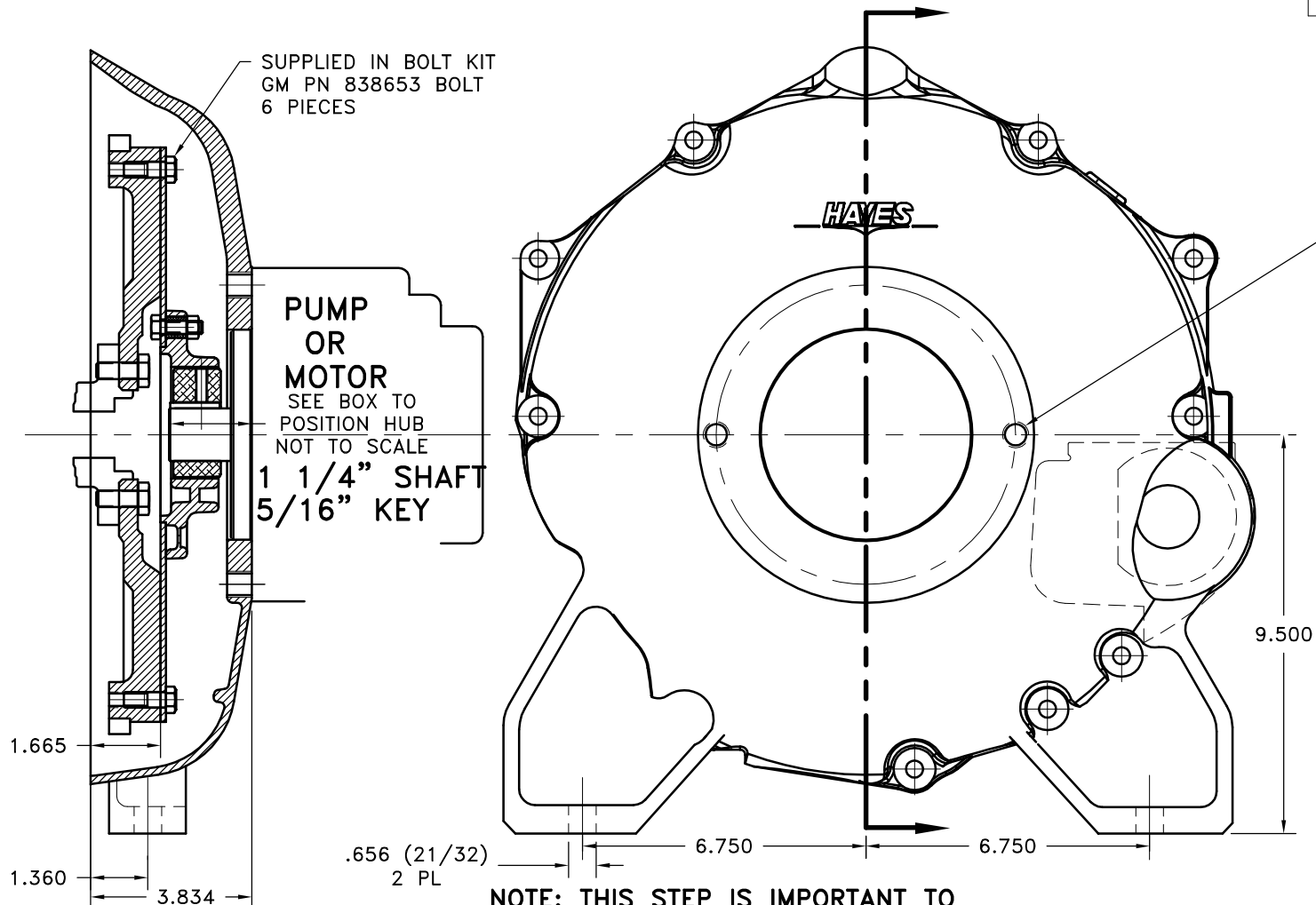


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



SAE "C" PUMP MOUNT  
5.00 PUMP PILOT  
2-BOLT HORIZ.  
(2) 5/8-11 TAPPED HOLES  
EQ. SPACED ON 7.13 B.C.

**GM 5.7 LITRE**

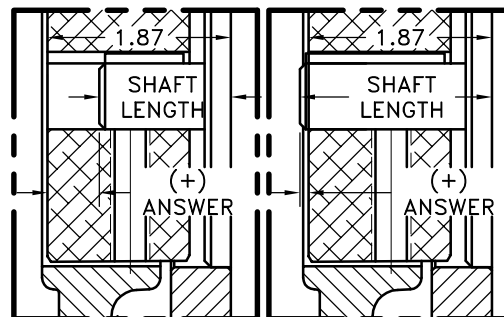
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:  
1.87 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



**FLYWHEEL PLATE  
ASS'Y #128453**

8	890010	4.3 LITRE DUST COVER	1
7	890013	BOLT KIT	1
6	890000-06	HOUSING	1
5	HB1-43	HEX~FLX HUB	1
4	PURCHASE	5/16-18 NUT	5
3	PURCHASE	5/16-18 x 1" HHB	5
2	B-SMN	HEX~FLX PLATE	1
1	128452	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	<b>HAYES</b> MANUFACTURING INC. ® TITLE GM HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY SIETING CHECKED BY RJH
			DATE 11-21-06 SCALE	DRAWING NO. 029-0-HB1-43-C2 SHEET OF REV.