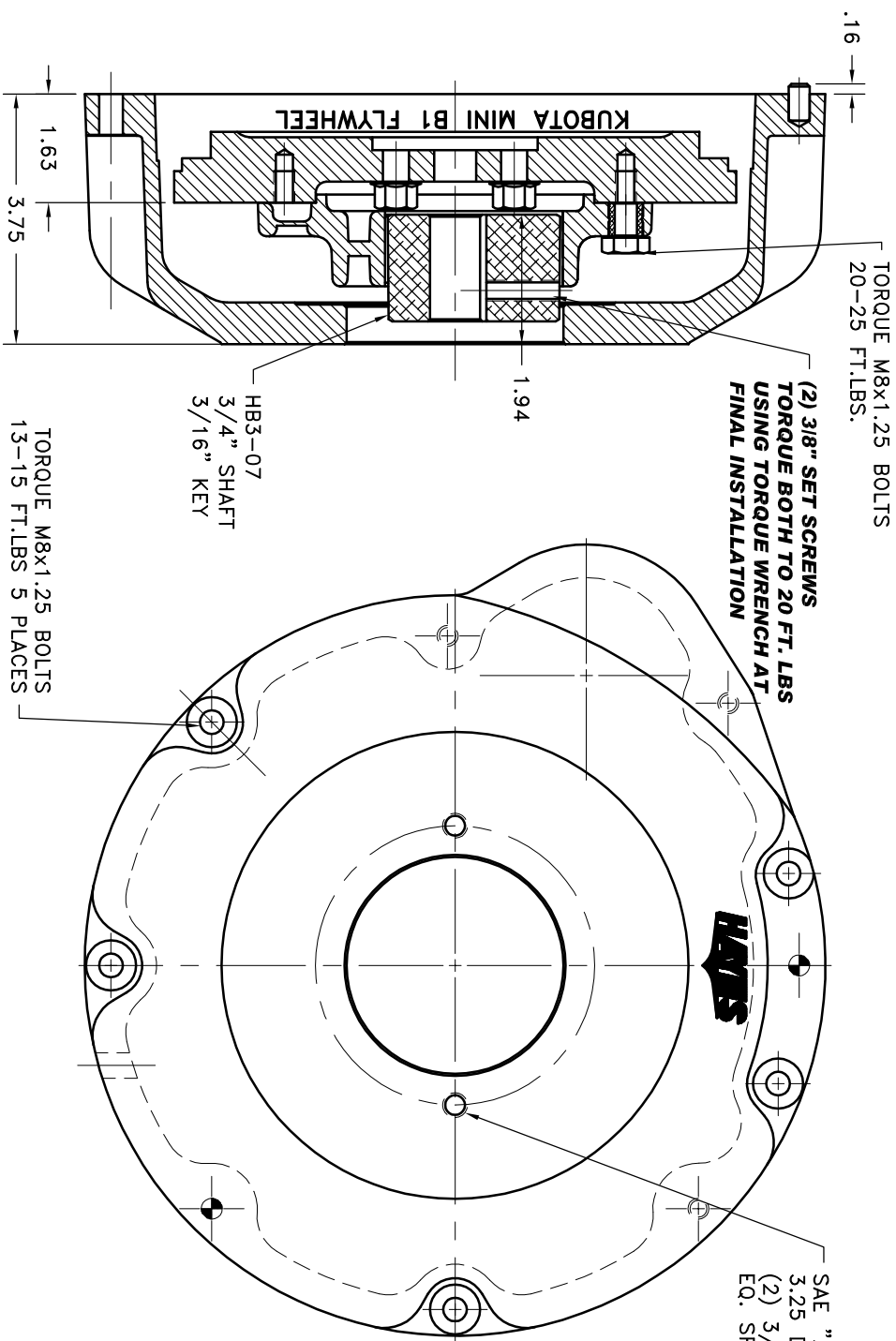


| REV | DATE | CHANGE DESCRIPTION | MOD BY | CHK1 | CHK2 |
|-----|------|--------------------|--------|------|------|
| | | | | | |



SAE "A" 2-BOLT MOUNT
3.25 DIA PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.19 B.C.

IMPORTANT INSTALLATION

NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION.

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

NOTES:

- HOUSING FOR KUBOTA ENGINES
Z442-B, Z482-B, D662-B,
D722-B, WG600-B, G750-B

ASS'Y WORKS WITH
FLYWHEELS: C-1(16851-25118)
& C-2(16861-25112)
STARTER PLATE:
E-2(19666-04621)

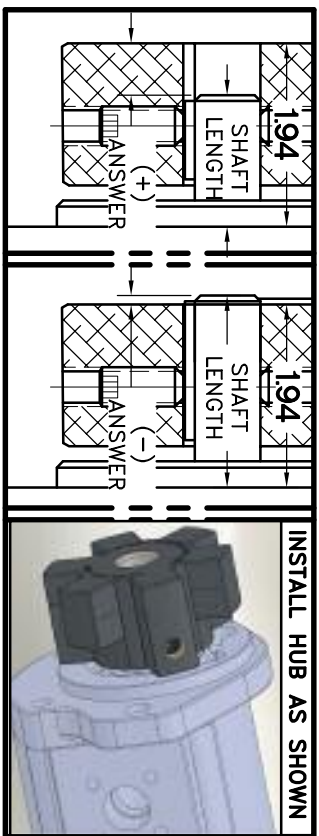
**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.**

**NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS.
USING TORQUE WRENCH. SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:**

PERFORM CALCULATION BELOW:

1.94 - SHAFT LENGTH - HUB PRESET
IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

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| DET. | PART NUMBER | DESCRIPTION | QTY. |
|------|-------------|--------------------------|------|
| 5 | 930100-01 | HOUSING | 1 |
| 4 | 930112 | BOLT KIT | 1 |
| 3 | PURCHASE | 5/16 DIA x 1/2 DOWEL PIN | 2 |
| 2 | HB3-07 | HEX~FLX HUB | 1 |
| 1 | B-SMN | HEX~FLX FLYWHEEL PLATE | 1 |



TITLE
KUBOTA MINI HEX~FLX COUPLING ASSY

| | | | | |
|--------------------|--|-----------------|-----------------|--------------------|
| SYMBOLS | DO NOT SCALE | DRAWN BY | DATE | DRAWING NO. |
| — FLATNESS | TOLERANCES UNLESS OTHERWISE SPECIFIED | 06-09-2009 | 002-0-HB3-07-A2 | |
| — STRAIGHTNESS | ANGULARITY | CHECKED BY | SCALE | SHEET OF REV. |
| — PARALLELISM | CONCENTRICITY | | | |
| — PERPENDICULARITY | TRUE POSITION | | | |
| — CIRCULAR RUN OUT | ROUNDNESS | | | |
| — CYLINDRICITY | DECIMAL | | | |
| — FINISH | DECIMAL | | | |
| | — UNLESS OTHERWISE SPECIFIED — | | | |
| | REMOVE FIRST THREAD | | | |
| | ON ALL TAPPED HOLES | | | |
| | BREAK ALL SHARP CORNERS .010 TO .020 | | | |
| | STAMP OR MARK DRAWING NO. | | | |