

- S.A.E. A 2-BOLT MOUNT  
3.25 PILOT  
(2) 3/8-16 TAPPED HOLES  
EQ. SPACED ON A 4.18 B.C.

1. HOUSING FOR KUBOTA ENGINES  
D-905, D1005-B, D1105-B, V1205-B,  
V1305-P, AND V1505-B.

**IMPORTANT INSTALLATION NOTE!!!!**  
IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE. IF YOU HAVE A SHAFT LENGTH OTHER THAN THOSE SHOWN HERE PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION. HUB SET SCREWS MUST BE PROPERLY TORQUED TO 20 FT.LBS. EACH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.



**B-S05-HB3-41**

Technical diagrams showing shaft length measurement and hub installation. The left diagram shows a shaft with a dimension of 2.07 and a label 'SHAFT LENGTH'. The right diagram shows a shaft with a dimension of 2.07 and a label 'SHAFT LENGTH'. Below these are two cross-sections of a shaft with a hub, labeled '(+) ANSWER' and '(-) ANSWER'. To the right is a photograph of a hub being installed onto a shaft, with the text 'INSTALL HUB AS SHOWN' above it.

SYMBOLS		DET.	PART NO.
	FLATNESS	DO NOT SCALE	
	STRAIGHTNESS	DRAWING	
	ANGULARITY	TOLERANCES UNLESS OTHERWISE SPECIFIED	
	PERPENDICULARITY	$\frac{1}{32}$ MAXIMUM	
	PARALLELISM	ANGLE $\pm 1/2^\circ$	
	CONCENTRICITY	FRACTION $\pm 1/32$	
	TRUE POSITION	DECIMAL	
	ROUNDNESS	.00 $\pm .01$	
	CIRCULAR RUN OUT	.000 $\pm .005$	
	TOTAL RUN OUT	.0000 $\pm .0005$	
	CYLINDRICITY		
	FINISH		

- UNLESS OTHERWISE SPECIFIED -  
REMOVE FIRST THREAD  
ON ALL TAPPED HOLES  
BREAK ALL SHARP CORNERS .010 TO .020  
STAMP OR MARK DRAWING NO.

**HAYES**  
MANUFACTURING, INC.®

TITLE KUBOTA -05 HEX~FLX ASS'Y

MATERIAL	
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DRAWN BY SIETING	DATE 11-20-08	DRAWING NO.  005-0-HB3-41-A2
CHECKED BY R. H.	SCALE	
		SHEET      OF      REV.

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