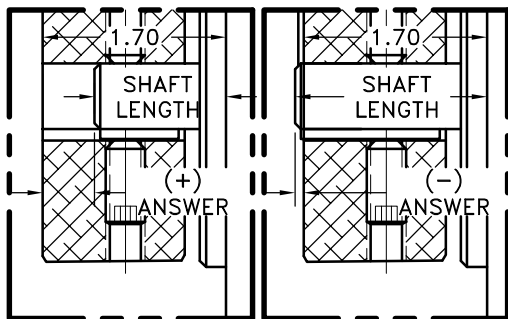


**(2) 3/8" SET SCREWS
TORQUE BOTH TO 20 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION**

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.**



NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. **TORQUE BOTH SET SCREWS TO 20 FT.LBS. USING TORQUE WRENCH.** SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:
1.70 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

IMPORTANT INSTALLATION

NOTE!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION.

BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 20 FT.LBS. USING TORQUE WRENCH . PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

**"C" SERIES TORQUE RANGE
65-175 HP**

C-075-HC1-07	3	944000-06	SAE 6 HOUSING	1		
	2	HC1-07	COUPLING HUB	1		
	1	C-075	HEX~FLX DRIVE PLATE	1		
DET.		PART NUMBER	DESCRIPTION	QTY.		
<div><div><div>SYMBOLS</div><div><div><div>⏏</div><div>FLATNESS</div></div><div><div>⏏</div><div>STRAIGHTNESS</div></div><div><div>⏏</div><div>ANGULARITY</div></div><div><div>⏏</div><div>PERPENDICULARITY</div></div><div><div>⏏</div><div>PARALLELISM</div></div><div><div>⏏</div><div>CONCENTRICITY</div></div><div><div>⏏</div><div>TRUE POSITION</div></div><div><div>⏏</div><div>ROUNDNESS</div></div><div><div>⏏</div><div>CIRCULAR RUN OUT</div></div><div><div>⏏</div><div>TOTAL RUN OUT</div></div><div><div>⏏</div><div>CYLINDRICITY</div></div><div><div>⏏</div><div>FINISH</div></div></div><div><div>DO NOT SCALE DRAWING</div><div>TOLERANCES UNLESS OTHERWISE SPECIFIED</div><div>125 MAXIMUM</div><div>ANGLE ±1/2° FRACTION ±1/32</div><div>DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005</div></div></div><div><div><div><div><div><div></div><div>HAYES</div><div>MANUFACTURING INC. ®</div></div></div><div><div>TITLE</div><div>HEX~FLX COUPLING ASSY WITH HOUSING</div><div>MATERIAL</div></div></div></div><div><div>DRAWN BY</div><div>DATE</div><div>SIETING</div><div>11-8-07</div><div>CHECKED BY</div><div>SCALE</div><div>RJH</div></div><div><div>DRAWING NO.</div><div>039-0-HC1-07-A2</div><div>SHEET</div><div>OF</div><div>REV.</div></div></div><tr><td colspan="5"><div><div>— UNLESS OTHERWISE SPECIFIED —</div><div>REMOVE FIRST THREAD ON ALL TAPPED HOLES</div><div>BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.</div></div></td></tr></div>		<div><div>— UNLESS OTHERWISE SPECIFIED —</div><div>REMOVE FIRST THREAD ON ALL TAPPED HOLES</div><div>BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.</div></div>				
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