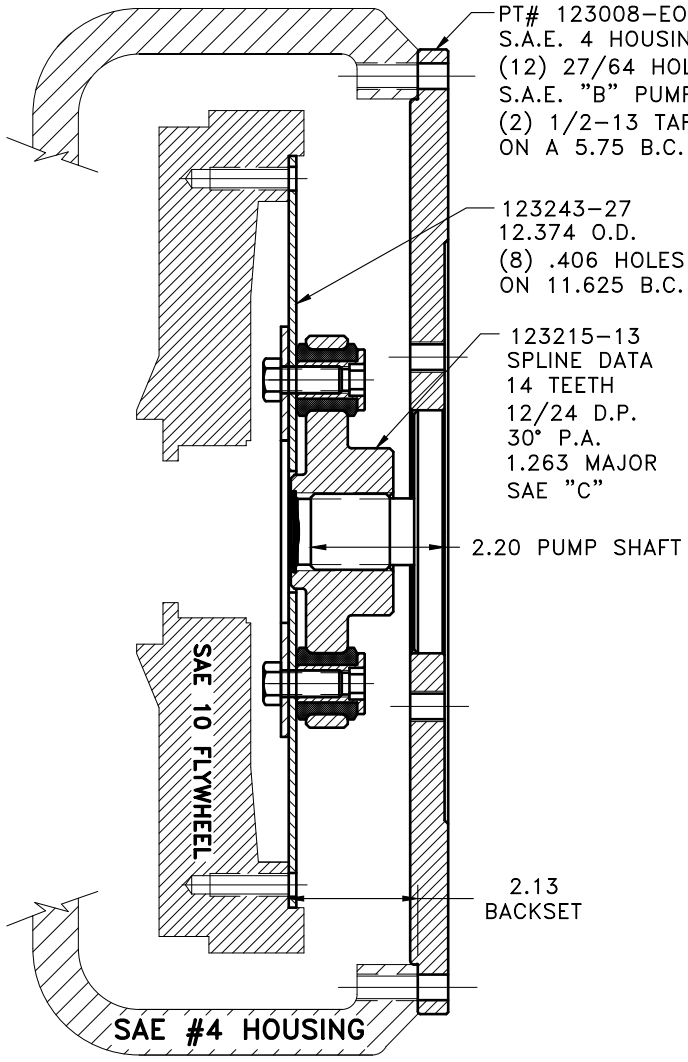
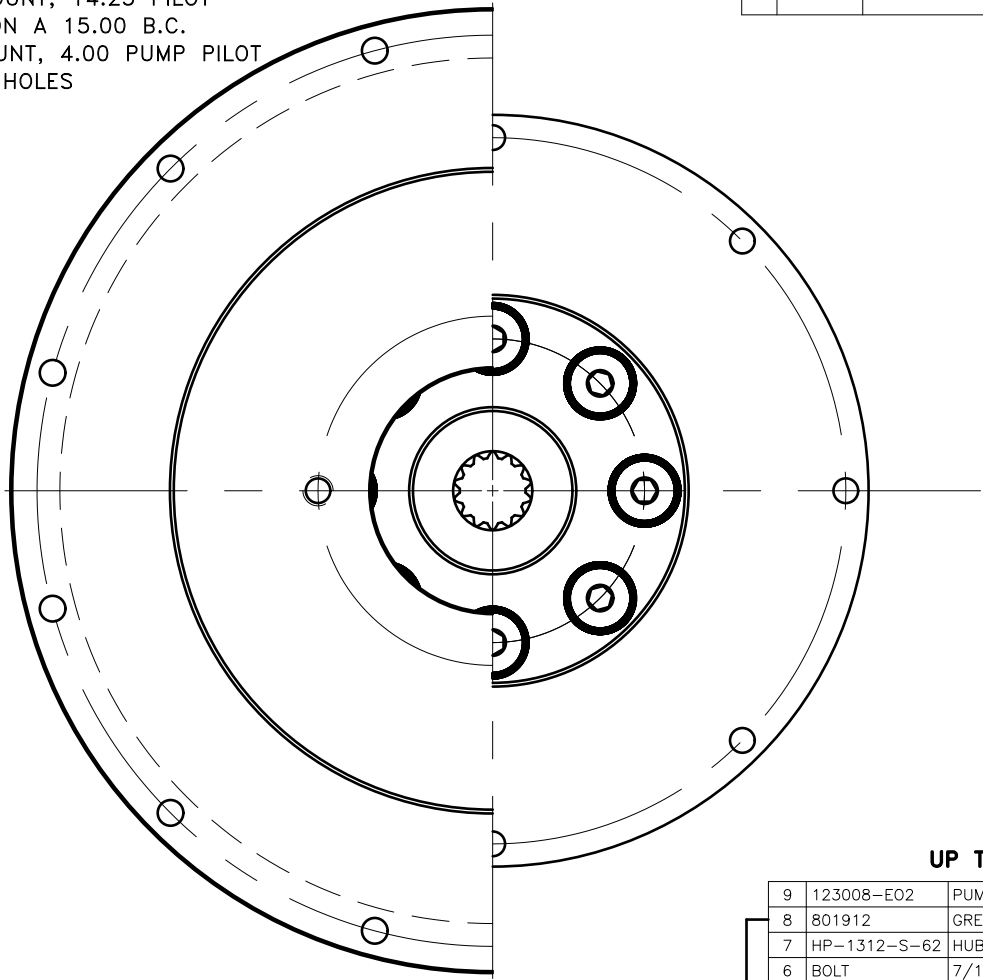




PT# 123008-E02
S.A.E. 4 HOUSING MOUNT, 14.25 PILOT
(12) 27/64 HOLES ON A 15.00 B.C.
S.A.E. "B" PUMP MOUNT, 4.00 PUMP PILOT
(2) 1/2-13 TAPPED HOLES
ON A 5.75 B.C.

123243-27
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

123215-13
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"



COUPLING ASS'Y #123065

UP TO 150 HP

9	123008-E02	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1312-S-62	HUBBARD PLUG	1
6	BOLT	7/16-20x1 HHB	8
5	123727	THREADED BUSHING	8
4	H62500	NEOPRENE INSERT	8
3	123215-13	COUPLING HUB	1
2	124657-02	BACKING PLATE	1
1	123243-27	FLYWHEEL PLATE	1

APPLY SUPPLIED COUPLING GREASE
TO INTERNAL AND EXTERNAL SPLINE
AT ASSEMBLY

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS	DO NOT SCALE			
	STRAIGHTNESS	DRAWING			
	ANGULARITY	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	PERPENDICULARITY	125 MAXIMUM			
	PARALLELISM	ANGLE ±1/2°			
	CONCENTRICITY	FRACTION ±1/32			
	TRUE POSITION	DECIMAL			
	ROUNDNESS	.00 ±.01			
	CIRCULAR RUN OUT	.000 ±.005			
	TOTAL RUN OUT	.0000 ±.0005			
	CYLINDRICITY				
	FINISH				
CLASS		MAKE: ☒ BUY: ☐	DRAWN BY		
STAN FLY			DATE		
DESCRIPTION			05-20-2013		
10,4,14T 12/24,E02,150			DRAWING NO.		
			131036		
			SHEET OF REV.		



TITLE
FLYWHEEL COUPLING ASS'Y W/PUMP MOUNT PLATE

MATERIAL