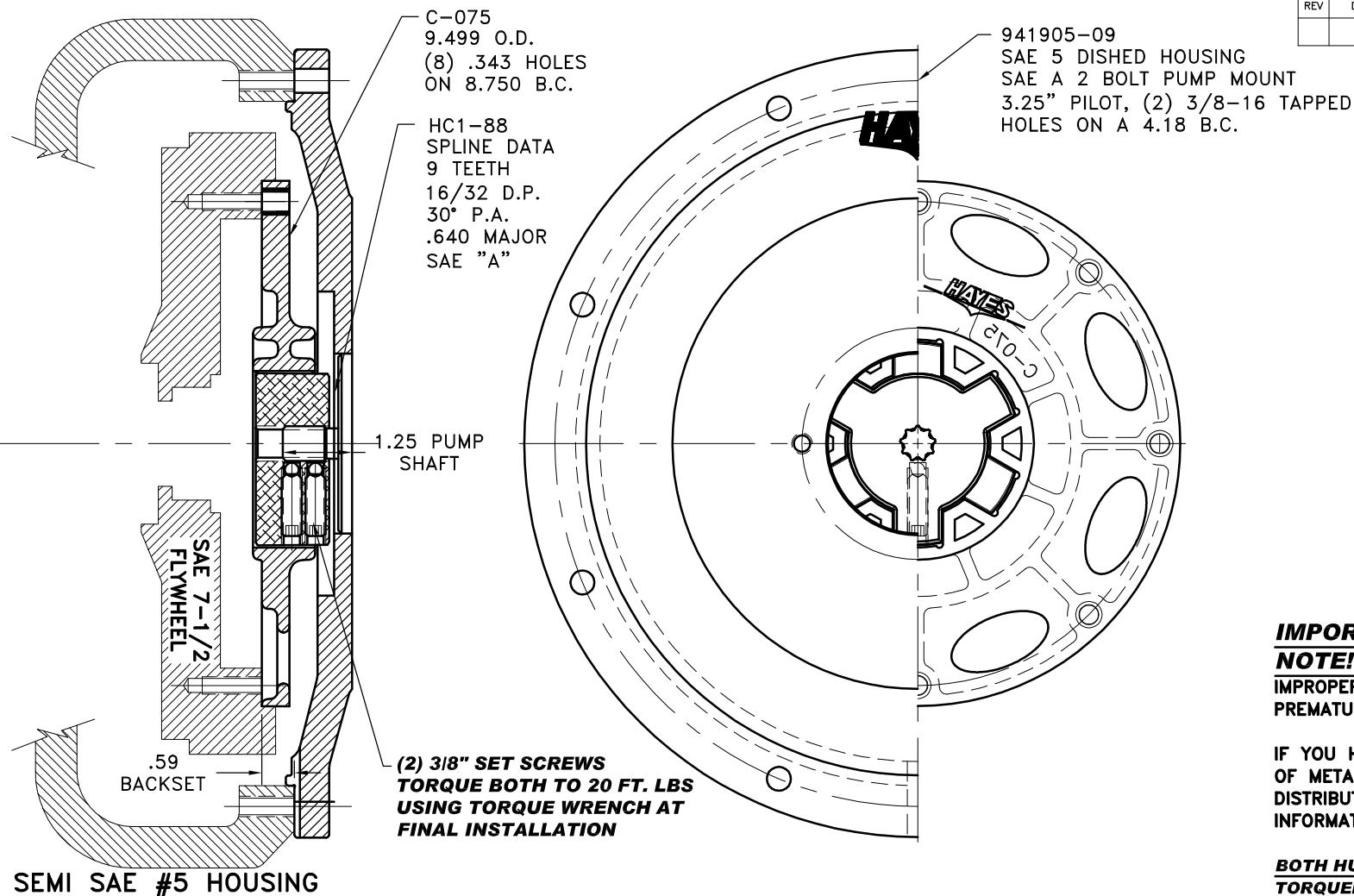


| REV | DATE | CHANGE DESCRIPTION | MOD.BY | CK1 | CK2 |
|-----|------|--------------------|--------|-----|-----|
| | | | | | |



IMPORTANT INSTALLATION NOTE!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

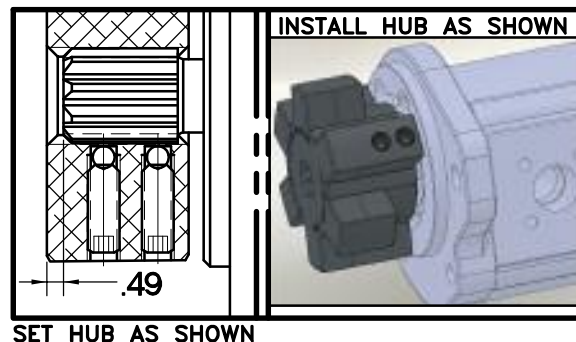
IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION.

BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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| SYMBOLS | DET. | PART NUMBER | DESCRIPTION | QTY. |
|---|---|------------------------------------|---|---------------------------------|
| FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH | DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 | 3 941905-09 2 HC1-88 1 C-075 | DISHED SAE 5 HOUSING HEX~FLX HUB HEX~FLX FLYWHEEL PLATE | 1 1 1 |
| HAYES MANUFACTURING INC. ® | | | | |
| TITLE HEX~FLX COUPLING ASS'Y W/HOUSING | | | | |
| MATERIAL | | | | |
| - UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO. | | DRAWN BY SIETING | DATE 01-04-2010 | DRAWING NO. 047-0-HC1-88-A2S |
| | | CHECKED BY RJH | SCALE | SHEET OF REV. |