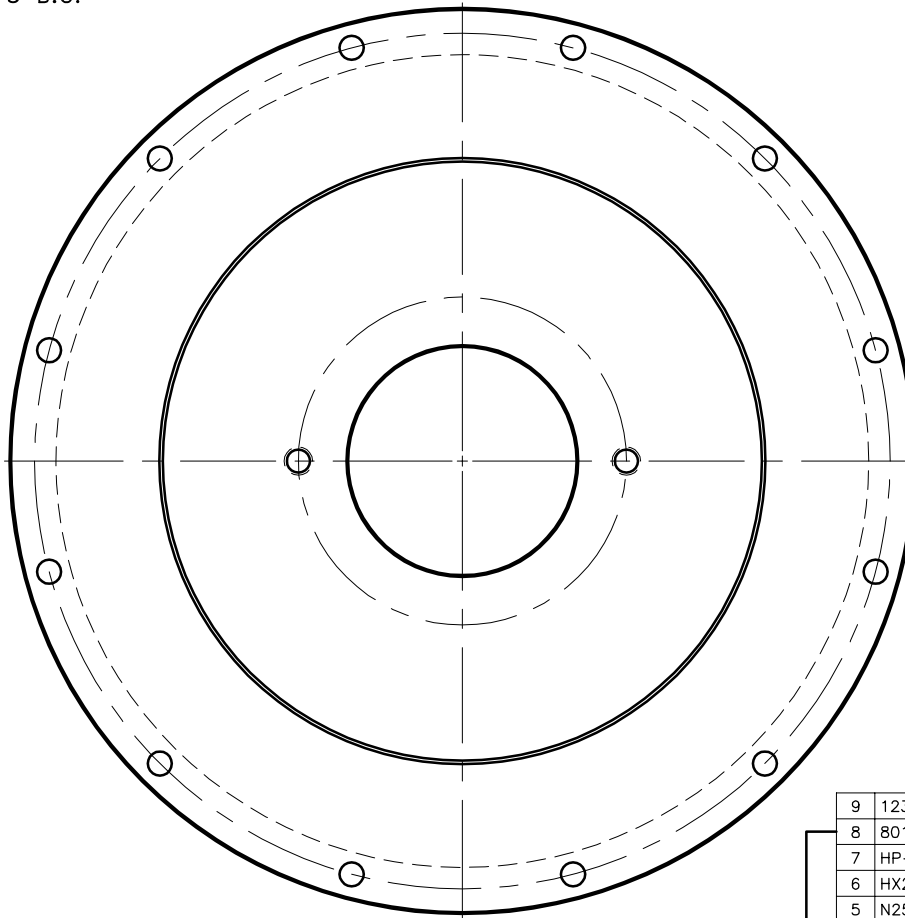
123776-12
 SPLINE DATA
 13 TEETH
 16/32 D.P.
 30° P.A.
 .885 MAJOR
 SAE "B"

PUMP
 OR
 MOTOR
 1.65 PUMP SHAFT

2.44
 BACKSET

SAE 8
 FLYWHEEL

SAE #4 HOUSING



COUPLING ASS'Y #123961

UP TO 65 HP

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
9	123008-E02	PUMP MOUNT PLATE [4]			1
8	801912	GREASE			1
7	HP-937-S-32	HUBBARD PLUG			1
6	HX230	7/16-20x1-3/4 BOLT			6
5	N250	7/16-20 NUT			6
4	123000-00	STEEL BUSHING			6
3	H62500	NEOPRENE INSERT			6
2	123776-12	COUP HUB [13T16/32\3.250]			1
1	123243-10	FLYWHEEL PLATE [8\3.250]			1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
			TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
			DRAWN BY SIETING	DATE 03-30-05
			CHECKED BY RJH	SCALE
			DRAWING NO. 127860	SHEET OF REV.

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