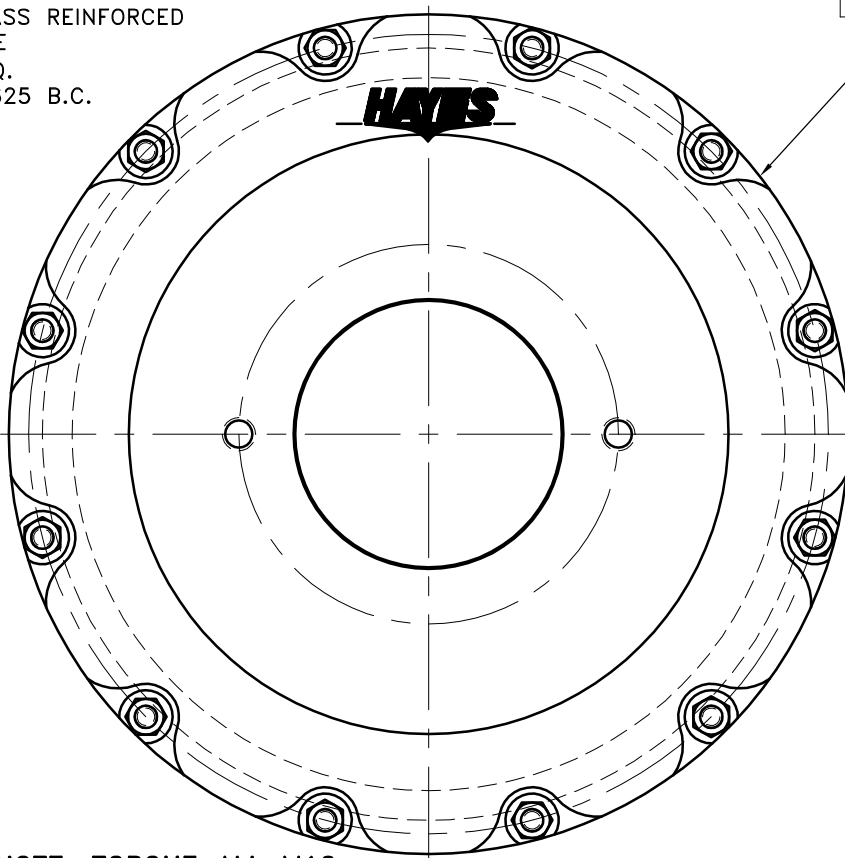
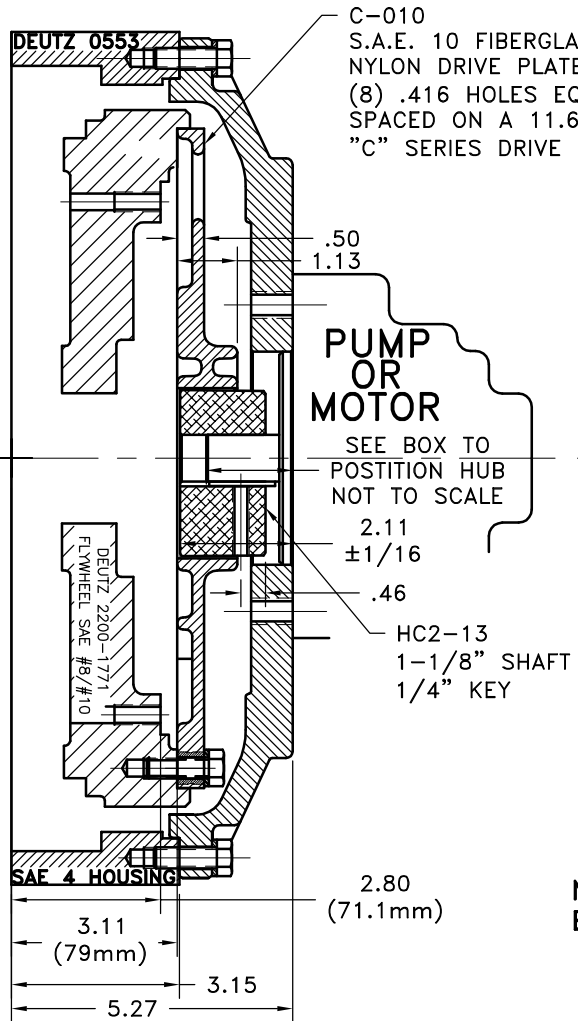


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



977553-03
S.A.E. SEMI-4 HOUSING MOUNT
27/64 DRILL THRU
12 HOLES EQUALLY SPACED
ON 15.00 B.C.
5.00" PUMP PILOT
S.A.E. "C" PUMP MOUNT.
(2) 5/8-11 TAPPED HOLES EQUALLY
SPACED ON 7.125 B.C.

IMPORTANT INSTALLATION NOTE!!!!
THIS PRINT IS FOR LOCATION OF HUB
ON SPLINED SHAFTS ONLY. IMPROPER
INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.
IF YOU HAVE A SHAFT LENGTH OTHER
THAN THOSE SHOWN HERE PLEASE
CONTACT DISTRIBUTOR OR FACTORY
FOR FURTHER INFORMATION. HUB
SET SCREWS MUST BE PROPERLY
TORQUED TO 20 FT.LBS. EACH.
PLEASE CONTACT DISTRIBUTOR OR
FACTORY FOR ANY FURTHER
QUESTIONS.

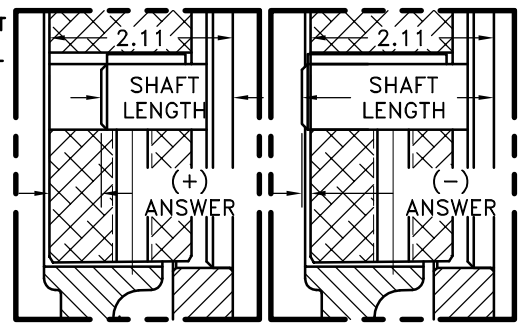
**NOTE: TORQUE ALL M10
BOLTS 29-33 FT.LBS.**

**NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
& REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON
SET SCREWS. TORQUE SET SCREWS TO 20 FT.LBS. SHAFT
SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF
NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET
HUB PRESET USE THIS EQUATION:**

**EXAMPLE:
2.11 - SHAFT LENGTH = HUB PRESET**

**IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)**

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**



C-010-HC2-13

DET.	PART NUMBER	DESCRIPTION	QTY.
4	977645	BOLT KIT	1
3	977553-03	HOUSING [4]	1
2	HC2-13	"C" HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX PLATE	1

SYMBOLS		DO NOT SCALE DRAWING		 <small>TM MANUFACTURING INC.</small>		
<ul style="list-style-type: none"> FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH 	<ul style="list-style-type: none"> UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO. 	<ul style="list-style-type: none"> ANGLE ±1/2' FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 	<p>TOLERANCES UNLESS OTHERWISE SPECIFIED</p>			<p>TITLE DEUTZ HOUSING W/ HEX~FLX COUPLING ASSY</p> <p>MATERIAL</p>