

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

SPECIAL FOR D902

NOTES:

- HOUSING FOR KUBOTA ENGINES D902

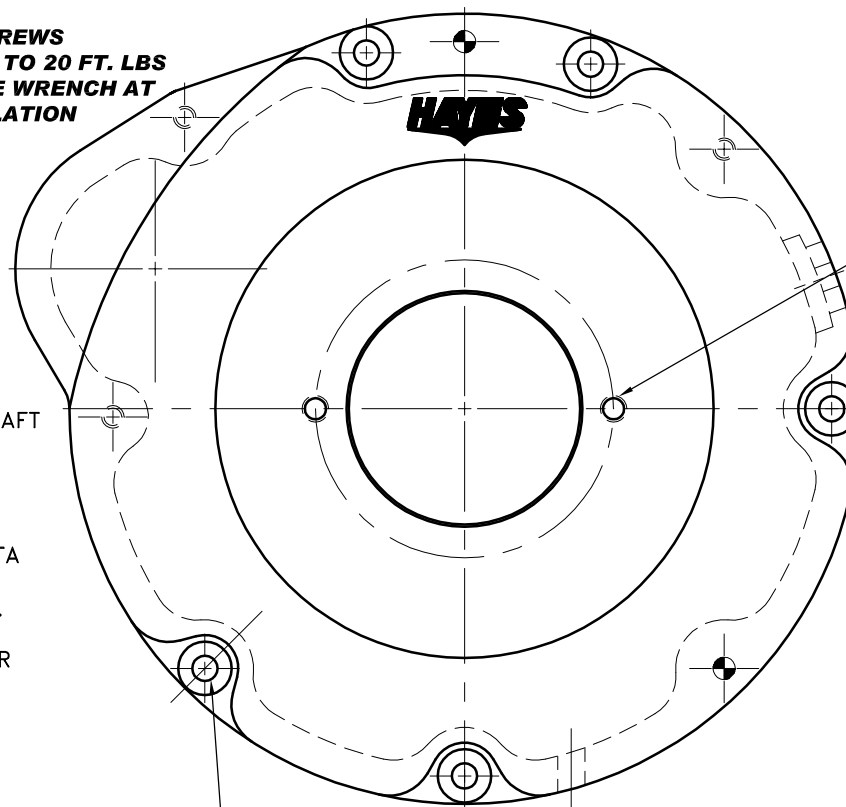
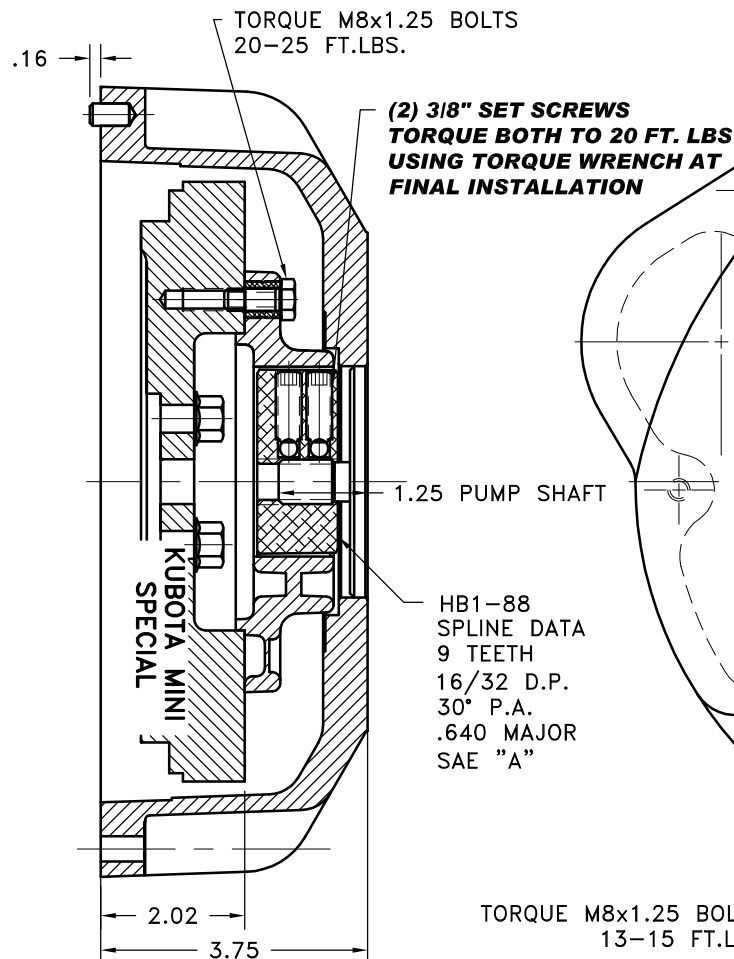
SAE "A" 2-BOLT MOUNT
3.25 DIA PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

IMPORTANT INSTALLATION NOTE!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION.

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH .
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

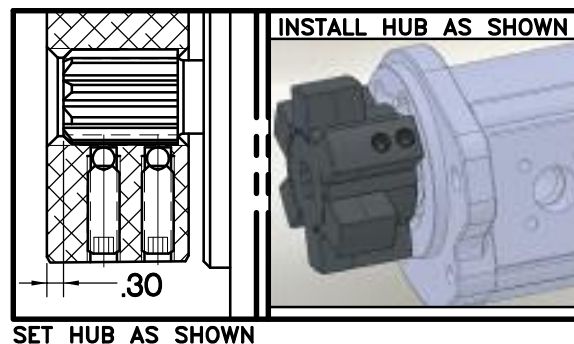


TORQUE M8x1.25 BOLTS
13-15 FT.LBS

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- PRESET HUB ON SHAFT AS SHOWN.
- IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.

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SET HUB AS SHOWN

5	930100-13	HOUSING	1
4	930112	BOLT KIT	1
3	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
2	HB1-88	HEX~FLX HUB	1
1	B-SMN	HEX~FLX FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI HEX~FLX COUPLING ASS'Y MATERIAL	
	DRAWN BY	DATE	DRAWING NO.	
	SIETING	06-15-2009	044-0-HB1-88-A2	
	CHECKED BY	SCALE	SHEET OF REV.	