

PT# 123008-AX4
 SAE HOUSING MOUNT
 31/64 DRILL THRU 12 HOLES
 EQUALLY SPACED ON 20.88 B.C.
 5" PUMP MOUNT. (4) 1/2-13
 TAPPED HOLES EQUALLY SPACED
 ON 6.38 B.C. FOR PUMP MOUNT.

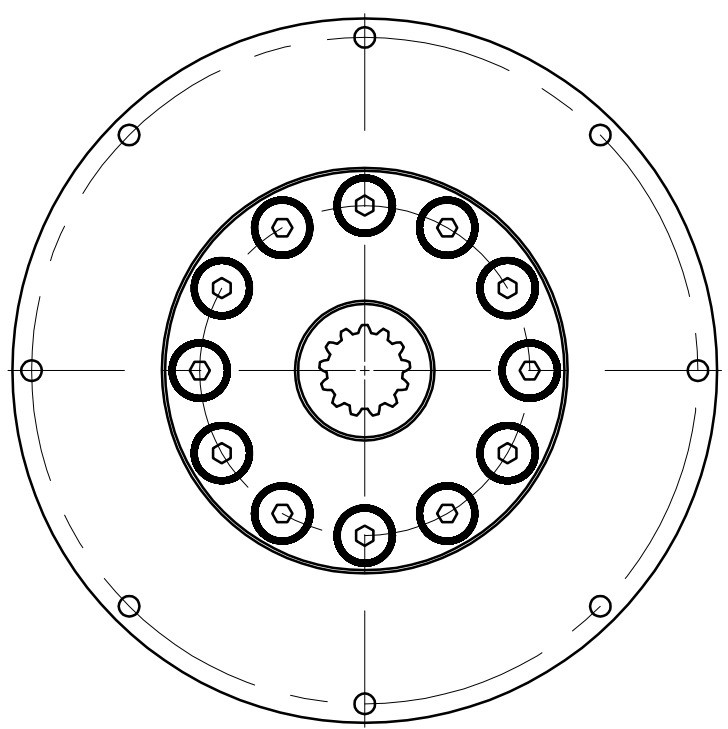
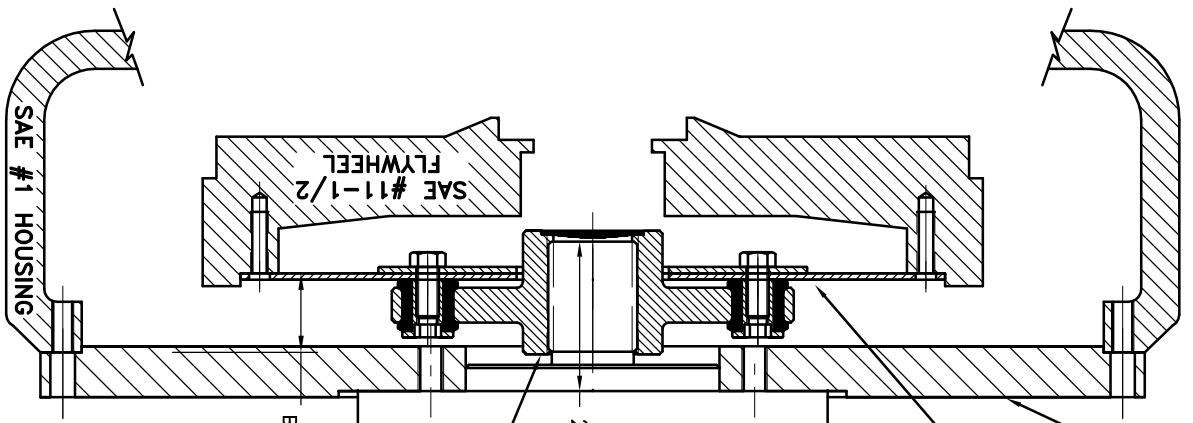
123243-49
 13.874 O.D.
 (8) .406 HOLES
 ON 13.125 B.C.

PUMP
 OR
 MOTOR

2.93 SHAFT LENGTH

123196-06
 SPLINE DATA
 13 TEETH
 8/16 D.P.
 30° P.A.
 1.795 MAJOR
 SAE "D"

1.56
 BACKSET



COUPLING ASS'Y
 #123764

REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
3	A	5/92	REMOVED WASHERS	JL
4	B	6/93	ADDED HUBBARD PLUG	JL
9	C	9/94	ADDED GREASE	RH
12	D	12/97	CHANGED .3906 TO .406	RH
1	E	1/99	ADDED BACKING PLATE	RH
6	F	6/99	CHANGED 124961-02	RH
11	G	11/00	CHANGED PUMP MOUNT PLATE WAS A04	RH

UP TO 250 HP

DET.	PART NUMBER	DESCRIPTION	QTY.
9	123008-AX4	PUMP MOUNT PLATE	1
8	HP-2000-S-62	HUBBARD PLUG	1
7	801912	GREASE	1
6	HX200	7/16-20x1 HHB	12
5	123727	THREADED BUSHING	12
4	H62500	NEOPRENE INSERT	12
3	123196-06	COUPLING HUB	1
2	124961-02	BACKING PLATE	1
1	123243-49	FLYWHEEL PLATE	1

SYMBOLS

- FLATNESS
- STRAIGHTNESS
- ANGULARITY
- SQUARENESS
- PARALLELISM
- PERPENDICULARITY
- CONCENTRICITY
- TAPER
- ROUNDNESS
- CIRCULAR RUN OUT
- TOTAL RUN OUT
- CYLINDRICITY
- FINISH

UNLESS OTHERWISE SPECIFIED -
 REMOVE FIRST THREAD
 BREAK ALL SHARP CORNERS .010 TO .020
 STAMP OR MARK DRAWING NO.

DO NOT SCALE DRAWING

TOLERANCES UNLESS OTHERWISE SPECIFIED

ANGLE ±1/2°
 FRACTION ±1/32
 DECIMAL ±.001
 ±.0005 ±.0005

FINISH

REMOVE FIRST THREAD
 BREAK ALL SHARP CORNERS .010 TO .020
 STAMP OR MARK DRAWING NO.

DRAWN BY: LANNEN
 CHECKED BY: SCALE
 DATE: 11-6-91
 DRAWING NO.: 123763
 SHEET OF REV.

HAYES
 MANUFACTURING INC.

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