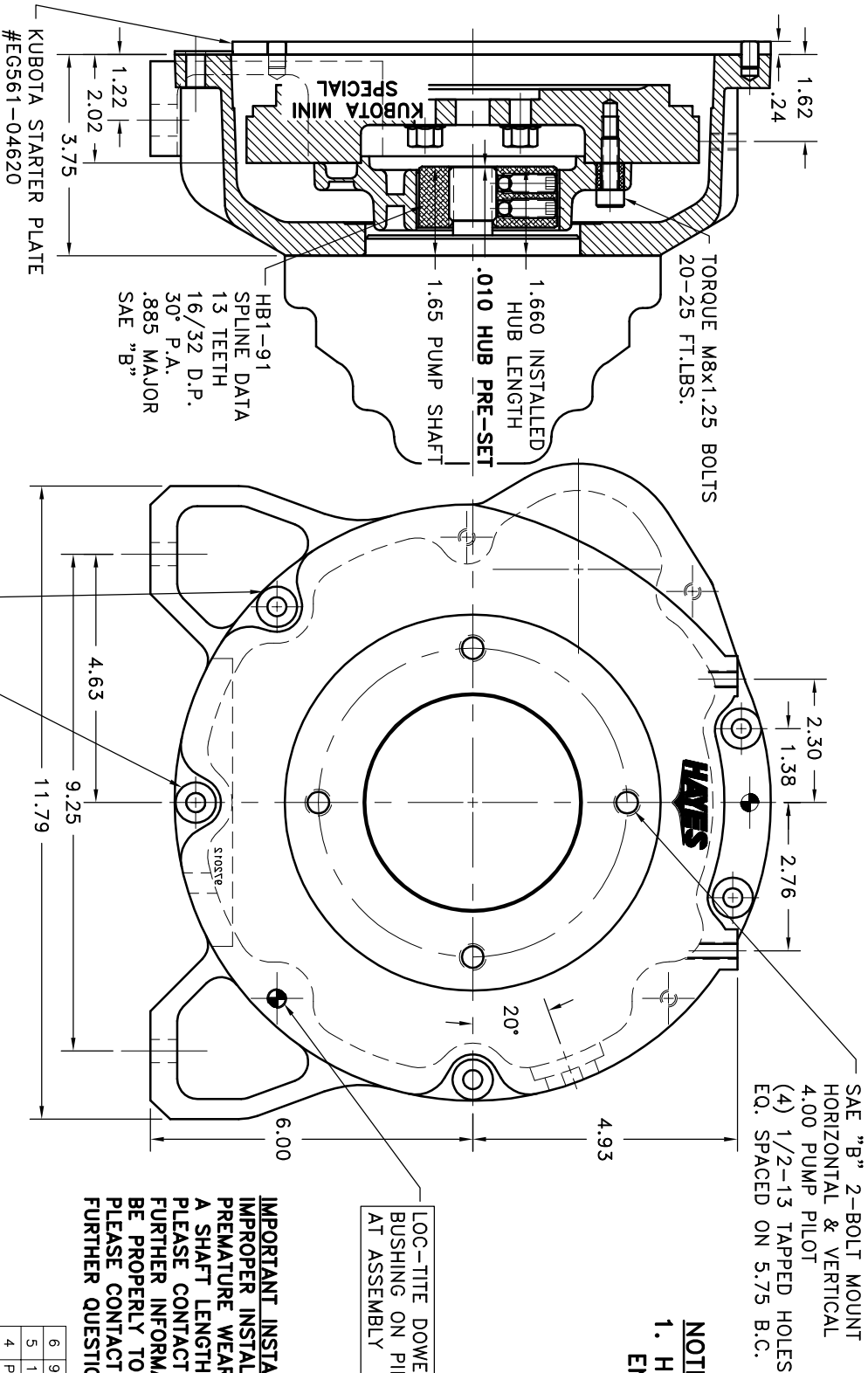


SPECIAL FOR DF972 – WG972

| REV | DATE | CHANGE DESCRIPTION | MOD BY | CK1 | CK2 |
|-----|------|--------------------|--------|-----|-----|
|     |      |                    |        |     |     |



**NOTES:**  
1. HOUSING FOR KUBOTA ENGINES DF972 – WG972.

**IMPORTANT INSTALLATION NOTE!!!!!!**  
IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE. IF YOU HAVE A SHAFT LENGTH OTHER THAN THOSE SHOWN HERE PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION. HUB SET SCREWS MUST BE PROPERLY TORQUED TO 20 FT.LBS. EACH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

**HEX~FLX COUPLING**  
**B-SMN-HB1-91**

|   |           |                          |   |
|---|-----------|--------------------------|---|
| 6 | 972024    | BOLT KIT                 | 1 |
| 5 | 127695    | HOLLOW DOWEL BUSHING     | 1 |
| 4 | PURCHASE  | 5/16 DIA x 1/2 DOWEL PIN | 2 |
| 3 | 930114-03 | HOUSING                  | 1 |
| 2 | HB1-91    | HEX~FLX HUB              | 1 |
| 1 | B-SMN     | HEX~FLX DRIVE PLATE      | 1 |

| SYMBOLS                              |                  | DET.         | PART NUMBER      | DESCRIPTION | QTY. |
|--------------------------------------|------------------|--------------|------------------|-------------|------|
|                                      | FLATNESS         | DO NOT SCALE |                  |             |      |
|                                      | STRAIGHTNESS     |              |                  |             |      |
|                                      | ANGULARITY       |              |                  |             |      |
|                                      | PARALLELISM      |              |                  |             |      |
|                                      | PERPENDICULARITY |              |                  |             |      |
|                                      | CIRCULARITY      |              |                  |             |      |
|                                      | ROUNDNESS        |              |                  |             |      |
|                                      | TOTAL RUN OUT    |              |                  |             |      |
|                                      | FINISH           |              |                  |             |      |
| UNLESS OTHERWISE SPECIFIED -         |                  |              |                  |             |      |
| REMOVE TAPPED HOLES                  |                  |              |                  |             |      |
| BREAK ALL SHARP CORNERS .010 TO .020 |                  |              |                  |             |      |
| STAMP OR MARK DRAWING NO.            |                  |              |                  |             |      |
| DRAWN BY                             |                  | DATE         | DRAWING NO.      |             |      |
| CHECKED BY                           |                  | SCALE        | 003-0-HB1-91-B22 |             |      |
| R/H                                  |                  |              | SHEET            |             |      |
|                                      |                  |              | OF               |             |      |
|                                      |                  |              | REV.             |             |      |



TITLE  
KUBOTA MINI HEX~FLX ASSY

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