



PT# 123008-E04  
S.A.E HOUSING MOUNT 27/64 DRILL THRU  
12 HOLES EQUALLY SPACED ON 15.00 B.C.  
4\"/>

#### ATTENTION!!!

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. THE BEARING HOUSING IS SHIPPED FILLED TO OVERFLOW WITH MOBILE 1 5W/30 (3/4 OF A QUART). ONCE ASSEMBLY HAS BEEN INSTALLED ON ENGINE, CHECK TO MAKE SURE THAT OIL IS STILL FULL.
3. OIL MUST BE CHANGED EVERY 800-1000 HOURS OR EACH MONTH WHICH EVER COMES FIRST. RECORDS MUST BE KEPT ON OIL CHANGES OR WARRANTY WILL BE VOID.
4. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

**SHIPPING WEIGHT: 61 LBS.**

BEARING SUPPORTED  
STUB SHAFT SUB-ASS'Y  
#126651

COUPLING ASS'Y

23	123008-E04	PUMP MOUNT PLATE	1
22	BOLT	1/2-13x1-1/8 SHCS D	4
21	126652	REAR SEAL ADAPTER	1
20	50785K250	M/F ADAPTER	1
19	31141	OIL FILL AND BREATHER VENT	1
18	BOLT	1/4-20x1/2 BUTTON HEAD	6
17	568-151	O-RING	1
16	126647	SPLINED SHAFT	1
15	15830	SEAL	1
14	14903	SEAL	1
13	1/8-27x7/8	DRAIN/OVERFLOW PLUG	4
12	5208WD	DOUBLE BEARING	1
11	126646	BEARING HOUSING	1
10	208WD	BEARING	1
9	600000	GREASE ZERK	1
8	801912	GREASE	1
7	R-0017-02	GREASE PLUG	1
6	BOLT	7/16-20x1 HHB Y D	10
5	H62500	NEOPRENE INSERT	10
4	123727	THREADED BUSHING	10
3	128809	COUPLING HUB	1
2	124657-03	BACKING PLATE	1
1	124243-42	FLYWHEEL PLATE	1

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	<b>HAYES</b> MANUFACTURING INC. ® TITLE BEARING SUPPORTED STUB SHAFT ASS'Y MATERIAL	
CLASS BS ASSY DESCRIPTION 10,4,1-1/2,3,OIL	DRAWN BY BSL CHECKED BY SCALE	DATE 07-28-2016 SHEET OF REV.	DRAWING NO. <b>132315</b>	

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