

A.E. B 4-BOLT MOUNT  
00 PILOT  
1) 1/2-13 TAPPED HOLES  
2) SPACED ON A 5.00 B.C.

1. HOUSING FOR KUBOTA ENGINES  
D-905, D1005-B, D1105-B, V1205-B,  
V1305-P, AND V1505-B.














**IMPROPER INSTALLATION OF HUB COULD CAUSE  
PREMATURE WEAR AND OR FAILURE.**

**IF YOU HAVE QUESTIONS CONCERNING LOCATION  
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT  
DISTRIBUTOR OR FACTORY FOR FURTHER  
INFORMATION.**

**BOTH HUB SET SCREWS MUST BE PROPERLY  
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH .**  
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR  
ANY FURTHER QUESTIONS.**



**B-S05-HB3-09**

SYMBOLS		DET.	PART NUMBER	DESCRIPTION		QTY.
           	FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING		<b>KUBOTA -05 HEX~FLX ASS'Y</b>		
	TOLERANCES UNLESS OTHERWISE SPECIFIED					
	1/32" MAXIMUM					
	ANGLE ±1/2° FRACTION ±1/32					
	DECIMAL .0000 .0001 .0005 .0005 .0000 ±.0005					
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY	DATE	DRAWING NO.	005-0-HB3-09-B	
CHECKED BY	SCALE					
R:1H1		SHEET OF REV.				

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

**PERFORM CALCULATION BELOW:**

## 2.07- SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF  
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.  
(SEE BOXES)

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