

CHANGE DESCRIPTION REV DATE MOD.BY

## FITS YANMAR ENGINES:

3TNE-78A, 82A, 84, 88, 84(T), 88

FITS ISUZU ENGINES: **3CD1** 

5 PURCHASE

3 942000-02

4 942026

STAMP OR MARK DRAWING NO.

## IMPORTANT INSTALLATION NOTE!!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION.

**BOTH HUB SET SCREWS MUST BE PROPERLY** TORQUED TO 25 FT.LBS. USING TORQUE WRENCH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

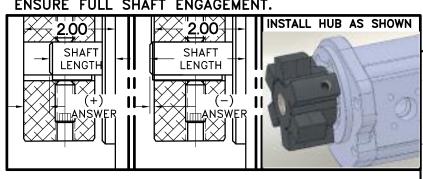
NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.

## NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION: PERFORM CALCULATION BELOW: 2.00- SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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3.52



UP TO 50 HP 5/16" x 3/4" DOWEL PINS

BOLT KIT

HOUSING

	2	2 HC2-41		HEX~FLX HUB		1
	1	C-075		HEX~FLX DF	RIVE PLATE	1
SYMBOLS  FIATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY OROUNDERSS CROULAR RUN OUT CIRCULAR RUN OUT CILIDRICITY FINISH	DET.	PART NUMBER		DESC	DESCRIPTION	
	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED  125 MAXIMUM ANGLE ±1/2' FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		MANUFACTURING INC. ®  THEX-FLX FLYWHEEL COUPLING WITH HOUSING			
			MATERIAL			
<ul> <li>UNLESS OTHERWISE SPECIFIED –</li> <li>REMOVE FIRST THREAD</li> <li>ON ALL TAPPED HOLES</li> </ul>			DRAWN BY SIETING	DATE 03-11-0	8 037-0-HC2-4	1 B2
BREAK ALL SHARP CORNERS .010 TO .020			CHECKED B	Y SCALE	037-0-1102-4	

SHEET OF REV.