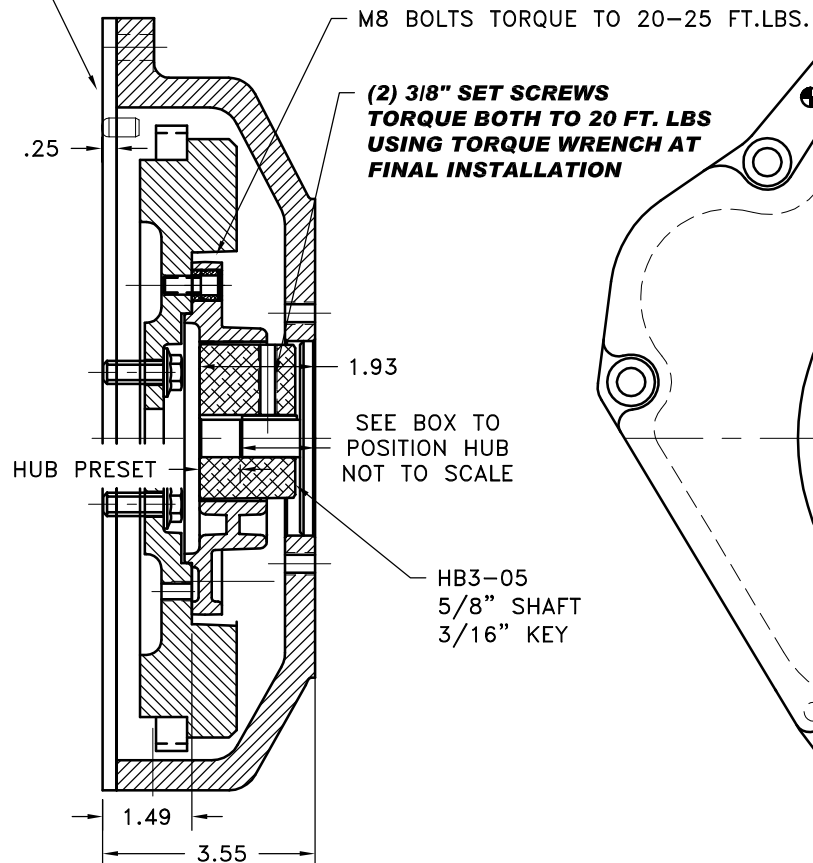


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

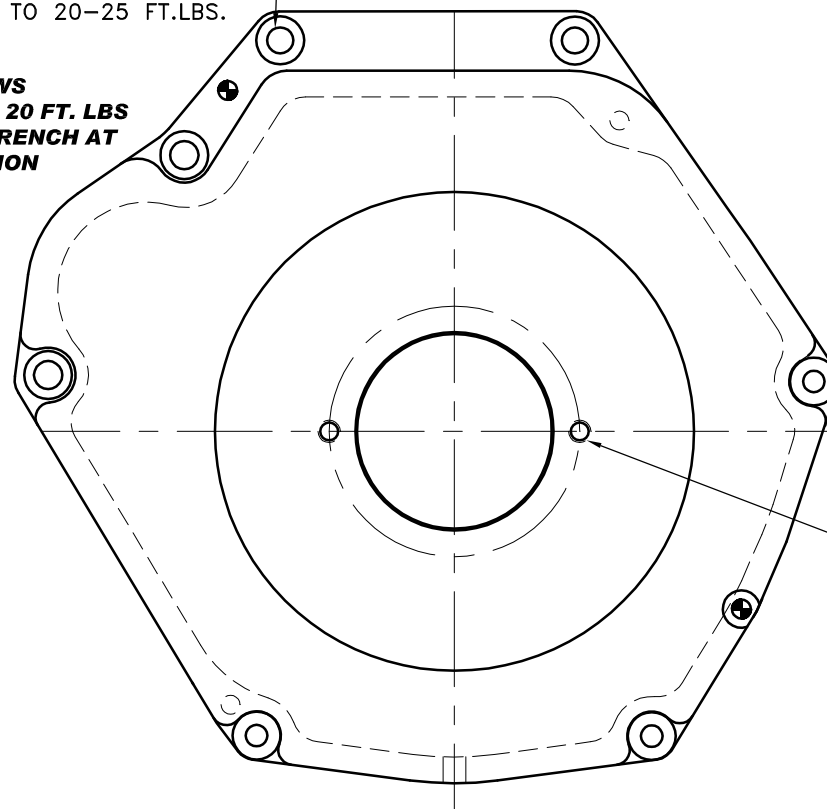
DAIHATSU STARTER PLATE M10 BOLTS TORQUE 29-33 FT.LBS



(2) 3/8" SET SCREWS
TORQUE BOTH TO 20 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION

1.93
SEE BOX TO
POSITION HUB
NOT TO SCALE

HB3-05
5/8" SHAFT
3/16" KEY



IMPORTANT INSTALLATION NOTE!!!!

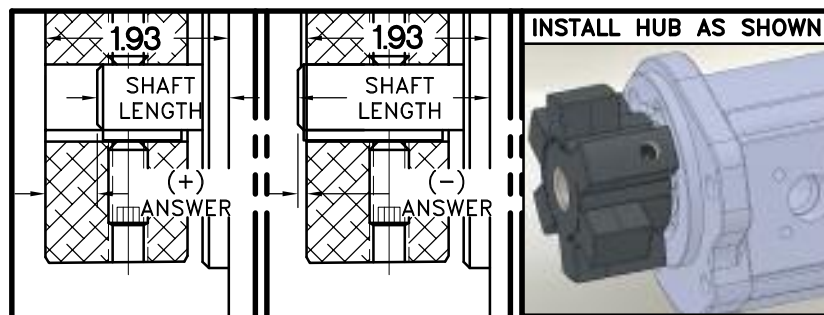
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION.

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

.312 DR. THRU
3/8-16 TAP THRU
(2) HOLES EQ SPACED
ON A 4.187 B.C.

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.



UP TO 50 HP

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.
USING TORQUE WRENCH.** SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

1.93 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

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FOR EXAMINATION WITHOUT OUR CONSENT.

4	969001-04	HOUSING	1
3	969024	BOLT KIT	1
2	HB3-05	HEX~FLX HUB	1
1	B-SMN	HEX~FLX PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.				
HAYES MANUFACTURING INC. ®				
TITLE DAIHATSU HEX~FLX HOUSING ASS'Y				
MATERIAL				
DRAWN BY SIETING		DATE 12-03-08		DRAWING NO. 030-0-HB3-05-A2
CHECKED BY		SCALE		SHEET OF REV.