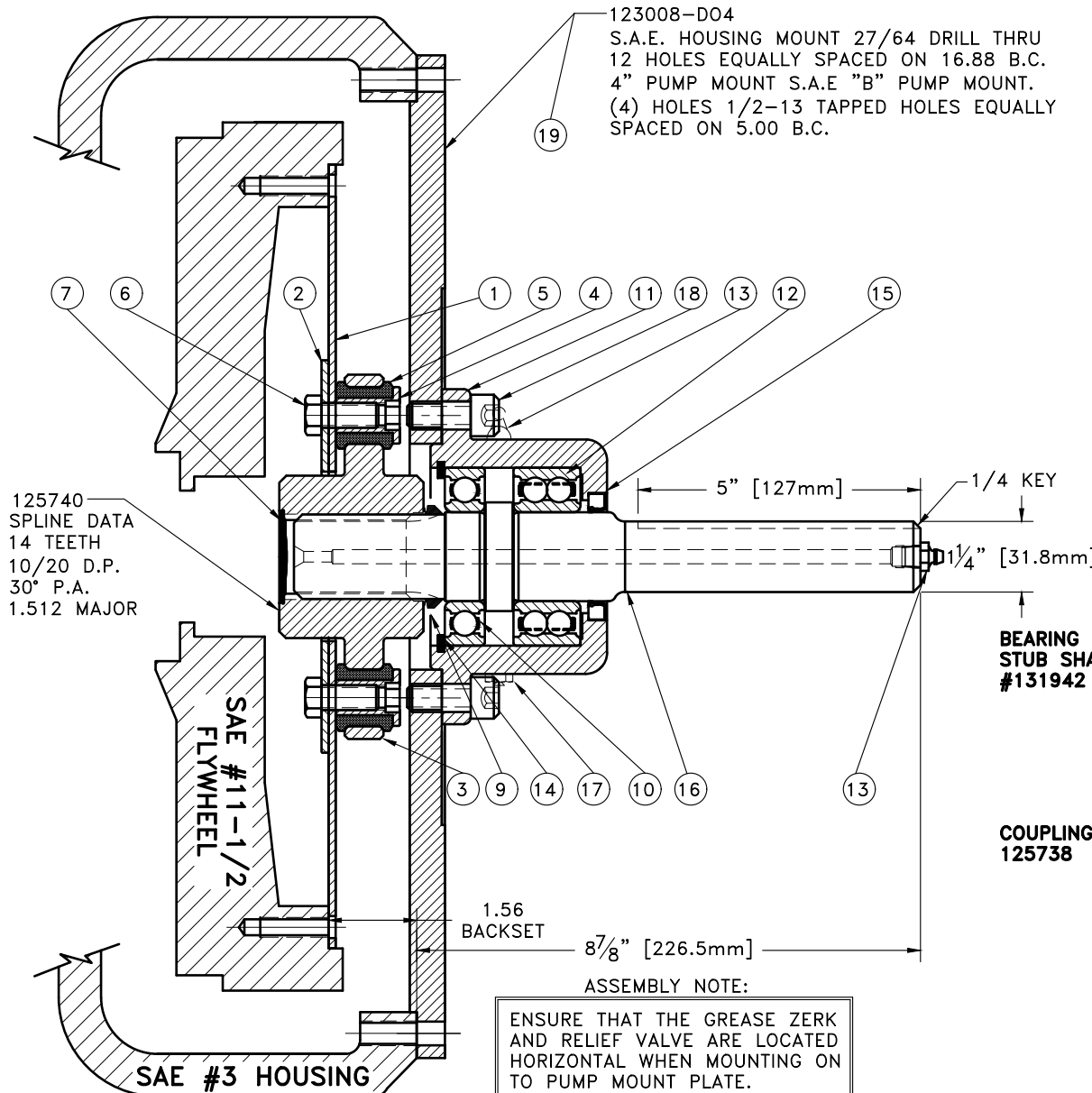


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	06/09/2016	CHANGED SEAL	BSL	HM	JM

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 800 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.



**BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#131942**

**COUPLING ASS'Y
125738**

19	123008-D04	PUMP MOUNT PLATE	1
18	BOLT	1/2-13x1-1/8 SHCS D	4
17	1093K11	RELIEF VALVE	1
16	131941	SPLINED SHAFT	1
15	132015	SEAL	1
14	RR-314	SPIROLOX SNAP RING	1
13	600000	GREASE ZERK	2
12	5208WD	DOUBLE BEARING	1
11	125007	BEARING HOUSING	1
10	208KD	BEARING	1
9	400401	V-RING	1
8	801912	GREASE	1
7	R-0017-02	GREASE PLUG	1
6	BOLT	7/16-20x1 HHB Y D	10
5	H62500	NEOPRENE INSERT	10
4	123727	THREADED BUSHING	10
3	125740	COUPLING HUB	1
2	124657-03	BACKING PLATE	1
1	124243-30	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 1/32" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH				
CLASS BS ASSY	MAKE: ☒ BUY: ☐	DRAWN BY BSL	DATE 10-13-2015	DRAWING NO. 131932
DESCRIPTION 14T10/20,1-1/4,5		CHECKED BY	SCALE	SHEET OF REV.

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