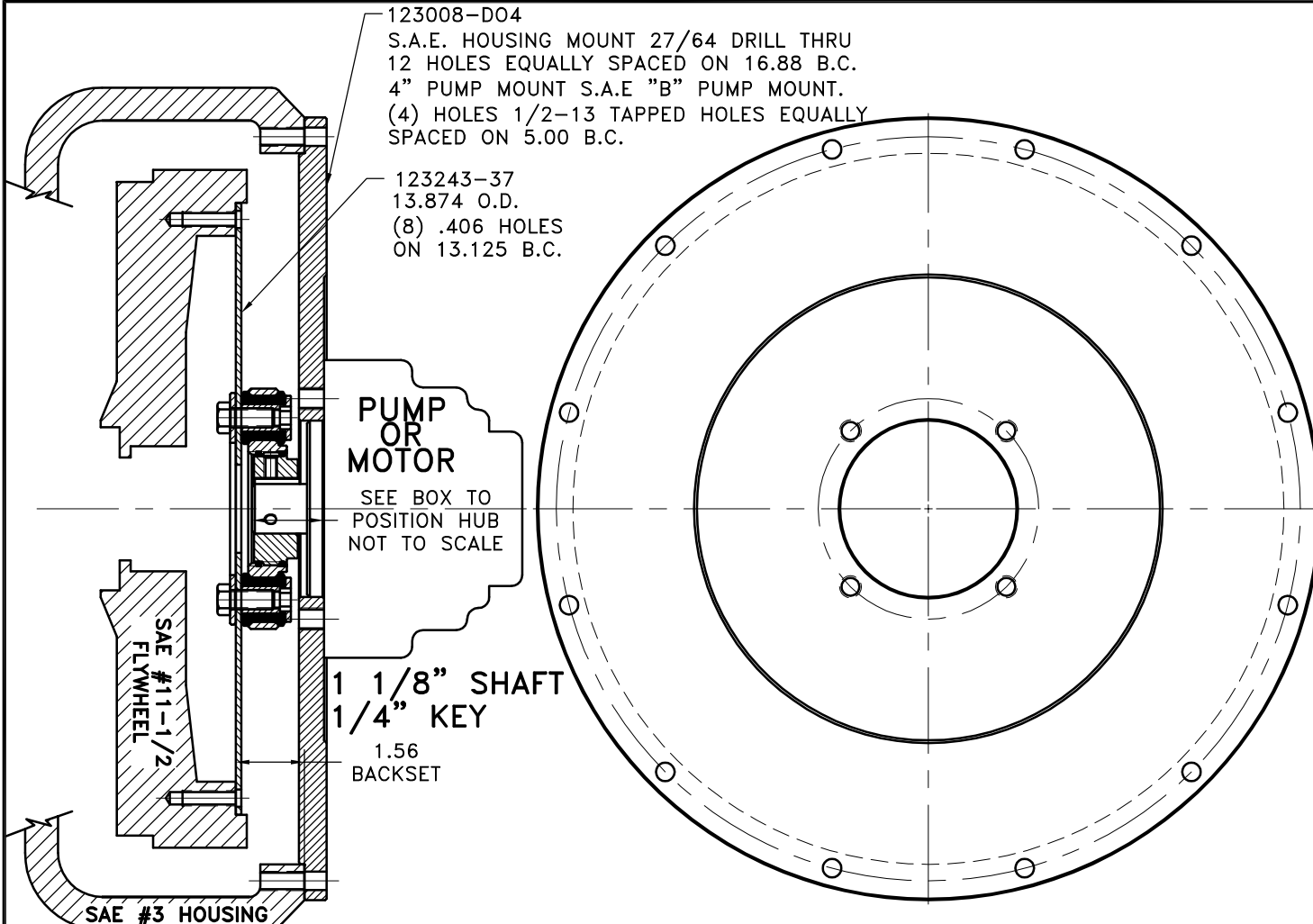


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

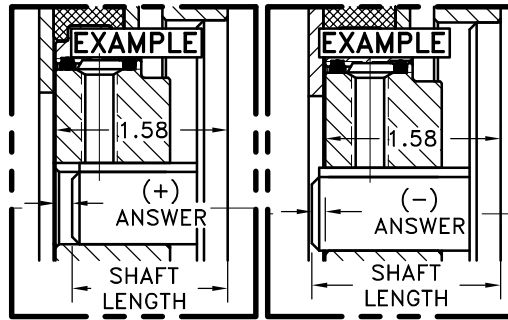


NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:  
1.58 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



COUPLING ASS'Y #127967

13	123008-DO4	PUMP MOUNT PLATE [3\B4BOLT]	1
12	801912	GREASE	1
11	PURCHASE	5/16-18x1/2 SSSCP	1
10	PURCHASE	5/16-18x3/8 SSSCP	1
9	568-143	O-RINGS (124473)	1
8	568-142	O-RINGS (124838-13)	1
7	HX200	7/16-20x1 HHB	6
6	H62500	NEOPRENE INSERT	6
5	123727	THREADED BUSHING	6
4	124473	INT SPL HUB [1.13S/.25K\4.125]	1
3	124838-13	EXT SPL HUB [40T13/32\4.125]	1
2	124623	BACKING PLATE	1
1	123243-37	FLYWHEEL PLATE [11.5\4.125]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<ul style="list-style-type: none"> <li>— FLATNESS</li> <li>— STRAIGHTNESS</li> <li>— ANGULARITY</li> <li>— SQUARENESS</li> <li>— PARALLELISM</li> <li>— CONCENTRICITY</li> <li>— TRUE POSITION</li> <li>— ROUNDNESS</li> <li>— CIRCULAR RUN OUT</li> <li>— TOTAL RUN OUT</li> <li>— CYLINDRICITY</li> <li>— FINISH</li> </ul>	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12X MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
			TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE	
			MATERIAL	
			DRAWN BY SIETING	DATE 08-15-05
			CHECKED BY RJH	SCALE
			DRAWING NO. 127966	SHEET OF REV.
			- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	