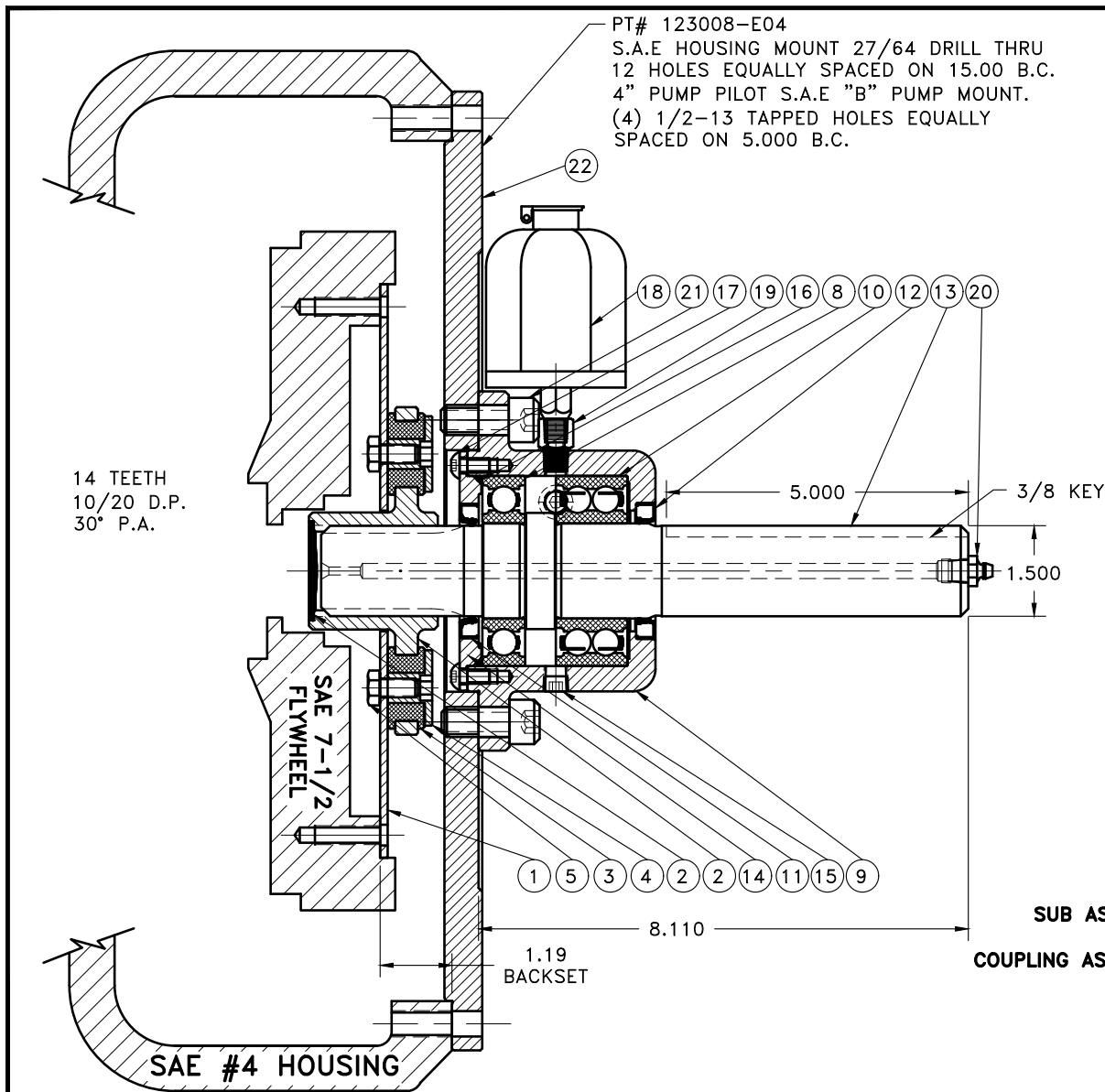




REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	06/03/2010	CHANGED BEARING P/N TO 208WD	ZS	RJH	HM

ATTENTION!!!

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. THE BEARING HOUSING IS SHIPPED FILLED TO OVERFLOW WITH MOBILE 1 5W/30 (3/4 OF A QUART). ONCE ASSEMBLY HAS BEEN INSTALLED ON ENGINE, CHECK TO MAKE SURE THAT OIL IS STILL FULL.
3. OIL MUST BE CHANGED EVERY 800-1000 HOURS OR EACH MONTH WHICH EVER COMES FIRST. RECORDS MUST BE KEPT ON OIL CHANGES OR WARRANTY WILL BE VOID.
4. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

22	123008-E04	PUMP MOUNT PLATE [4\B4BOLT]	1
21	740000	1/2-13-1-1/8 SHCS	4
20	600000	GREASE ZERK	1
19	50785K250	1/8-27 M/F ADAPTER	1
18	31141	OIL RESERVOIR	1
17	PURCHASE	1/4-20 x 1/2" BUTTON HEAD	6
16	568-151	O-RING	1
15	1/8-27	DRAIN/OVERFLOW PLUG	3
14	126652	REAR SEAL ADAPTER	1
13	127313	SPLINED SHAFT	1
12	CRW1-R-15830	SEAL	1
11	CR 14903	SEAL	1
10	5208WD	DOUBLE BEARING	1
9	126646	BEARING HOUSING	1
8	208WD	BEARING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 HHB	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-37	COUP HUB [14T 10/20\3.875]	1
1	123243-97	FLYWHEEL PLATE [7 1/2\3.875]	1

SUB ASS'Y #127315
COUPLING ASS'Y #127910

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
 FLATNESS	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED TE₂ MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 ± 0.01 .000 ± 0.005 .0000 ± 0.0005				
 STRAIGHTNESS					
 ANGULARITY					
 PERPENDICULARITY					
 PARALLELISM					
 CONCENTRICITY					
 TRUE POSITION					
 ROUNDNESS					
 CIRCULAR RUN OUT					
 TOTAL RUN OUT					
 CYLINDRICITY					
 FINISH					
CLASS	MAKE: ☐ BUY: ☐	DRAWN BY	DATE	DRAWING NO.	
DESCRIPTION		SIETING	06-15-05	127908	
		CHECKED BY	SCALE		SHEET OF REV.
		RJH			

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