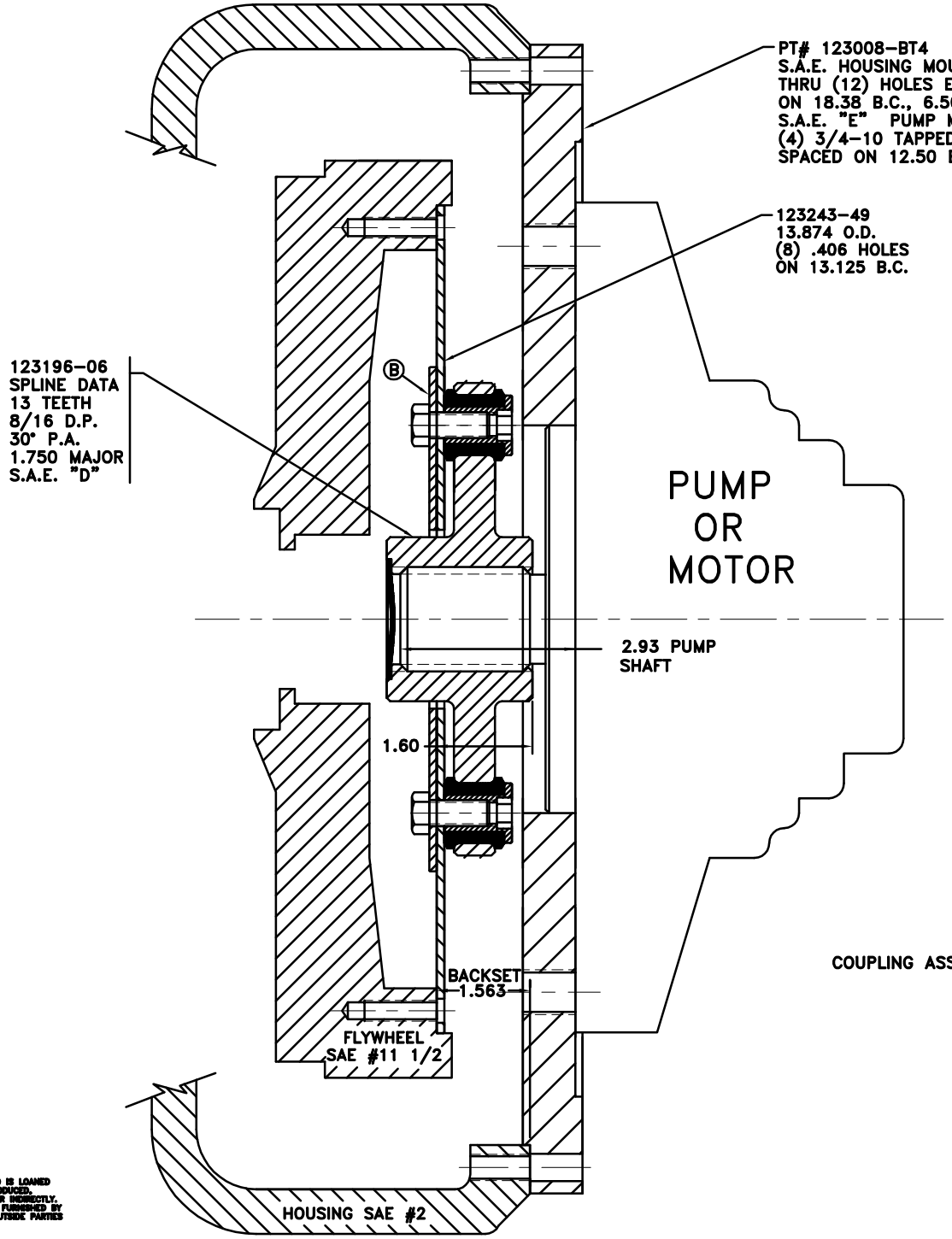
REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
	A	12/97	CHANGED .3906 TO .406	RH
000050	B	1/99	ADDED BACKING PLATE	RH
000119	C	6/99	CHANGED 124961-02 O.D.	RH



UP TO 350 H.P.

COUPLING ASS'Y #123764

DET.	PART NUMBER	DESCRIPTION	QTY.
9	123008-BT4	PUMP MTG. PLATE	1
8	124961-02	BACKING PLATE	1
7	801912	GREASE	1
6	HP-2000-S-62	HUBBARD PLUG	1
5	HX200	7/16-20-1 BOLT	12
4	123727	THREADED BUSHING	12
3	H62500	NEOPRENE INSERTS	12
2	123196-06	COUPLING HUB	1
1	123243-49	FLYWHEEL PLATE	1

SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
SQUARENESS
PARALLELISM
CONCENTRICITY
TRUE POSITION
SYMMETRY
LOC. SURFACE
ROUNDNESS
RUN OUT
FINISH

DO NOT SCALE DRAWING

TOLERANCES UNLESS OTHERWISE SPECIFIED
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.XX ±.030
.XXX ±.005
.XXXX ±.0005

HAYES MANUFACTURING INC.

TITLE FLYWHEEL COUPLING ASS'Y & PUMP MTG. PLATE

MATERIAL

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

DRAWN BY HAVEMAN
DATE 1-20-97
CHECKED BY
SCALE FULL
DRAWING NO. 124636
SHEET OF REV.

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