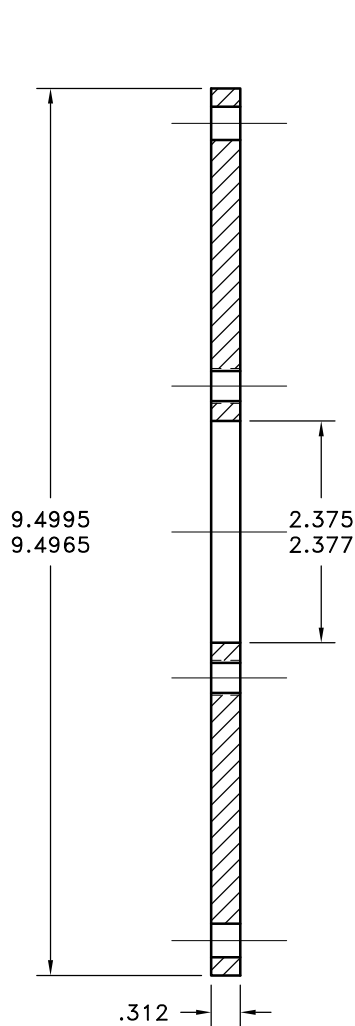
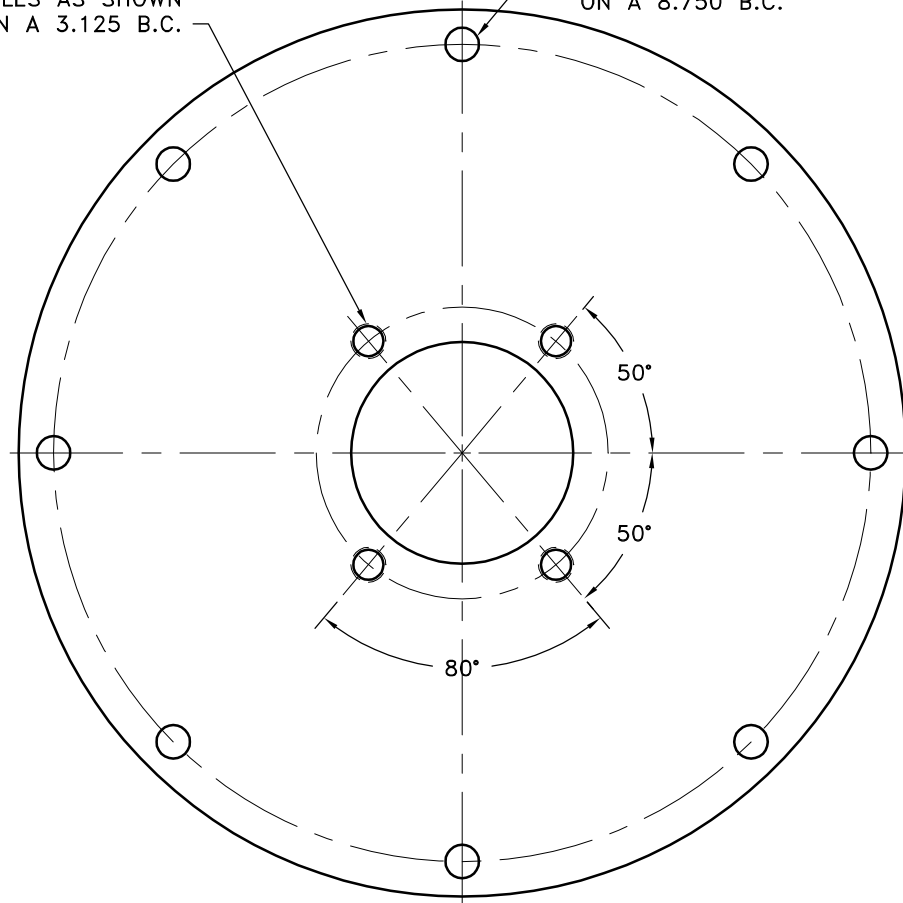


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



"Q" DR. THRU  
3/8-24 TAP THRU  
(4) HOLES AS SHOWN  
ON A 3.125 B.C.

23/64 DR. THRU  
(8) HOLES EQ. SPACE  
ON A 8.750 B.C.



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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<div> <div>—</div> FLATNESS <div>—</div> STRAIGHTNESS <div>—</div> ANGULARITY <div>—</div> SQUARENESS <div>—</div> PARALLELISM <div>—</div> CONCENTRICITY <div>—</div> TRUE POSITION <div>—</div> ROUNDNESS <div>—</div> CIRCULAR RUN OUT <div>—</div> TOTAL RUN OUT <div>—</div> CYLINDRICITY <div>—</div> FINISH </div>	<div>DO NOT SCALE DRAWING</div> <div>TOLERANCES UNLESS OTHERWISE SPECIFIED</div> <div>125° MAXIMUM</div> <div>ANGLE ±1/2°</div> <div>FRACTION ±1/32</div> <div>DECIMAL</div> <div>.00 ±.01</div> <div>.000 ±.005</div> <div>.0000 ±.0005</div>		<div><b>HAYES</b></div> <div>MANUFACTURING INC. ®</div> <div>TITLE</div> <div>SAE 7 1/2 TO W 27/31 WATSON DP</div> <div>MATERIAL</div> <div>A36 PLATE</div>	
<div>— UNLESS OTHERWISE SPECIFIED —</div> <div>REMOVE FIRST THREAD</div> <div>ON ALL TAPPED HOLES</div> <div>BREAK ALL SHARP CORNERS .010 TO .020</div> <div>STAMP OR MARK DRAWING NO.</div>	<div>DRAWN BY</div> <div>SIETING</div> <div>CHECKED BY</div> <div>RJH</div>	<div>DATE</div> <div>03-18-2009</div> <div>SCALE</div>	<div>DRAWING NO.</div> <div>26-04012</div> <div>SHEET OF REV.</div>	