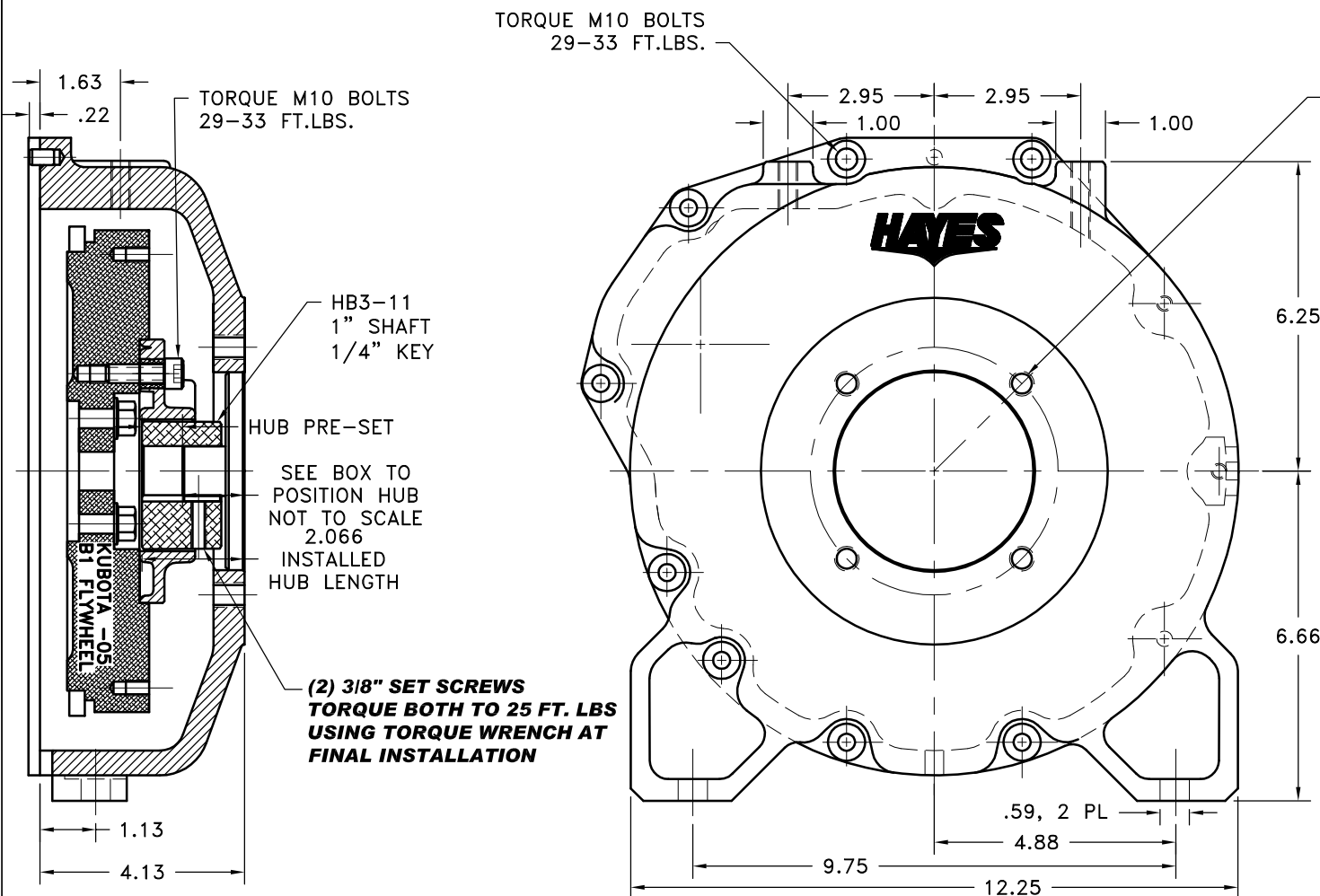


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



- S.A.E. B 4-BOLT MOUNT  
4.00 PILOT  
(4) 1/2-13 TAPPED HOLES  
EQ. SPACED ON A 5.00 B.C.

NOTES:

1. HOUSING FOR KUBOTA ENGINES  
D-905, D1005-B, D1105-B, V1205-B,  
V1305-P, AND V1505-B.

### **IMPORTANT INSTALLATION NOTE!!!!!!**

**IMPROPER INSTALLATION OF HUB COULD CAUSE  
PREMATURE WEAR AND OR FAILURE.**

**IF YOU HAVE QUESTIONS CONCERNING LOCATION  
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT  
DISTRIBUTOR OR FACTORY FOR FURTHER  
INFORMATION.**

**BOTH HUB SET SCREWS MUST BE PROPERLY  
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH .**  
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR  
ANY FURTHER QUESTIONS.**

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

**PERFORM CALCULATION BELOW:**

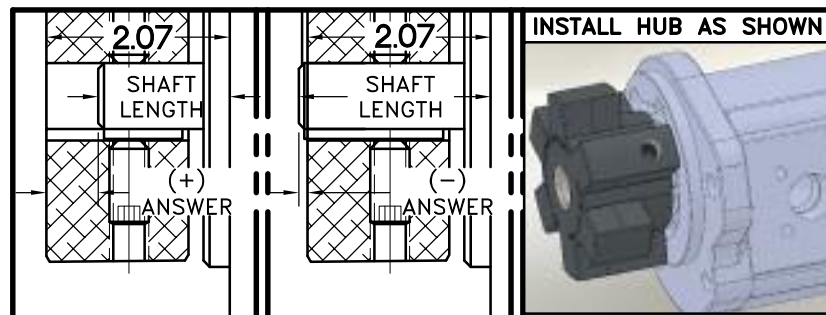
## 2.07- SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF  
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.  
(SEE BOXES)














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**NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.**

**B-S05-HB3-11**



5	952182	BOLT KIT	1
4	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
3	952089-01	HOUSING	1
2	HB3-11	HEX~FLX HUB	1
1	B-S05	HEX~FLX DRIVE PLATE	1
DET.	PART NUMBER	DESCRIPTION	QTY.

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS	DO NOT SCALE		<b>KUBOTA -05 HEX~FLX ASS'Y</b>	
	STRAIGHTNESS	DRAWING			
	ANGULARITY	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	PERPENDICULARITY	1/32 MAXIMUM			
	PARALLELISM	ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$			
	CONCENTRICITY	0.001	TITLE		
	TRUE POSITION	0.001	MATERIAL		
	ROUNDNESS	0.001			
	CIRCULAR RUN OUT	0.001			
	TOTAL RUN OUT	0.001			
	CYLINDRICITY	0.001			
	FINISH	0.001			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES			DRAWN BY	DATE	DRAWING NO.
BREAK ALL SHARP CORNERS 0.10 TO 0.020			SIETING	03-02-2010	005-0-HB3-11-B
STAMP OR MARK DRAWING NO.			CHECKED BY	SCALE	SHEET OF REV.
			R/J/H		