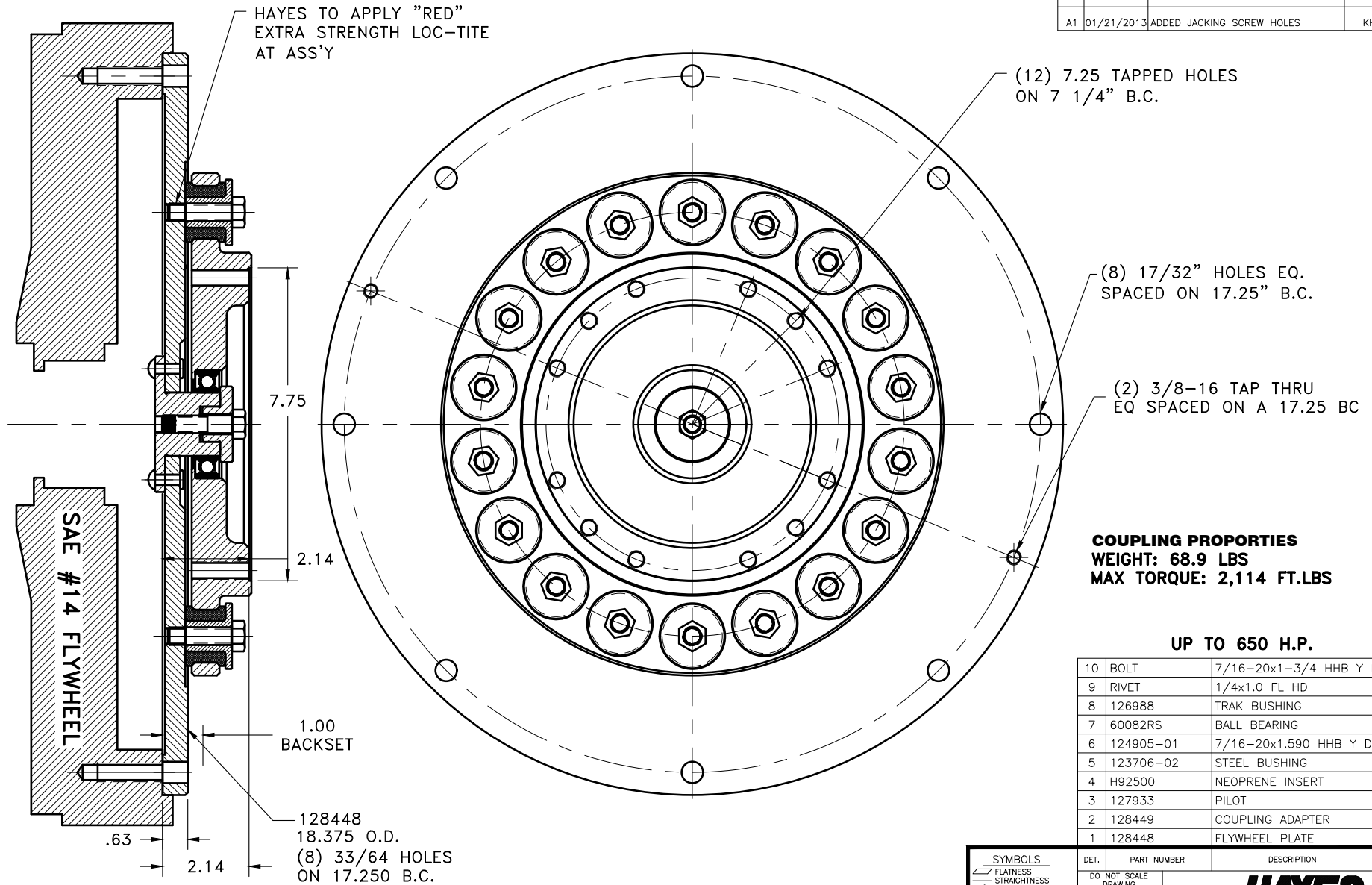


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	01/21/2013	ADDED JACKING SCREW HOLES	KH	ML	JM



COUPLING PROPERTIES
WEIGHT: 68.9 LBS
MAX TORQUE: 2,114 FT.LBS

UP TO 650 H.P.

10	BOLT	7/16-20x1-3/4 HHB Y D	1
9	RIVET	1/4x1.0 FL HD	6
8	126988	TRAK BUSHING	1
7	60082RS	BALL BEARING	1
6	124905-01	7/16-20x1.590 HHB Y D	18
5	123706-02	STEEL BUSHING	18
4	H92500	NEOPRENE INSERT	18
3	127933	PILOT	1
2	128449	COUPLING ADAPTER	1
1	128448	FLYWHEEL PLATE	1

**FOR SPICER 1810 U-JOINT ADAPTER &
SAE 14 INCH OVER CENTER FLYWHEEL**

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS MAKE: ☐ BUY: ☐		HAYES MANUFACTURING INC. ® TITLE U-JOINT ADAPTER ASS'Y MATERIAL			
DESCRIPTION		DRAWN BY SIETING	DATE 11-15-06	DRAWING NO. 128447	
		CHECKED BY RJH	SCALE	SHEET OF REV.	