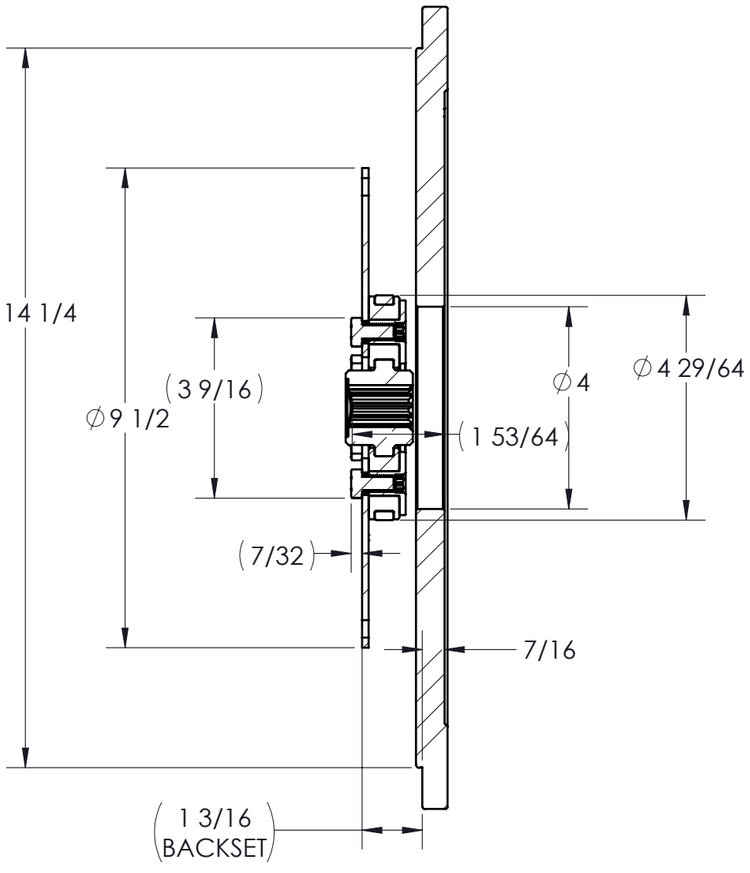
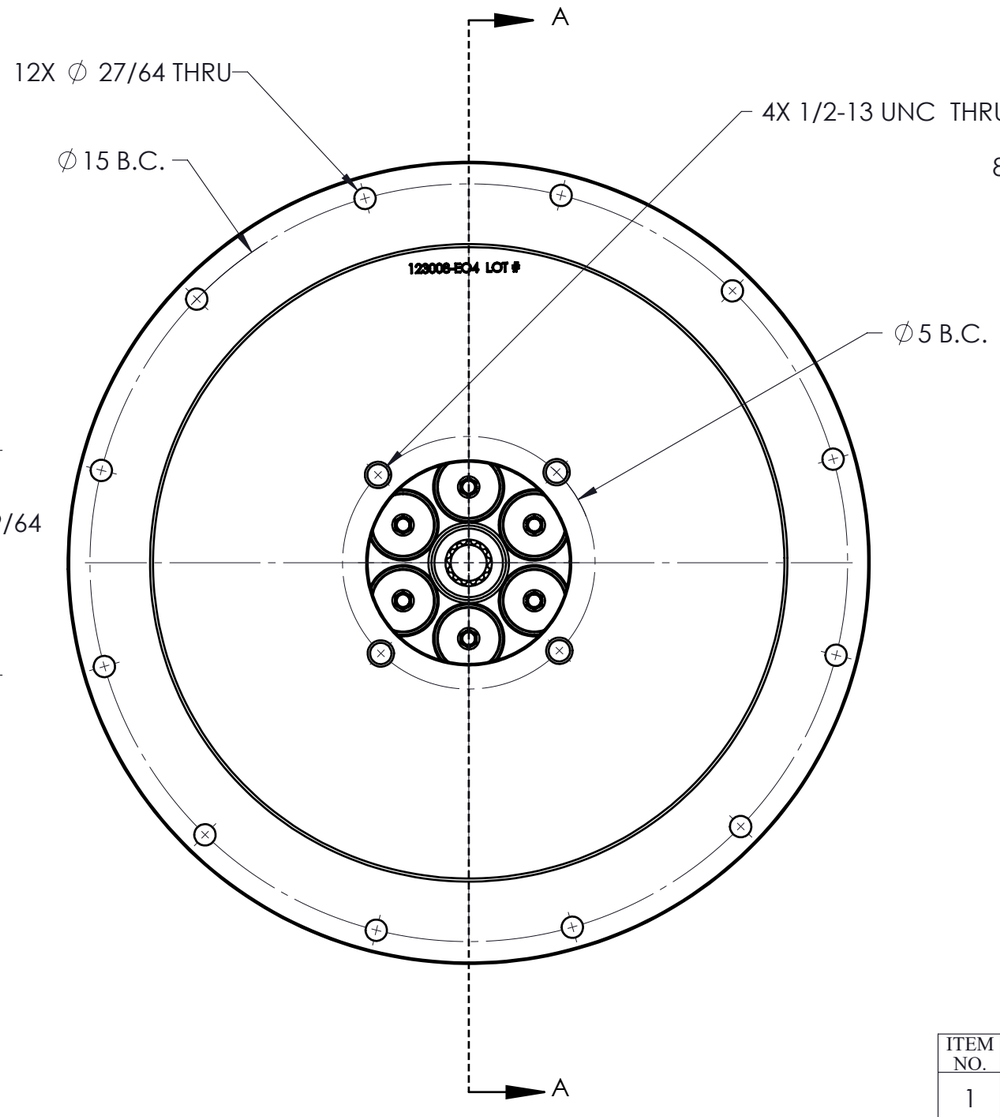
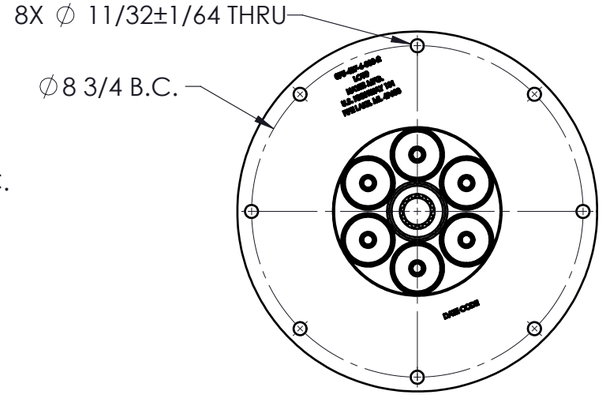
CUSTOMER DRAWING

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APR 1	APR 2
3-B2, 4-B2	A	UPDATED TO PILOTED BUSHINGS	12/7/2022	ZS	



SECTION A-A
SCALE 1 : 3





COUPLING FRONT VIEW

COUPLING IS NOT SERVICABLE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	123957	FLYWHEEL COUPLING ASSEMBLY	1
2	123008-EO4	PUMP MOUNT PLATE	1

PUMP DRIVE SPECS	
FLYWHEEL	SAE 7.5
HOUSING	SAE 4
PUMP FLANGE	SAE B 4-BOLT
PUMP SHAFT	13T 16/32 "B"
HP RATING (@1800 RPM)	50

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/32
ANGULAR: MACH ±1/2°
TWO DECIMAL ±.01
THREE DECIMAL ±.005
FOUR DECIMAL ±.0005

SYMBOLS
FLATNESS, CONCENTRICITY, COUNTERBORE, COUNTERSINK, HOLE DEPTH, ROUNDNESS, TRUE POSITION, PARALLELISM, PERPENDICULARITY, SYMMETRIC, DIAMETER, CIRCULAR RUN OUT, "R" RADIUS, TOTAL RUN OUT

	NAME	DATE
DRAWN	VHA	12/8/2022
PCM APPR.		
ENG APPR.	ZS	12/8/2022
SHIP. APPR.		
QA APPR.		
MATERIAL		

CLASS: SAE 7.5
DESCRIPTION: 7-1/2,4,13T16/32,B4,50
MAKE: X
WEIGHT: 33.5 LB
HEAT TREAT:
BUY:
VOLUME: CU.IN.
FINISH:

PROPRIETARY AND CONFIDENTIAL
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HAYES

TITLE: PUMP DRIVE KIT

DWG. NO. 130642
REV A

DO NOT SCALE
SHEET 1 OF 4