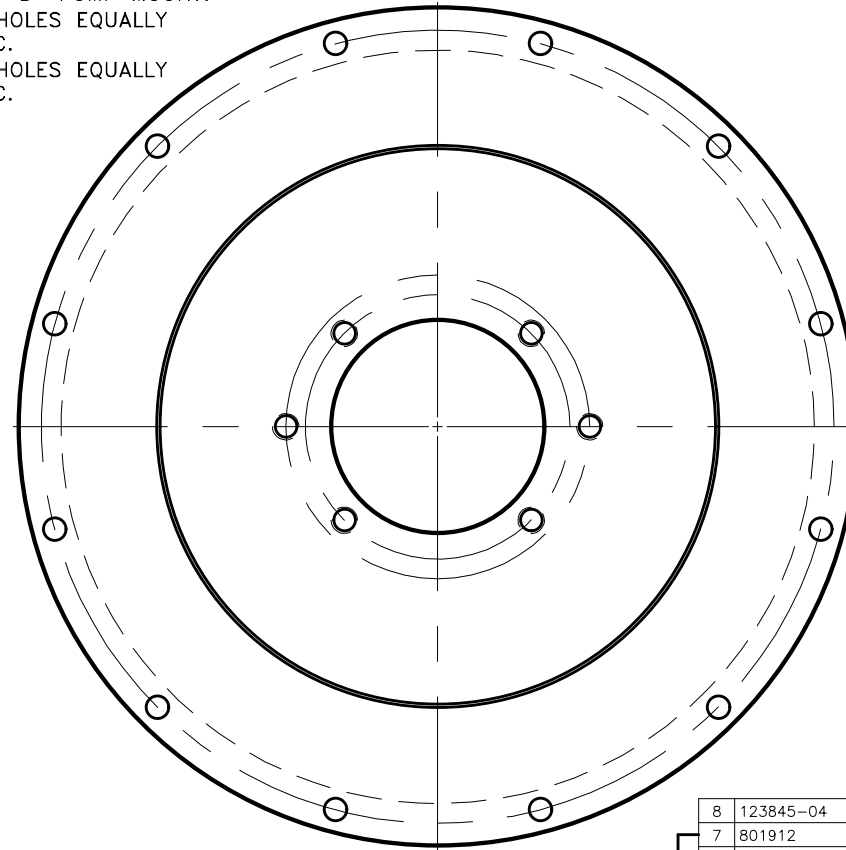
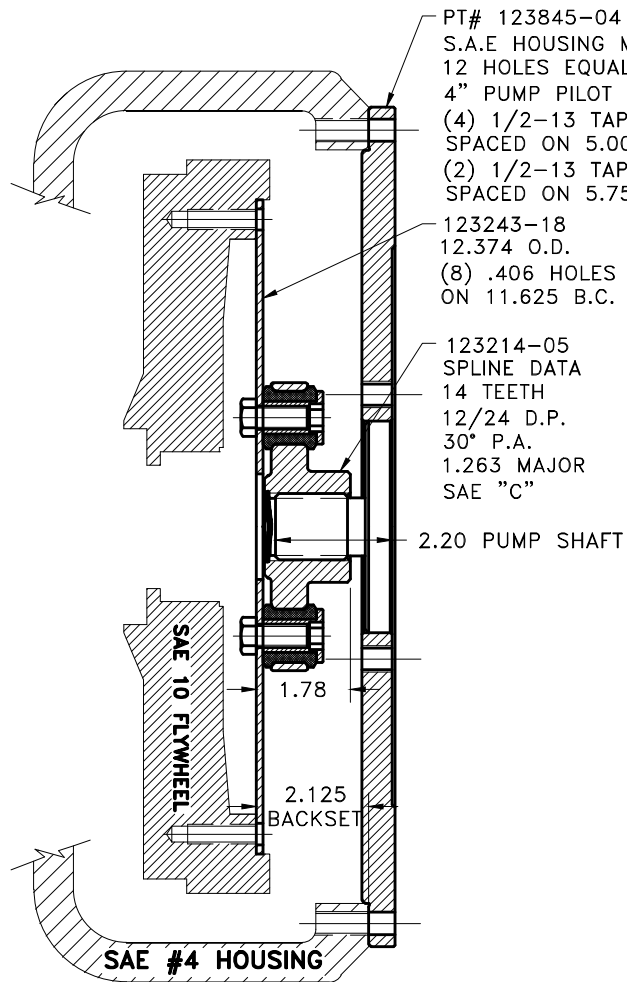


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



COUPLING ASS'Y #123822

UP TO 110 HP

8	123845-04	PUMP MOUNT PLATE [B2+4]	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	BOLT	7/16-20x1 HHB Y D	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-05	COUPLING HUB [14T 12/24]	1
1	123243-18	FLYWHEEL PLATE [SAE 10]	1

APPLY SUPPLIED COUPLING GREASE
TO INTERNAL AND EXTERNAL SPLINE
AT ASSEMBLY

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .0000 ±.0005			
CLASS SAE 10 DESCRIPTION 10,4,14T12/24,B2+4,110		MAKE: ☒ BUY: ☐ DRAWN BY KNH CHECKED BY RJH		DATE 02/17/2014 SCALE DRAWING NO. 131392 SHEET OF REV.	

HAYES
MANUFACTURING INC. ®

TITLE
FLYWHEEL COUPLING ASSY W/PMP

MATERIAL