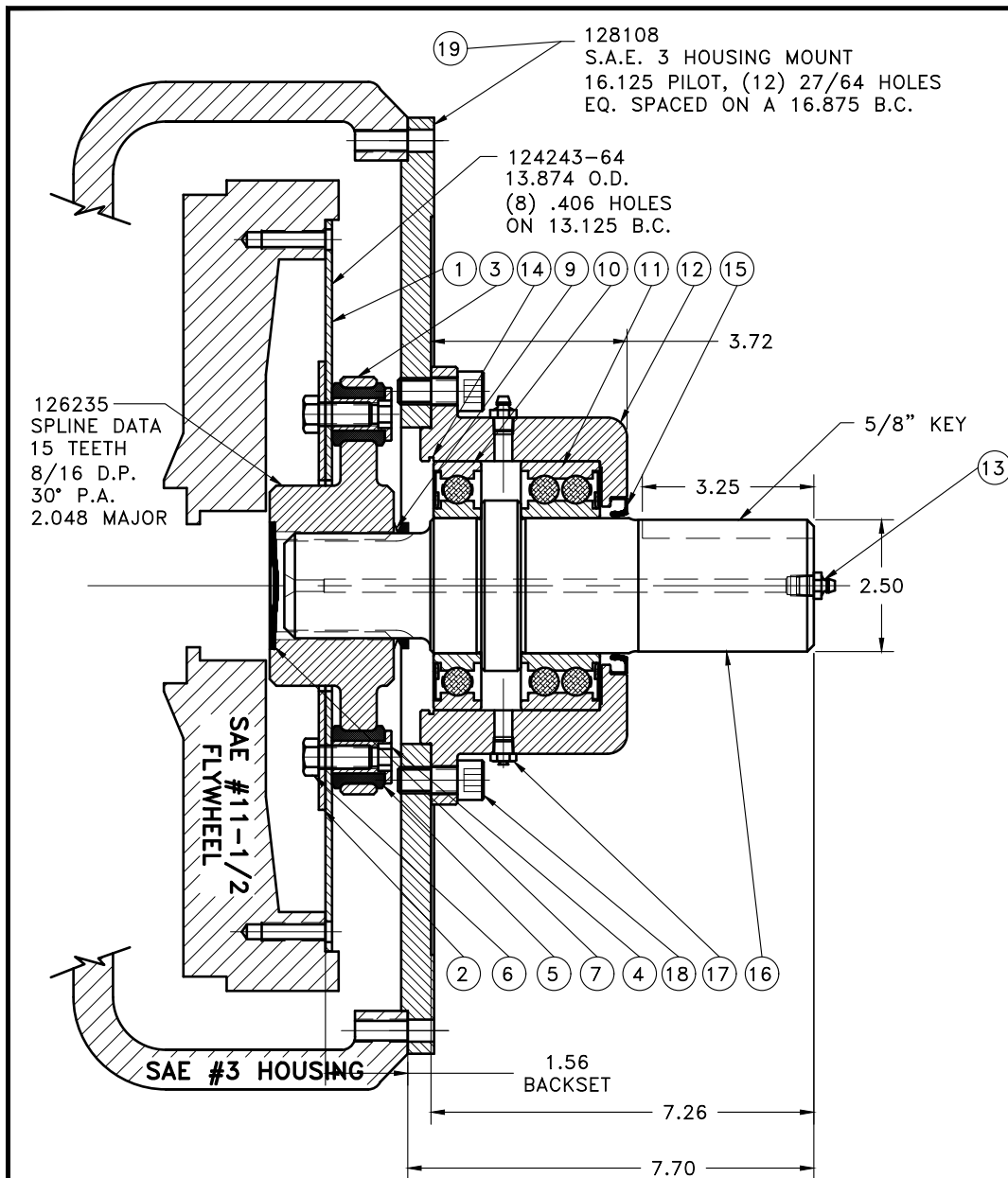




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REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERT). USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE OR HOUSING.

BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#128986

COUPLING ASS'Y
126236

19	128108	PUMP MOUNT PLATE	1
18	BOLT	1/2-13x1-1/8 SHCS D	6
17	1093K11	RELIEF VALVE	1
16	128987	SPLINED SHAFT	1
15	CRW1R25420	SEAL	1
14	RR-472	SPIROLOX RETAINER	1
13	600000	GREASE ZERT	2
12	128105	BEARING HOUSING	1
11	5213E/C3 (SKF)	DOUBLE ROLLER BEARING	1
10	213WDN	SINGLE ROLLER BEARING	1
9	400500	V-RING SEAL	1
8	801912	GREASE	1
7	R-0017-03	GREASE PLUG	1
6	BOLT	7/16-20x1 HHB Y D	14
5	H62500	NEOPRENE INSERT	14
4	123727	THREADED BUSHING	14
3	126235	COUPLING HUB	1
2	126234	BACKING PLATE	1
1	124243-64	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH				
CLASS MAKE: ☐ BUY: ☐				
DESCRIPTION	DRAWN BY LAWSON	DATE 4-23-08	CHECKED BY 	DRAWING NO. 128975 SHEET OF REV.