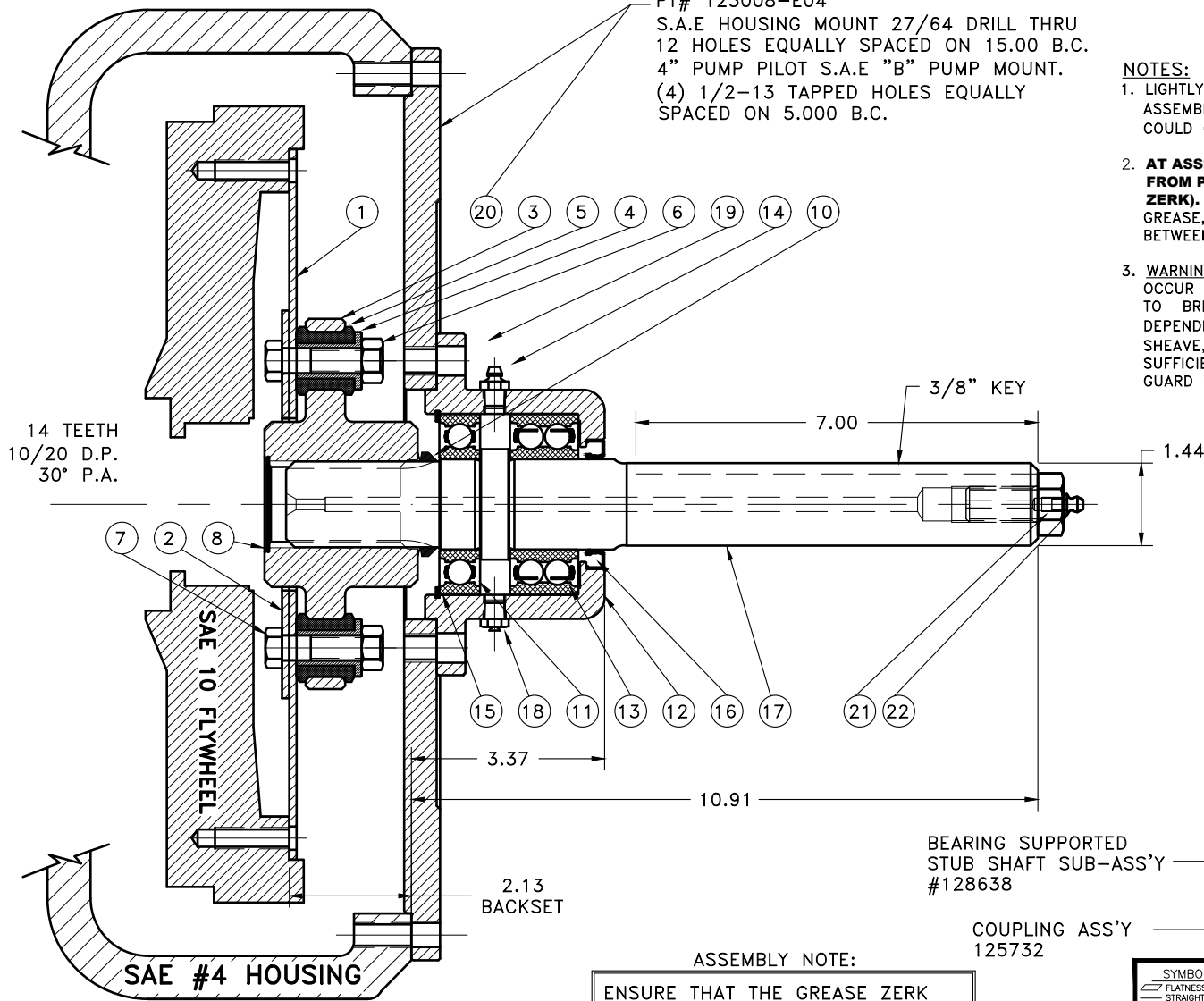


PT# 123008-E04
 S.A.E HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 4" PUMP PILOT S.A.E "B" PUMP MOUNT.
 (4) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 5.000 B.C.



NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 800 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

22	609000	GREASE ZERK	1
21	125294	BOLT	1
20	123008-E04	PUMP MOUNT PLATE	1
19	740000	1/2-13-1-1/8 SHCS	4
18	1093K11	RELIEF VALVE	1
17	128632	SPLINED SHAFT	1
16	CRW1-R-15830	SEAL	1
15	RR-314	SPIROLOX RETAINING RING	1
14	600000	GREASE ZERK	1
13	5208WD	DOUBLE BEARING	1
12	125007	BEARING HOUSING	1
11	208P	BEARING	1
10	400401	V-RING	1
9	801912	GREASE	1
8	R-0017-02	GREASE PLUG	1
7	HX230	7/16-20-1-3/4 BOLT	10
6	N250	7/16-20 NUT	10
5	H62500	NEOPRENE INSERT	10
4	123000-00	STEEL BUSHING	10
3	126098	COUPLING HUB	1
2	124657-03	BACKING PLATE	1
1	124243-42	FLYWHEEL PLATE	1

BEARING SUPPORTED
 STUB SHAFT SUB-ASS'Y
 #128638

COUPLING ASS'Y
 125732

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK
 AND RELIEF VALVE ARE LOCATED
 HORIZONTAL WHEN MOUNTING ON TO
 PUMP MOUNT PLATE OR HOUSING.

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 FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
— FLATNESS — STRAIGHTNESS — ANGULARITY — PERPENDICULARITY // PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS MAKE: ☐ BUY: ☐		TITLE BEARING SUPPORTED STUB SHAFT ASS'Y MATERIAL			
DESCRIPTION		DRAWN BY SIETING	DATE 05-14-07	DRAWING NO. 128618	
		CHECKED BY	SCALE	SHEET OF REV.	