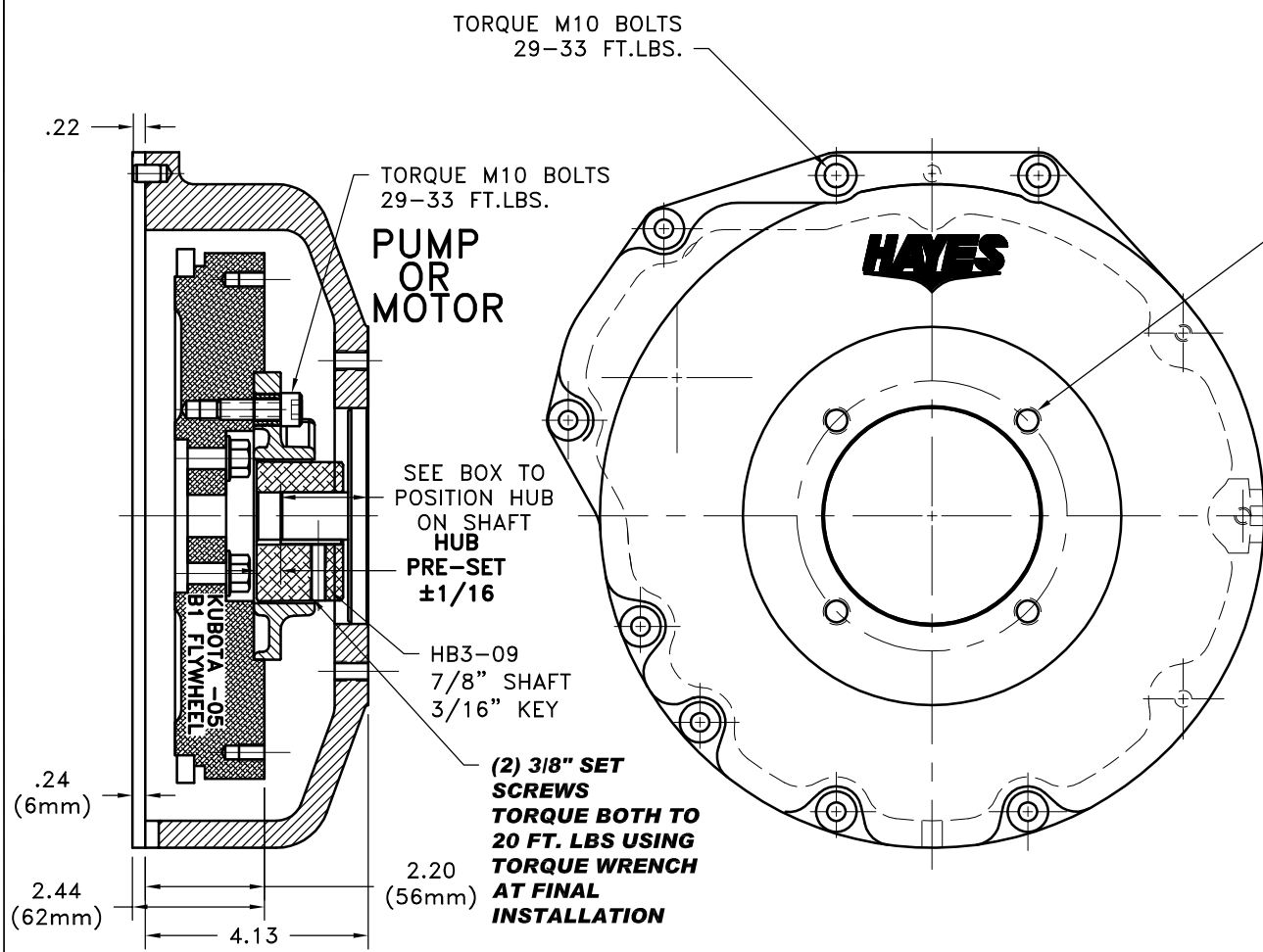


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



4" PUMP MOUNT S.A.E "B" PUMP MOUNT.  
(4) HOLES 1/2-13 TAPPED HOLES EQUALLY SPACED ON 5.00 B.C.

**NOTES:**

- HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-P, AND V1505-B.

**IMPORTANT INSTALLATION NOTE!!!!**

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION.

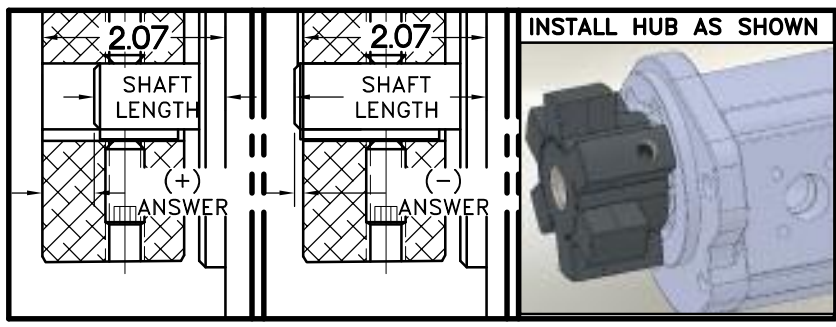
**BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH . PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.**

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.** SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

**PERFORM CALCULATION BELOW:**  
**2.07- SHAFT LENGTH - HUB PRESET**

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

**NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.**



**B-S05-HB3-09**

QTY.	DESCRIPTION	PART NUMBER	DET.
1	BOLT KIT	952182	5
2	5/16 DIA x 1/2 DOWEL PIN	PURCHASE	4
1	HOUSING	952066-01	3
1	HEX~FLX HUB	HB3-09	2
1	HEX~FLX DRIVE PLATE	B-S05	1

SYMBOLS	DO NOT SCALE DRAWING	TOLERANCES UNLESS OTHERWISE SPECIFIED	
FLATNESS	MAXIMUM	ANGLE ±1/2° FRACTION ±1/32	
STRAIGHTNESS	DECIMAL	TOTAL RUN OUT .00 ±.01	
ANGULARITY	DECIMAL	CYLINDRICITY .0000 ±.0005	
PERPENDICULARITY	DECIMAL	FINISH	
PARALLELISM	DECIMAL	UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES	
CONCENTRICITY	DECIMAL	BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	
TRUE POSITION	DECIMAL	DRAWN BY	
ROUNDNESS	DECIMAL	DATE	
CIRCULAR RUN OUT	DECIMAL	DRAWING NO.	
TOTAL RUN OUT	DECIMAL	SIETING	
CYLINDRICITY	DECIMAL	CHECKED BY	
FINISH	DECIMAL	SCALE	
		RJV	



TITLE		DRAWING NO.	
KUBOTA -05 HEX~FLX ASS'Y		006-0-HB3-09-B4	
MATERIAL		SCALE	
		05-20-2009	
DRAWN BY		SHEET OF	
		REV.	

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