

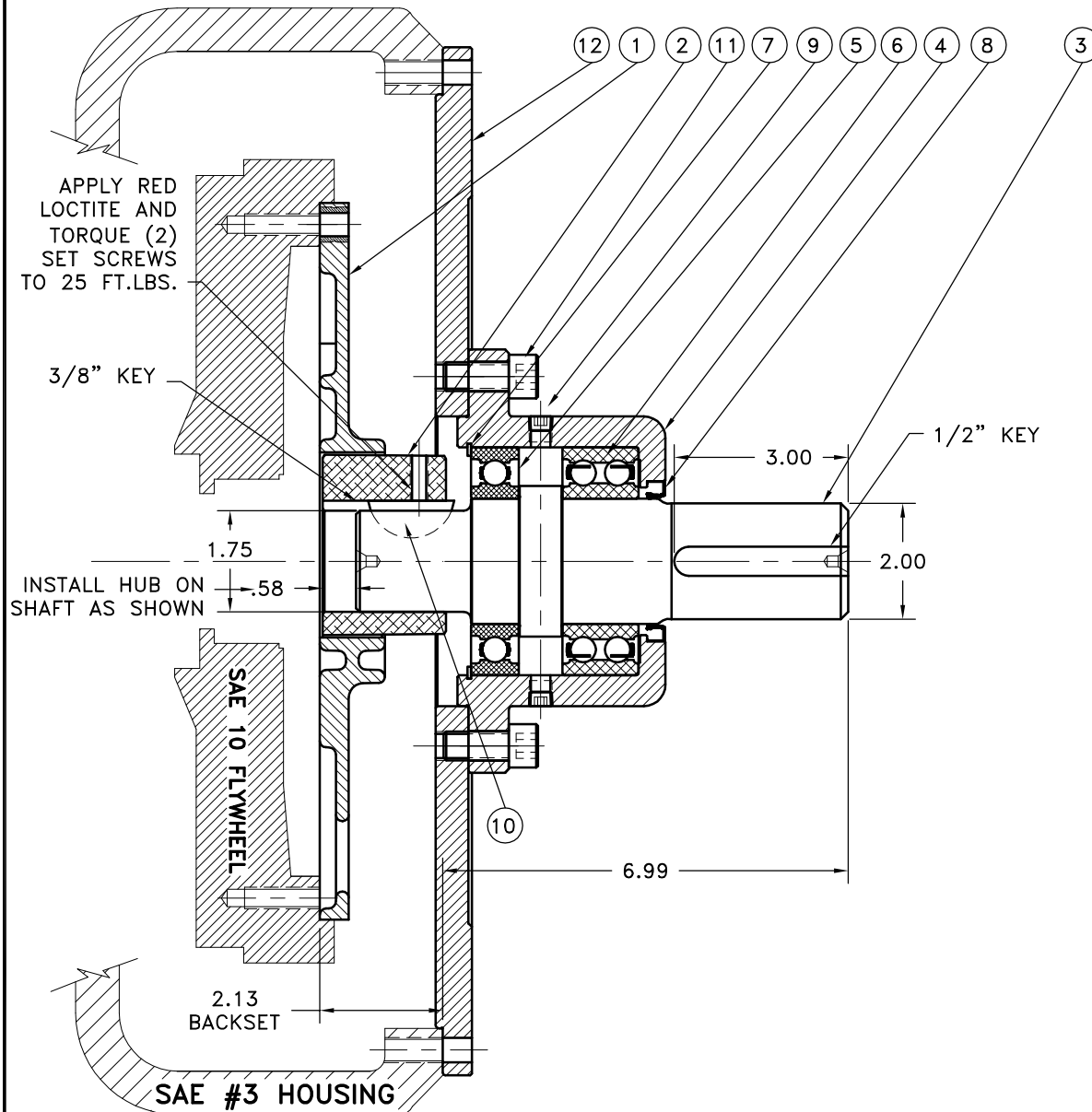
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	05/19/2010	CHANGED TO 1212 WOODRUFF KEY	ZS	JM	RJH

NOTES:

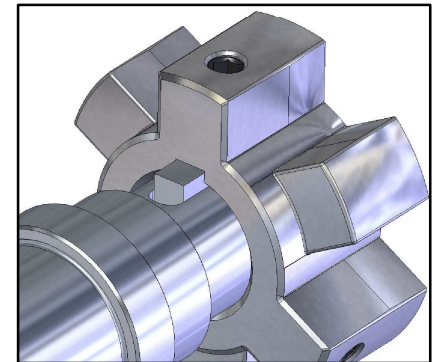
- WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

ASSEMBLY NOTE:

MUST USE DOUBLE SEALED BEARINGS.



HUB/SHAFT ORIENTATION



12	126293-04	PUMP MOUNT PLATE	1
11	740000	1/2-13 SHCS	6
10	1212	1212 WOODRUFF KEY	1
9	1/8-27	PIPE PLUG	2
8	CRW1R21610	SEAL	1
7	RR-393	SPIROLOX RETAINING RING	1
6	3211A2ZC3	DOUBLE BEARING	1
5	211KDD	BEARING	1
4	127870	BEARING HOUSING	1
3	200014-02	STUB SHAFT [3"]	1
2	HC4-23	HEX~FLX HUB	1
1	C-010	HEX~FLX DRIVE PLATE	1

200-S

C-010-HC4-23

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE BEARING SUPPORTED STUB SHAFT ASS'Y MATERIAL	
CLASS	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 12-05-06	DRAWING NO. 200-010-03-S
DESCRIPTION		CHECKED BY RJH	SCALE	SHEET OF REV.

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