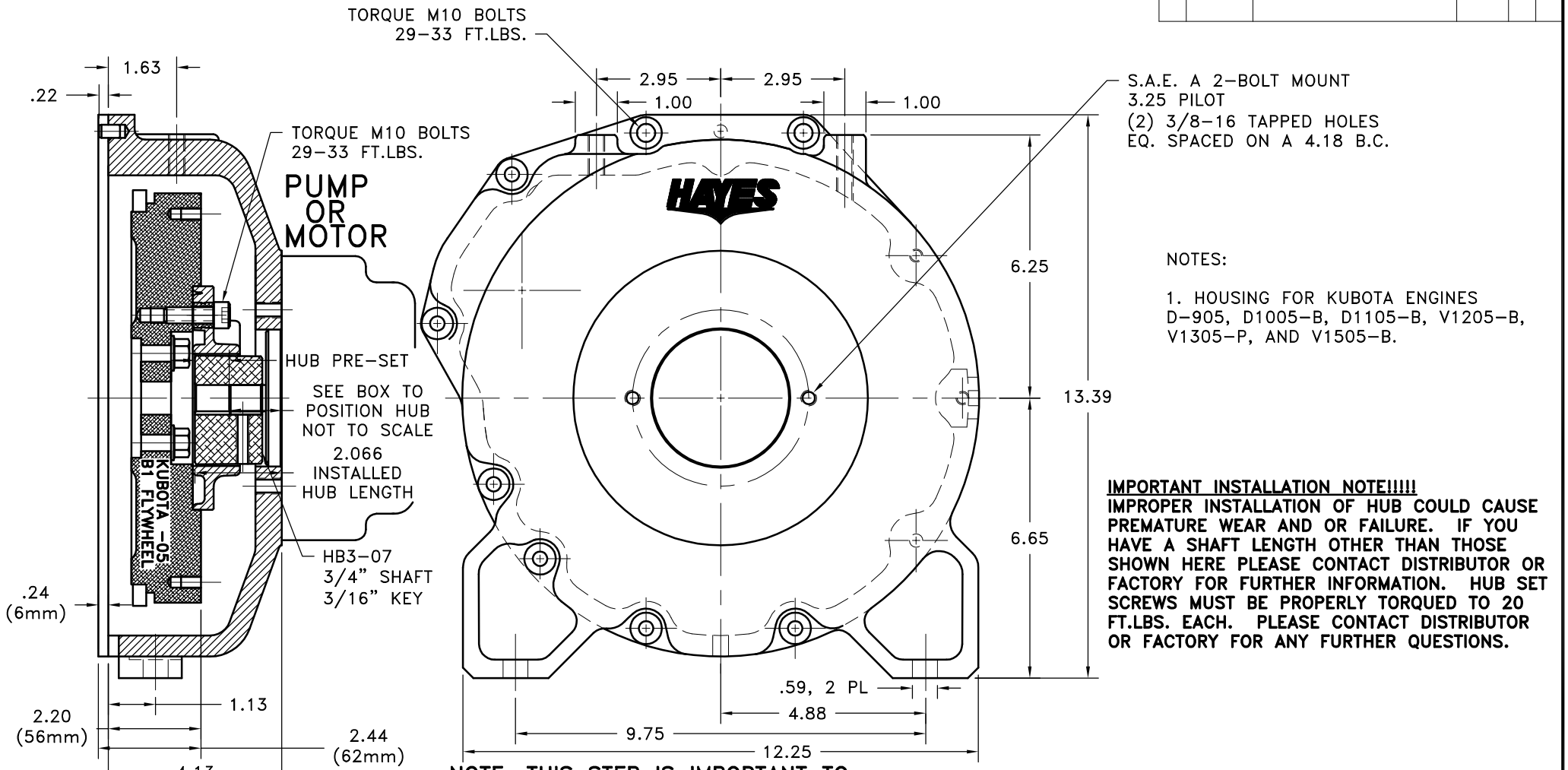
| REV | DATE | CHANGE DESCRIPTION | MOD.BY | CK1 | CK2 |
|---|---|---|---|---|---|
| | | | | | |




NOTES:

1. HOUSING FOR KUBOTA ENGINES D–905, D1005–B, D1105–B, V1205–B, V1305–P, AND V1505–B.

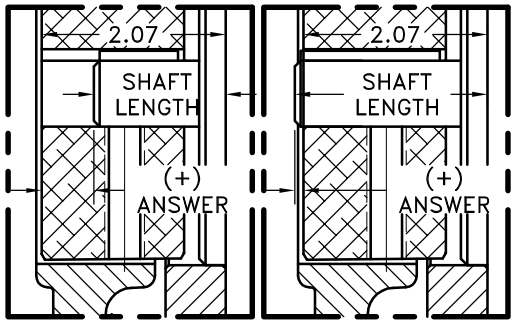
**IMPORTANT INSTALLATION NOTE!!!!!**
**IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE. IF YOU HAVE A SHAFT LENGTH OTHER THAN THOSE SHOWN HERE PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION. HUB SET SCREWS MUST BE PROPERLY TORQUED TO 20 FT.LBS. EACH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.**

**NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC–TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:**

**EXAMPLE:**
**2.07 – SHAFT LENGTH = HUB PRESET**

**IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (–) SHAFT STICKS OUT OF HUB. (SEE BOXES)**

**NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.**




**HEX~FLX COUPLING ASS'Y**
**B–S05–HB3–07**

| | | | |
|---|---|---|---|
| 10 | 952182 | BOLT KIT | 1 |
| 9 | PURCHASE | 5/16 DIA x 1/2 DOWEL PIN | 2 |
| 8 | 952088–01 | HOUSING | 1 |
| 2 | HB3–07 | HEX~FLX HUB | 1 |
| 1 | B–S05 | HEX~FLX DRIVE PLATE | 1 |

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, SQUARENESS, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

– UNLESS OTHERWISE SPECIFIED – REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

HAYES MANUFACTURING INC. ®

TITLE: KUBOTA -05 HEX~FLX ASS'Y
MATERIAL:

| DRAWN BY | DATE | DRAWING NO. |
|---|---|---|
| SIETING | 11–08–06 | 005-0-HB3-07-A2 |
| CHECKED BY | SCALE | SHEET OF REV. |
| RJH | | |

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