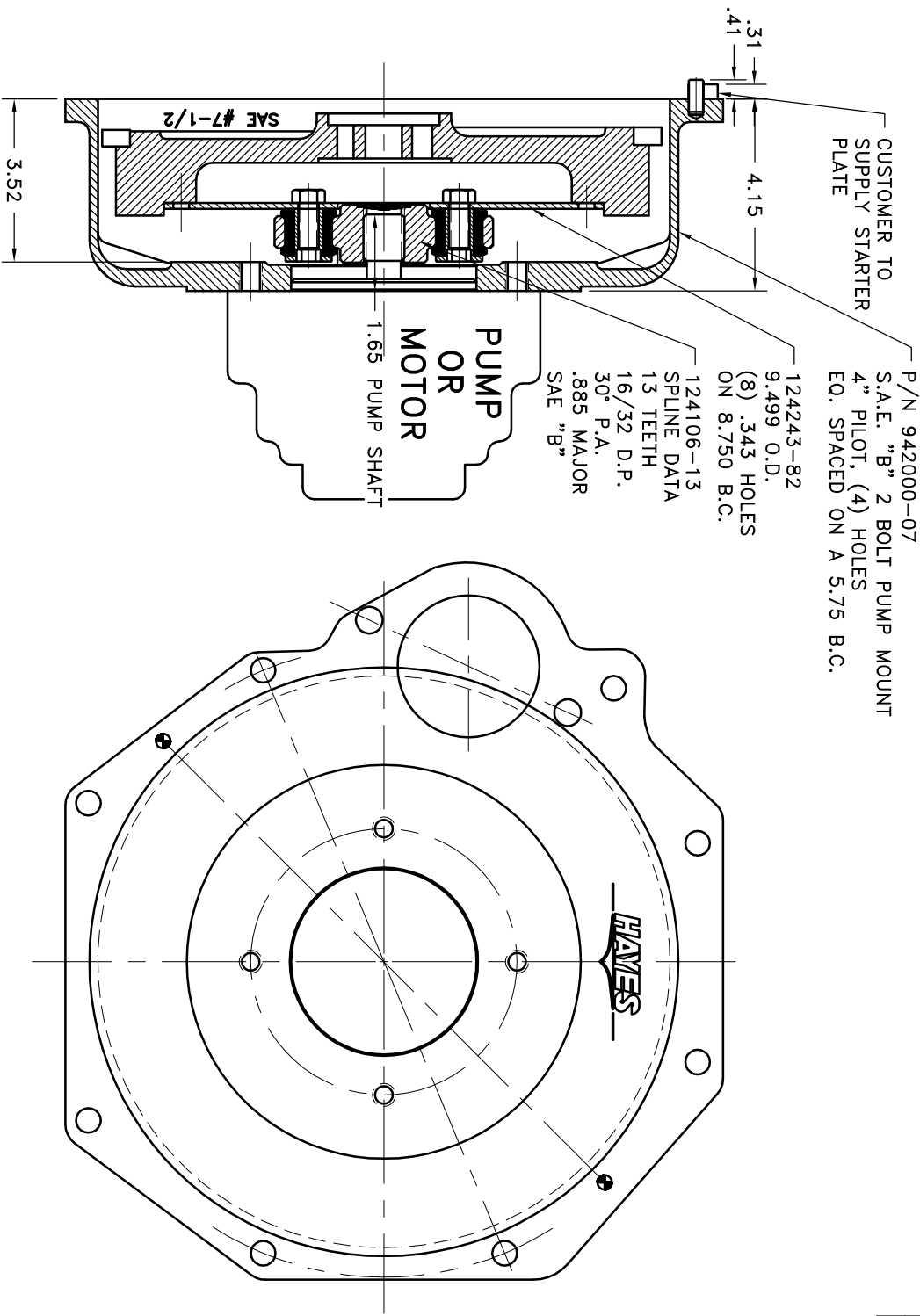


REV	DATE	CHANGE DESCRIPTION	MOD BY	CHK1	CHK2
A1	10/31/2006	REMOVED CUMMINS "A" ENGINE.	ZS		



COUPLING ASSY #127669-

FITS YANMAR ENGINES:
3TNE-78A, 82A, 84, 88, 84(T), 88

FITS ISUZU ENGINES:
3CD1

UP TO 65 HP

10	PURCHASE	5/16" x 3/4" DOWEL PINS	2
9	942005	BOLT KIT	1
8	942000-07	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX200	7/16-20 x 1" HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	124106-13	COUP HUB [13 16/32\3.250]	1
1	124243-82	FLYWHEEL PLATE [7.5\3.250]	1

SYMBOLS		DO NOT SCALE		DATE		DRAWING NO.	
—	FLATNESS	DRAWING		SHEETING	12-22-04	942016	
—	ANGULARITY	TOLERANCES UNLESS OTHERWISE SPECIFIED		CHECKED BY	SCALE	SHEET	OF
—	STRAIGHTNESS	12/ MAXIMUM				REV.	
—	PARALLELISM	ANGLE ±1/2°					
—	PERPENDICULARITY	FRACTION ±1/32					
—	CONCENTRICITY	DECIMAL					
—	TRUE POSITION	00 ±.015					
—	CIRCULAR RUN OUT	00 ±.015					
—	ROUNDNESS	0000 ±.0005					
—	CIRCULAR RUN IN						
—	FINISH						
—	UNLESS OTHERWISE SPECIFIED -						
—	REMOVE FIRST THREAD						
—	ON ALL TAPPED HOLES						
—	BREAK ALL SHARP CORNERS .010 TO .020						
—	STAMP OR MARK DRAWING NO.						

HAYES
MANUFACTURING INC. ®

HOUSING AND FLYWHEEL COUPLING ASSY

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