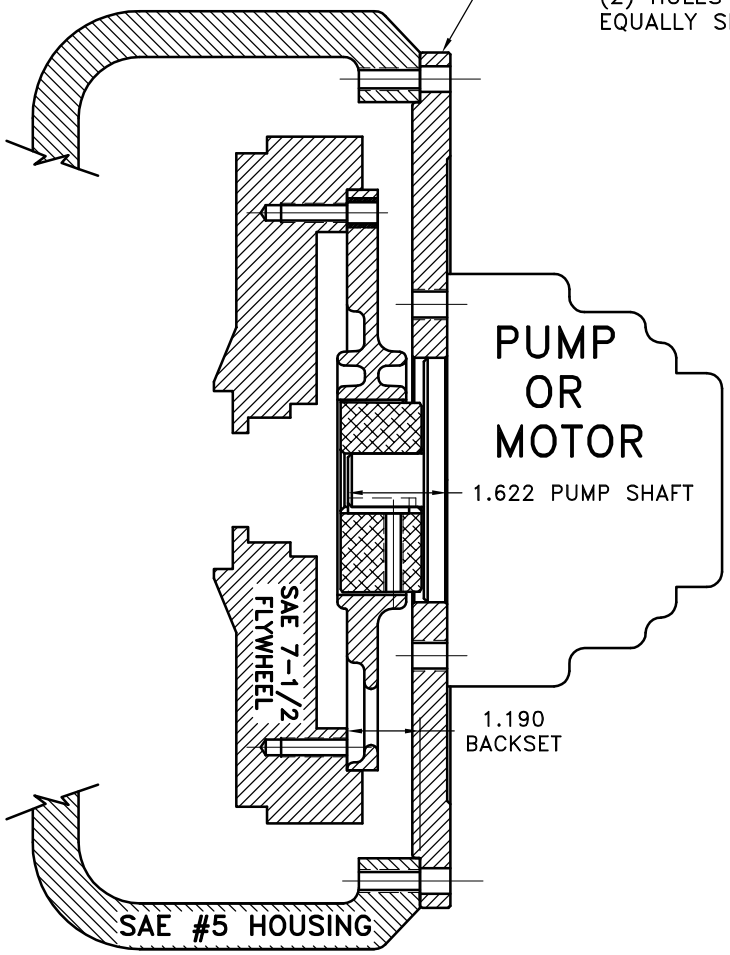
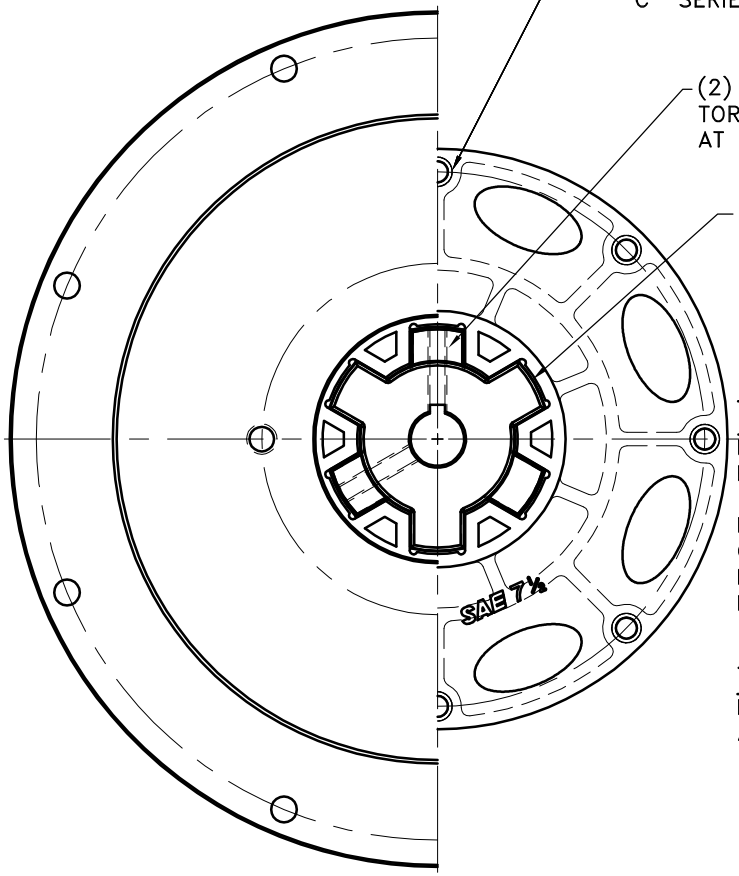
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2





IMPORTANT INSTALLATION NOTE!!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION.

BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 20 FT.LBS. USING TORQUE WRENCH .

PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

"C" SERIES TORQUE RANGE
65-175 HP

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008-G02	PUMP MOUNT PLATE	1
2	HC1-41	C SERIES HEX~FLX HUB	1
1	C-075	SAE 7 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
SQUARENESS
PARALLELISM
CONCENTRICITY
TRUE POSITION
ROUNDNESS
CIRCULAR RUN OUT
TOTAL RUN OUT
CYLINDRICITY
FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

HAYES MANUFACTURING INC. ®

TITLE: HEX~FLX COUPLING ASS'Y

MATERIAL:

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

DRAWN BY	DATE	DRAWING NO.
SIETING	01-30-07	C-075-HC1-41-G02
CHECKED BY	SCALE	SHEET OF REV.
RJH		

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