



CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
	A	RELEASED IN SOLIDWORKS	1/31/2023	ZS	

8X Ø 27/64 THRU

Ø 4 3/16

123008-GN2 LOT #

Ø 8 3/4

8X Ø 11/32 THRU

076-497-4-000-0
HAYES MFG.
U.S. HIGHWAY 101
PITTSBURGH, PA. 15106

DRAW CODE

COUPLING FRONT VIEW

COUPLING IS NOT SERVICEABLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	124643	COUPLING ASSEMBLY	1
2	123008-GN2	PUMP MOUNT PLATE	1

PUMP DRIVE SPECS	
FLYWHEEL	SAE 7.5
HOUSING	SAE 5
PUMP FLANGE	SAE A 2-BOLT
PUMP SHAFT	15T 16/32"BB"
HP RATING (@1800 RPM)	50

PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: ±1/32
ANGULAR: MACH ±1/2°
TWO DECIMAL: ±0.01
THREE DECIMAL: ±0.005
FOUR DECIMAL: ±0.0005

SYMBOLS
□ FLATNESS
○ ROUNDNESS
// PARALLELISM
∅ DIAMETER
"R" RADIUS
⊙ CONCENTRICITY
⊕ TRUE POSITION
⊥ PERPENDICULARITY
⌒ CIRCULAR RUN OUT
⌒ TOTAL RUN OUT
┐ COUNTERBORE
┘ COUNTERSINK
▽ HOLE DEPTH
≡ SYMMETRIC

CLASS	SAE 7.5
DESCRIPTION	7-1/2,5,15T16/32,A2,50
MAKE	X
WEIGHT	28.0 LB
BUY	VOLUME
CU.IN.	
HEAT TREAT	
FINISH	

	NAME	DATE
DRAWN	PJH	1/31/2023
PCM APPR.		
ENG APPR.	ZS	1/31/2023
SHIP. APPR.		
QA APPR.		
MATERIAL		

HAYES	
TITLE: FLYWHEEL COUPLING ASSY W/PMP	
DWG. NO. 128036	REV A
DO NOT SCALE	SHEET 1 OF 4