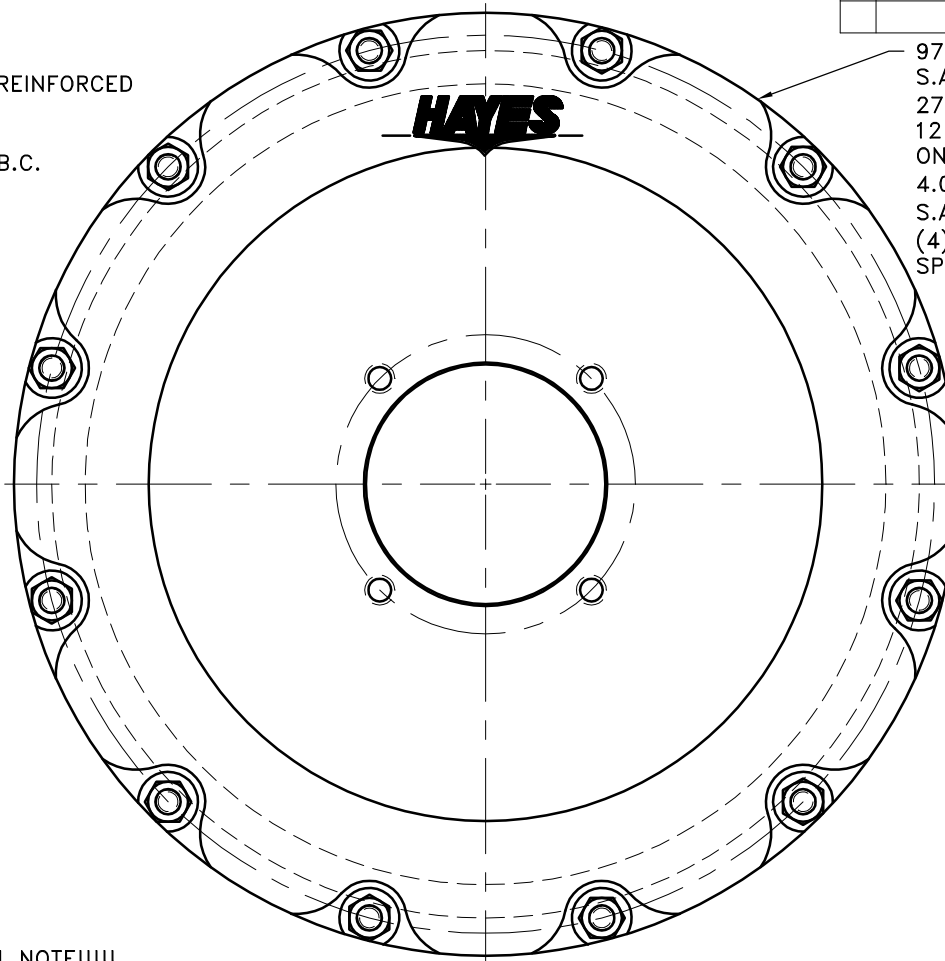
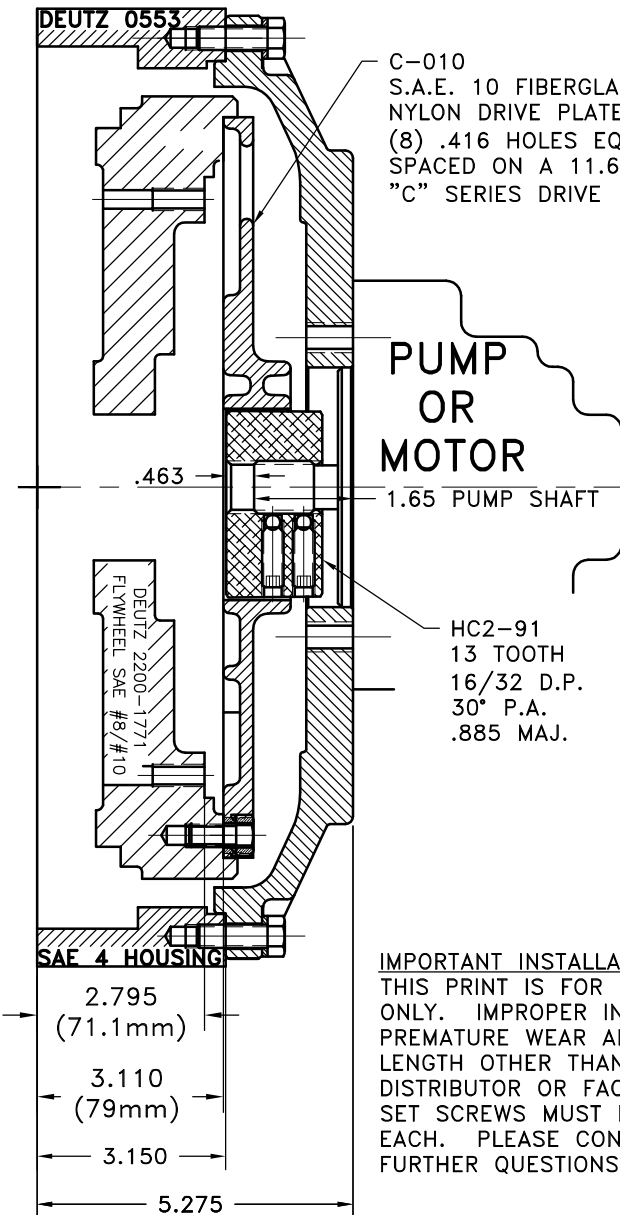


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



977554-01  
S.A.E. SEMI-4 HOUSING MOUNT  
27/64 DRILL THRU  
12 HOLES EQUALLY SPACED  
ON 15.00 B.C.  
4.00" PUMP PILOT  
S.A.E. "B" PUMP MOUNT.  
(4) 1/2-13 TAPPED HOLES EQUALLY  
SPACED ON 5.000 B.C.

**IMPORTANT INSTALLATION NOTE!!!!!!**  
THIS PRINT IS FOR LOCATION OF HUB ON SPLINED SHAFTS  
ONLY. IMPROPER INSTALLATION OF HUB COULD CAUSE  
PREMATURE WEAR AND OR FAILURE. IF YOU HAVE A SHAFT  
LENGTH OTHER THAN THOSE SHOWN HERE PLEASE CONTACT  
DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION. HUB  
SET SCREWS MUST BE PROPERLY TORQUED TO 20 FT.LBS.  
EACH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY  
FURTHER QUESTIONS.

**NOTE: TORQUE ALL M10  
BOLTS 29-33 FT.LBS.**

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED  
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,  
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.  
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY  
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES  
FOR EXAMINATION WITHOUT OUR CONSENT.

**C-010-HC2-91**

4	977645	BOLT KIT	1
3	977554-01	HOUSING [4]	1
2	HC2-91	"C" HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▮ FLATNESS ▮ STRAIGHTNESS ▮ ANGULARITY ▮ SQUARENESS ▮ PARALLELISM ▮ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ○ CIRCULAR RUN OUT ○ TOTAL RUN OUT R CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			
			<b>HAYES</b> TM MANUFACTURING INC.	
			TITLE DEUTZ HOUSING W/ HEX~FLX COUPLING ASSY	
			MATERIAL	
			DRAWN BY SIETING	DATE 06-06-07
			CHECKED BY SCALE	DRAWING NO. 023-0-HC2-91-B4
				SHEET OF REV.