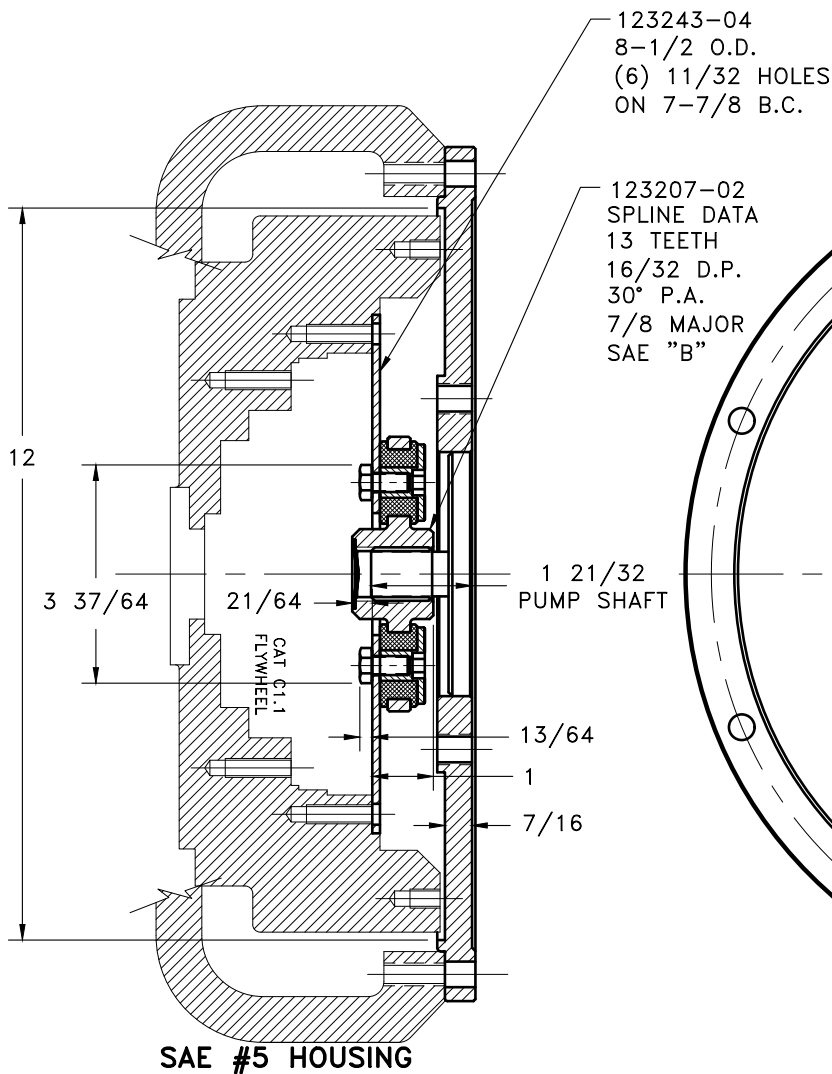
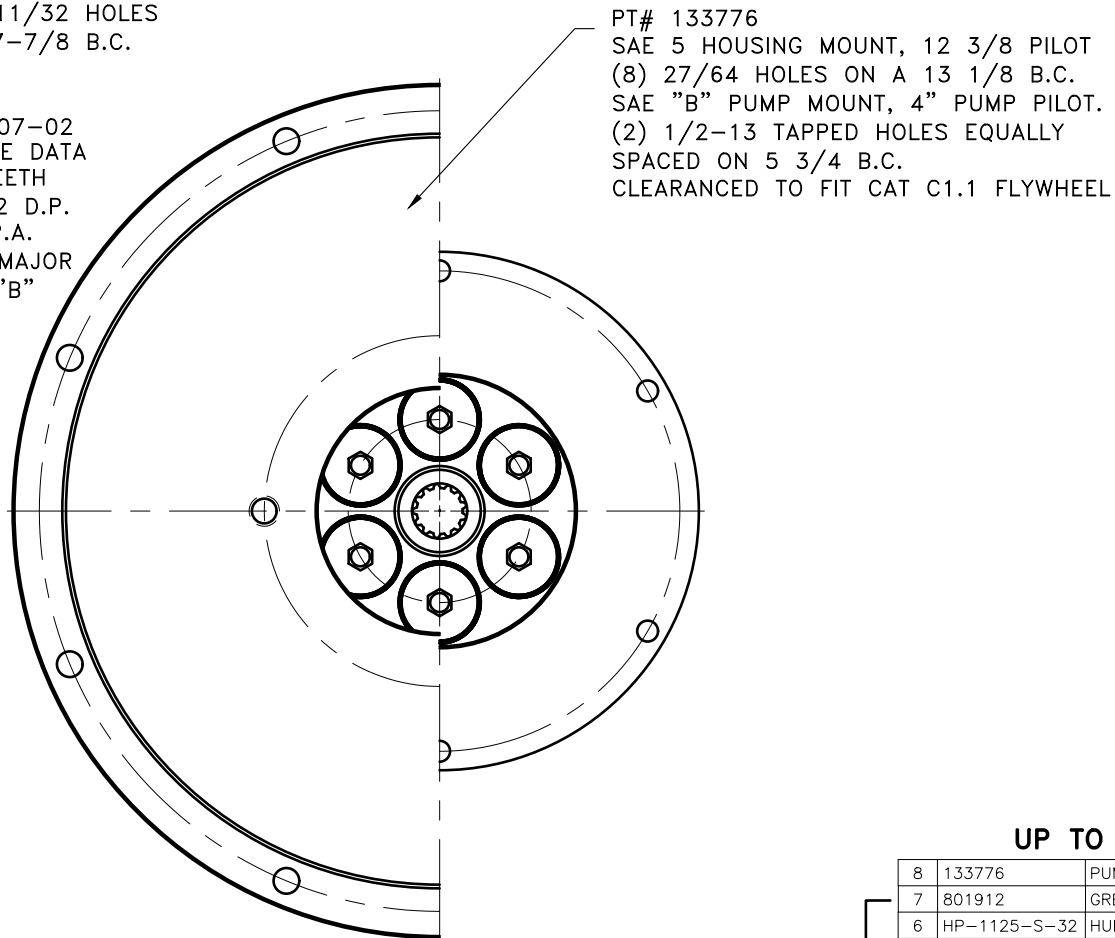


| REV | DATE | CHANGE DESCRIPTION | MOD.BY | CK1 | CK2 |
|-----|------|--------------------|--------|-----|-----|
|     |      |                    |        |     |     |



SAE #5 HOUSING



COUPLING ASS'Y  
#123963

UP TO 50 HP

|   |              |                  |   |
|---|--------------|------------------|---|
| 8 | 133776       | PUMP MOUNT PLATE | 1 |
| 7 | 801912       | GREASE           | 1 |
| 6 | HP-1125-S-32 | HUBBARD PLUG     | 1 |
| 5 | BOLT         | 5/16-24x5/8 HHB  | 6 |
| 4 | 123729-01    | THREADED BUSHING | 6 |
| 3 | H52500       | NEOPRENE INSERT  | 6 |
| 2 | 123207-02    | COUPLING HUB     | 1 |
| 1 | 123243-04    | FLYWHEEL PLATE   | 1 |

| SYMBOLS                                                                                                                                                                                 | DET.                                                                                                                                                                     | PART NUMBER                                                             | DESCRIPTION                                                                        | QTY.                                                                             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|
| FLATNESS<br>STRAIGHTNESS<br>ANGULARITY<br>PERPENDICULARITY<br>PARALLELISM<br>CONCENTRICITY<br>TRUE POSITION<br>ROUNDNESS<br>CIRCULAR RUN OUT<br>TOTAL RUN OUT<br>CYLINDRICITY<br>FINISH | DO NOT SCALE<br>DRAWING<br>TOLERANCES UNLESS<br>OTHERWISE SPECIFIED<br>125 MAXIMUM<br>ANGLE ±1/2°<br>FRACTION ±1/32<br>DECIMAL<br>.00 ±.01<br>.000 ±.005<br>.0000 ±.0005 | MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/> | <b>HAYES</b><br>MANUFACTURING INC. ®<br>TITLE<br><b>PUMP DRIVE KIT</b><br>MATERIAL | CLASS<br><b>SAE 6.5</b><br>DESCRIPTION<br><b>6-1/2,5,13T16/32,B2,50,CAT C1.1</b> |
| DRAWN BY<br>SIETING<br>DESIGN LEAD                                                                                                                                                      | DATE<br><b>3/30/2020</b><br>SCALE                                                                                                                                        | DRAWING NO.<br><b>133772</b><br>SHEET OF REV.                           |                                                                                    |                                                                                  |

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