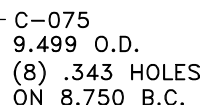


YANMAR HOUSING
171301-01600
SEMI- SAE #5



HC1-07
3/4" SHAFT
3/16" KEY

$$1.73 \pm 1/32$$

SAE #7-1/2
119265-21590

(2) 3/8" SET SCREWS
TORQUE BOTH TO 20 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION

**NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
TORQUE ALL M8 BOLTS 20-25 FT.LBS.**

YANMAR ENGINES
3TNE68VH & 3TNE74VM

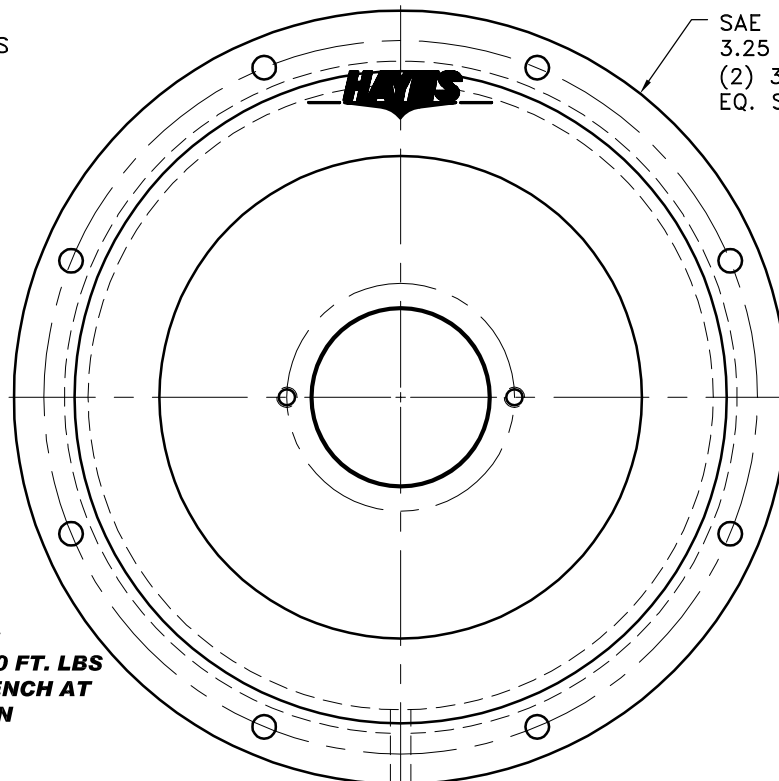
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS.
USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

173 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

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SAE "A" 2-BOLT MOUNT
3.25 DIA PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

IMPORTANT INSTALLATION

NOTE!!!!

**IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.**

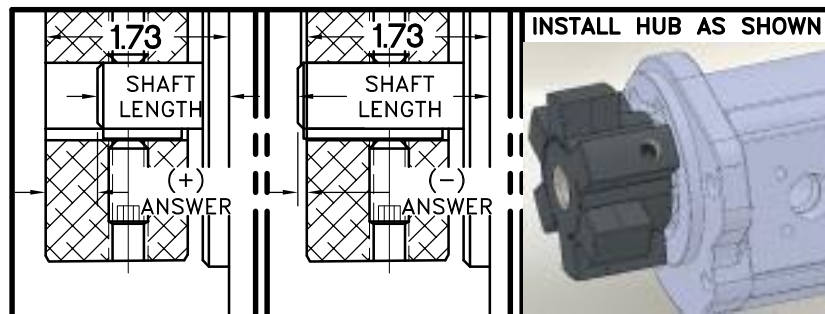
IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION.

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH .**
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

NOTE: FITS YANMAR ENGINE
NO.s 3TNE68 VH, 3TNE74 VM,
3TNV88, 4TNV88
SEMI SAE #5 HOUSING

**C TORQUE RANGE
(65-175 HP)**

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.

[illegible]