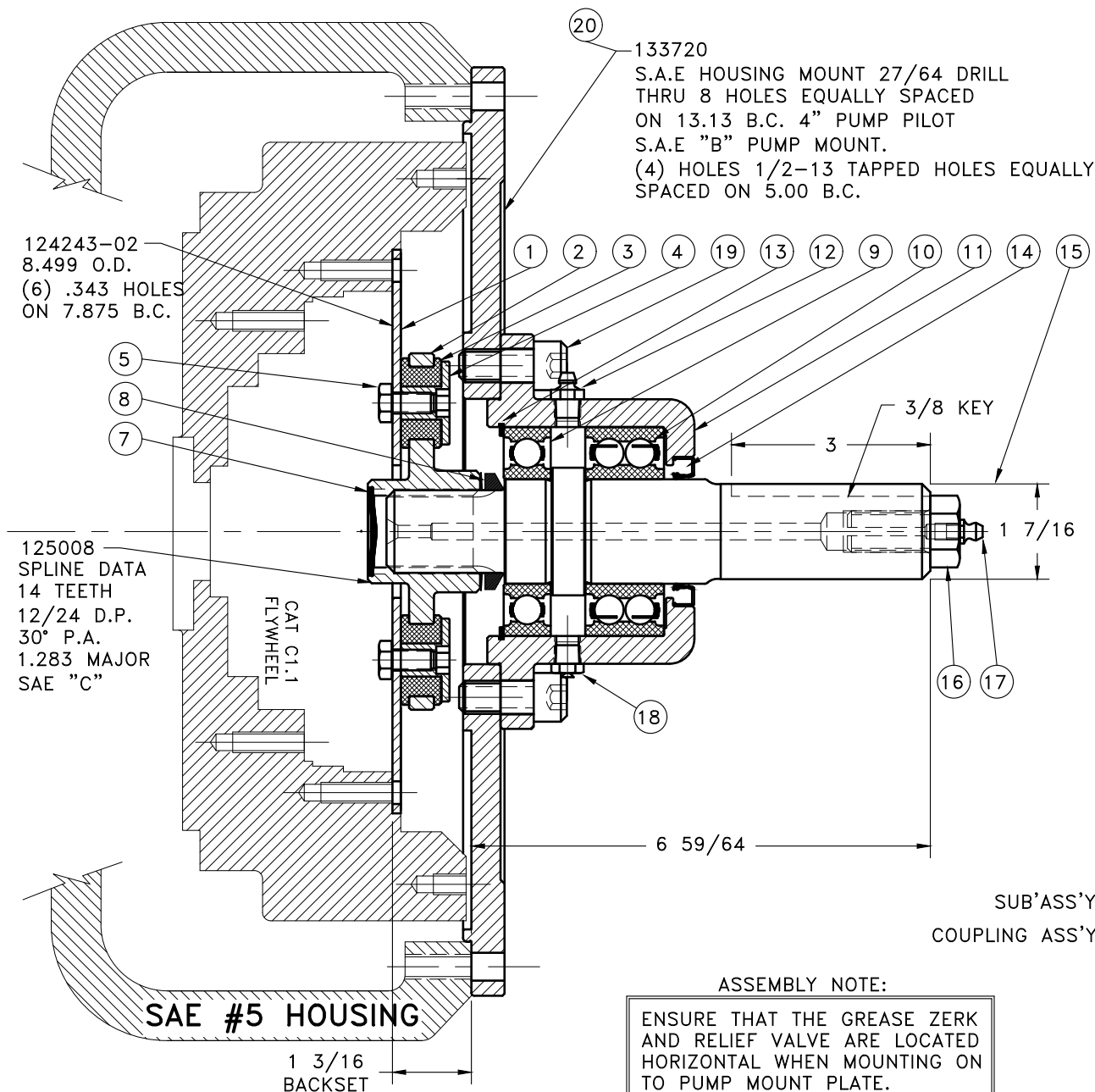


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 800 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

SIMILAR TO: 133717

20	133720	PUMP MOUNT PLATE	1
19	BOLT	1/2-13x1-1/8 SHCS	4
18	1093K11	RELIEF VALVE	1
17	609000	GREASE ZERK	1
16	125294	SPECIAL 5/8-11 HHB	1
15	126102	SPLINED SHAFT	1
14	132015	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERK	1
11	125007	BEARING HOUSING	1
10	5208WD	DOUBLE BEARING	1
9	SHU208KD	BEARING	1
8	VS-032	V-RING	1
7	R-0017-01	GREASE PLUG	1
6	801912	GREASE	1
5	BOLT	5/16-24x5/8 HHB	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	125008	COUPLING HUB	1
1	124243-02	FLYWHEEL PLATE	1

SUB'ASS'Y #126103
COUPLING ASS'Y #125375

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ®	TITLE BEARING SUPPORTED STUB SHAFT MATERIAL	
CLASS BS ASSY	MAKE: ☒ BUY: ☐	DRAWN BY JESSE	DATE 02-05-2020	DRAWING NO. 133829
DESCRIPTION 6-1/2,5,1-7/16,3,CAT C1.1		DESIGN LEAD SIETING	SCALE	SHEET OF REV.

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