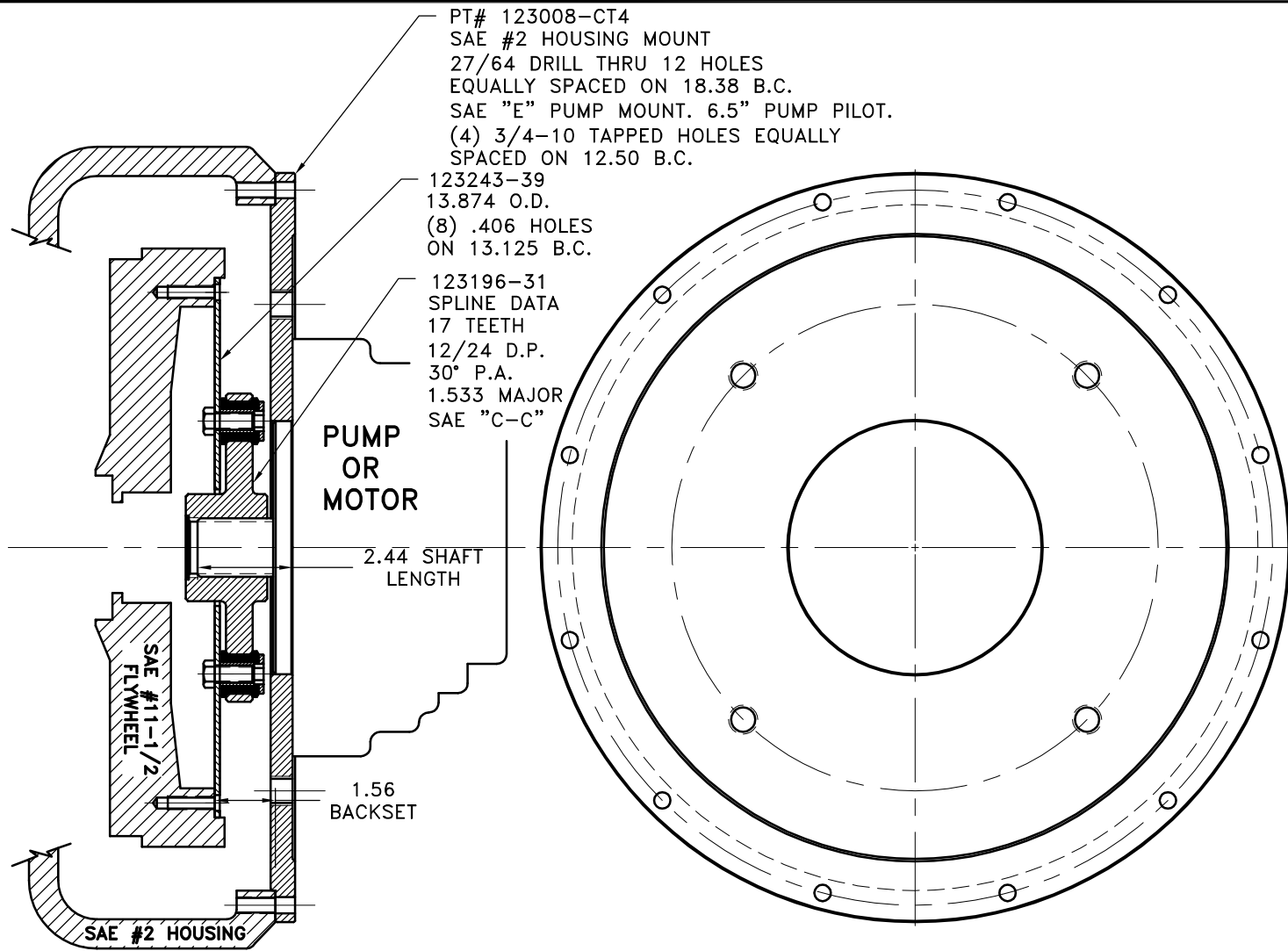


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



PT# 123008-CT4  
 SAE #2 HOUSING MOUNT  
 27/64 DRILL THRU 12 HOLES  
 EQUALLY SPACED ON 18.38 B.C.  
 SAE "E" PUMP MOUNT. 6.5" PUMP PILOT.  
 (4) 3/4-10 TAPPED HOLES EQUALLY  
 SPACED ON 12.50 B.C.

123243-39  
 13.874 O.D.  
 (8) .406 HOLES  
 ON 13.125 B.C.

123196-31  
 SPLINE DATA  
 17 TEETH  
 12/24 D.P.  
 30° P.A.  
 1.533 MAJOR  
 SAE "C-C"

PUMP  
 OR  
 MOTOR

2.44 SHAFT  
 LENGTH

1.56  
 BACKSET

SAE #11-1/2  
 FLYWHEEL

SAE #2 HOUSING

UP TO 350 HP

COUPLING ASS'Y #124622

QTY.	DESCRIPTION	PART NUMBER	DET.
1	FLYWHEEL PLATE [11.5\6.500]	123243-49	1
1	COUP HUB [17T12/24\6.500]	123196-31	2
12	NEOPRENE INSERT	H62500	3
12	THREADED BUSHING	123727	4
1	HUBBARD PLUG	HP-1625-S-62	6
1	GREASE	801912	7
1	PUMP MOUNT PLATE [2\E4BOLT]	123008-CT4	8

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
▭	FLATNESS	DO NOT SCALE			
—	STRAIGHTNESS	DRAWING			
∠	ANGULARITY	TOLERANCES UNLESS			
⊥	SQUARENESS	OTHERWISE SPECIFIED			
∥	PARALLELISM	125	MAXIMUM		
⊙	CONCENTRICITY	ANGLE ±1/2°			
⊕	TRUE POSITION	FRACTION ±1/32			
⊖	ROUNDNESS	DECIMAL			
⊘	CIRCULAR RUN OUT	.00 ±.01			
⊙	TOTAL RUN OUT	.000 ±.005			
⊘	CYLINDRICITY	.0000 ±.0005			
√	FINISH				



TITLE  
 FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE

MATERIAL

- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING	DATE 11-01-05	DRAWING NO. 128050
	CHECKED BY RJH	SCALE	SHEET OF REV.

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