

CUSTOMER DRAWING

REVISIONS						
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2	DCR #
	A	RELEASED IN SW; UPDTAED TO PILOTED BUSHINGS	12/5/2023	ZS		4295

D

D

C

C

B

B

A

A

PUMP DRIVE SPECS	
FLYWHEEL	SAE 7.5
HOUSING	SAE 5
PUMP FLANGE	SAE B 2&4-BOLT
PUMP SHAFT	13T 16/32 "B"
HP RATING (@1800 RPM)	75

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
HAYES MANUFACTURING. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
HAYES MANUFACTURING IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: ±1/32
ANGULAR: MACH ±1/2°
TWO DECIMAL ±.01
THREE DECIMAL ±.005
FOUR DECIMAL ±.0005

SYMBOLS
□ FLATNESS
○ ROUNDNESS
// PARALLELISM
∅ DIAMETER
"R" RADIUS
⊙ CONCENTRICITY
⊕ TRUE POSITION
⊥ PERPENDICULARITY
⌊ CIRCULAR RUN OUT
⌋ TOTAL RUN OUT
└ COUNTERBORE
▽ COUNTERSINK
≡ SYMMETRIC

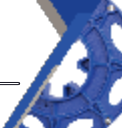

CLASS
SAE 7.5
DESCRIPTION
7-1/2, 5, 13T16/32, B24, 75

MAKE	WEIGHT	HEAT TREAT
X	27.1 LB	
BUY	VOLUME	FINISH
	CU. IN.	

COUPLING IS NOT SERVICABLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	127531	FLYWHEEL COUPLING ASSEMBLY	1
2	123845-05	PUMP MOUNT PLATE	1

	NAME	DATE
DRAWN	MM	12/5/2023
PCM APPR.	HM	12/13/2023
ENG APPR.	ZS	12/13/2023
SHIP. APPR.		
QA APPR.		
MATERIAL		



TITLE:
FLYWHEEL COUPLING ASSEM. W/
PUMP MOUNT PLATE

DWG. NO. 128018	REV A
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DO NOT SCALE	SHEET 1 OF 4
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