

YANMAR HOUSING
171301-01600 OR
SIMILAR SEMI-SAE #5

C-075
9.499 O.D.
(8) .343 HOLES
ON 8.750 B.C.

HC1-89
SPLINE DATA
15 TEETH
16/32 D.P.
30° P.A.
1.016 MAJOR
SAE "B-B"

2.04
.22
1.81 SHAFT LENGTH

PUMP
OR
MOTOR

YANMAR FLYWHEEL
SAE #7-1/2
119265-21590 OR
SIMILAR

.59
SPECIAL
BACKSET

NOTE: FITS YANMAR ENGINE
NO.s 3TNE68 VH, 3TNE74 VM,
3TNV88, 4TNV88
SEMI SAE #5 HOUSING

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
TORQUE ALL M8 BOLTS 20-25 FT.LBS.

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

SAE "B" 4-BOLT MOUNT
4.00 DIA PUMP PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON 5.75 B.C.

C TORQUE RANGE
(65-175 HP)

3	941905-02	HOUSING	1
2	HC1-89	HEX~FLX HUB	1
1	C-075	HEX~FLX PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm$.01 .000 $\pm$.005 .0000 $\pm$.0005			
	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			
			HAYES TM MANUFACTURING INC.	
			TITLE YANMAR 3TNE HOUSING & FLYWHEEL COUPLING ASSY	
			MATERIAL	
			DRAWN BY SIETING	DATE 8-19-09
			CHECKED BY	SCALE
			DRAWING NO. 035-0-HC1-89-B2	SHEET OF REV.

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