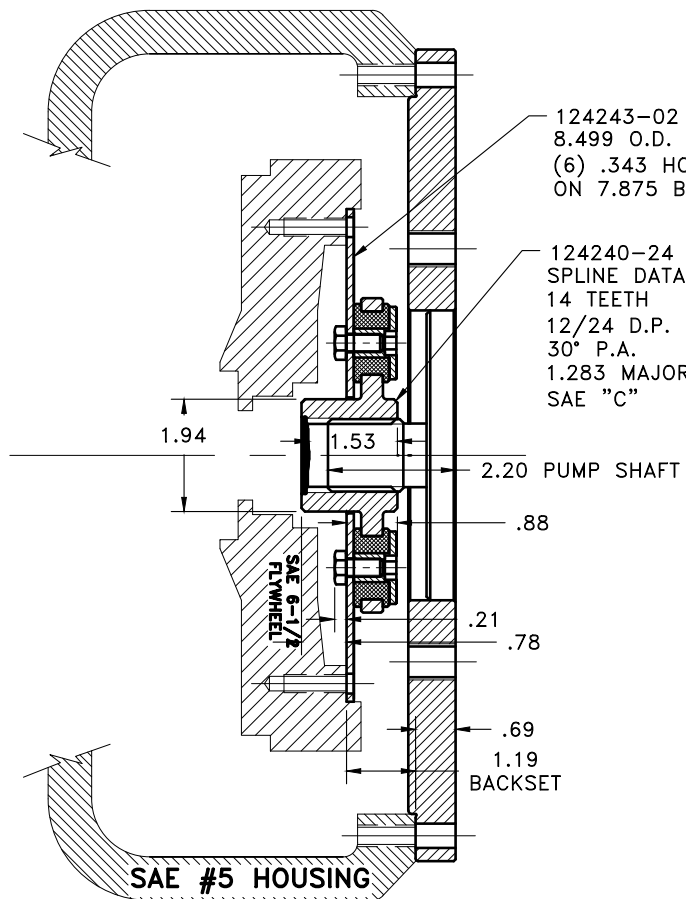


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



124243-02
8.499 O.D.
(6) .343 HOLES
ON 7.875 B.C.

124240-24
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.283 MAJOR
SAE "C"

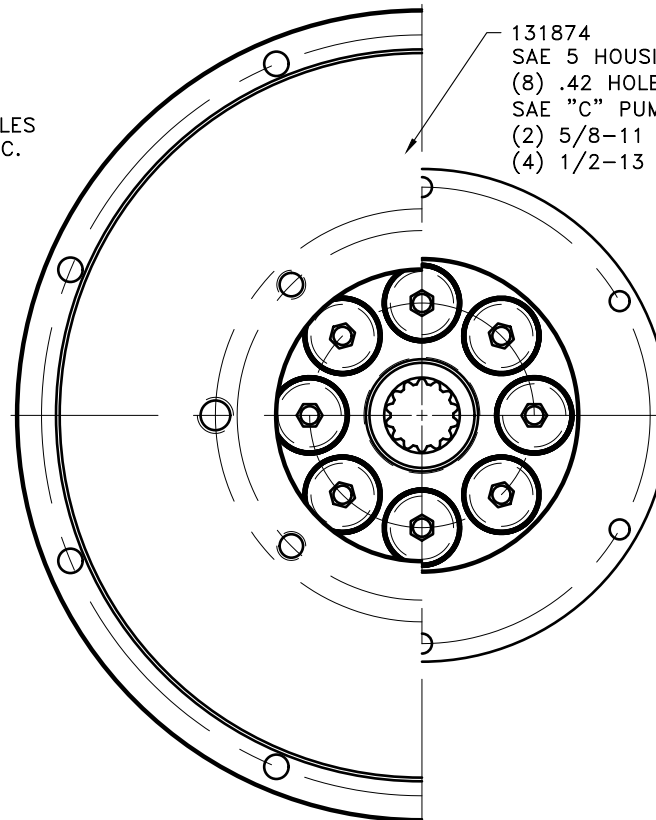
2.20 PUMP SHAFT

.88

.21
.78

.69
1.19
BACKSET

SAE #5 HOUSING



131874
SAE 5 HOUSING MOUNT , 12.38 PILOT
(8) .42 HOLES ON A 13.13 B.C.
SAE "C" PUMP MOUNT, 5.00 PILOT
(2) 5/8-11 TAPPED HOLES ON A 7.13 B.C.
(4) 1/2-13 TAPPED HOLES ON A 6.38 B.C.

UP TO 75 HP

COUPLING ASS'Y
#124163

8	131874	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	BOLT	5/16-24x5/8 HHB Y D	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-24	COUPLING HUB	1
1	124243-02	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
— FLATNESS — STRAIGHTNESS — ANGULARITY — PERPENDICULARITY // PARALLELISM @ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS / CIRCULAR RUN OUT / TOTAL RUN OUT / CYLINDRICITY ✓ FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 ANGLE ±1/2° FRACTION ±1/32 MAXIMUM			
CLASS SAE 6.5 DESCRIPTION 6-1/2,5,14T12/24,C24,50		MAKE: ☒ BUY: ☐		DRAWN BY SIETING CHECKED BY RJH	
DATE 08-13-2015 SCALE		DRAWING NO. 131871 SHEET OF REV.		TITLE SAE PUMP DRIVE KIT MATERIAL	

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