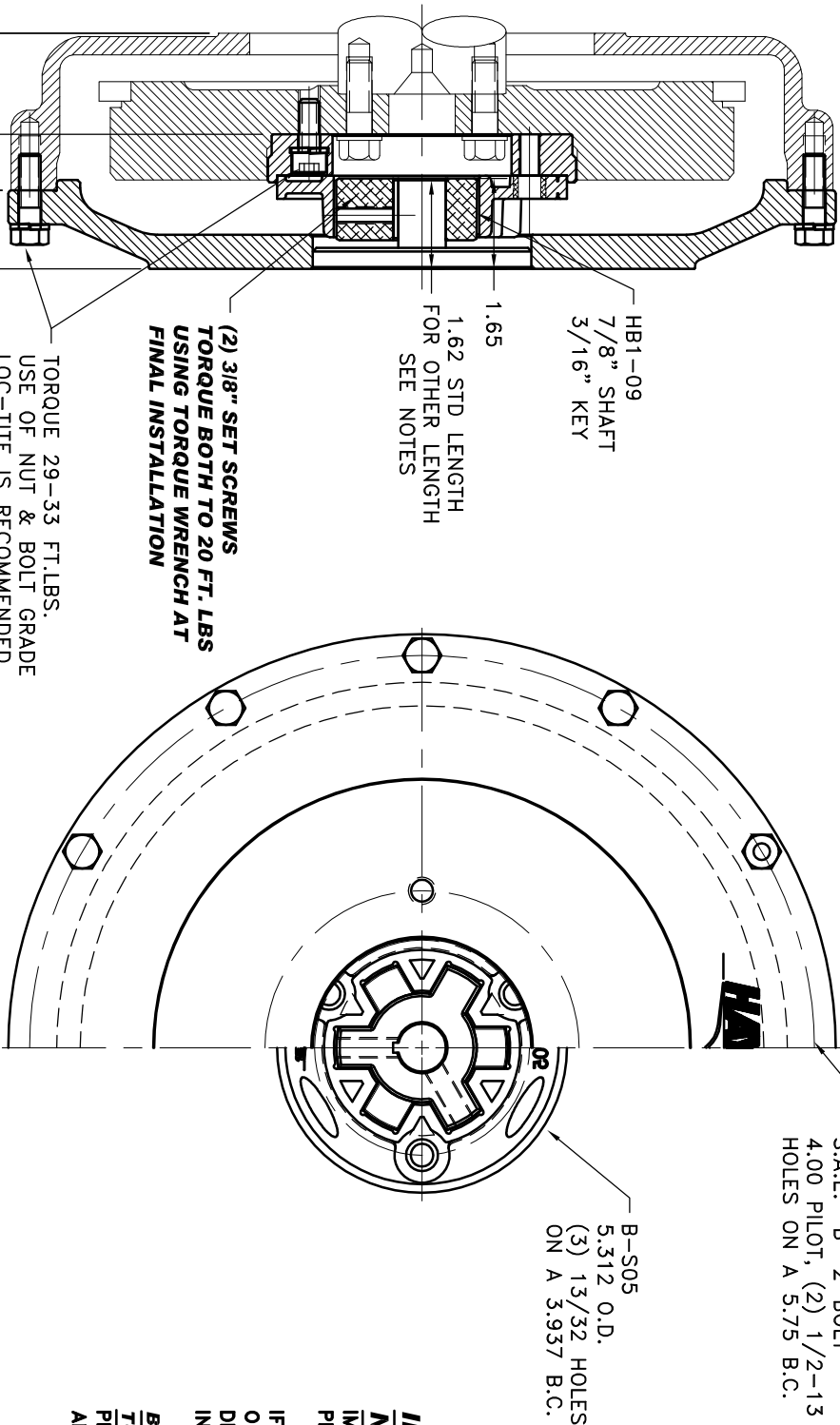


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2

P/N: 995002-02
S.A.E. "B" 2-BOLT
4.00 PILOT, (2) 1/2-13 TAPPED
HOLES ON A 5.75 B.C.



IMPORTANT INSTALLATION

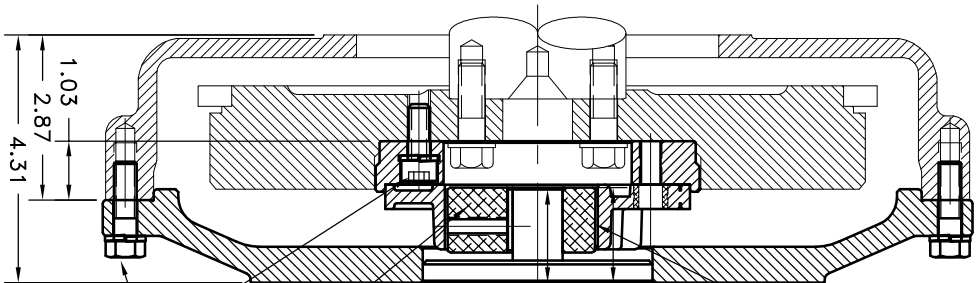
NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION.

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

FOR: LDW1503

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.

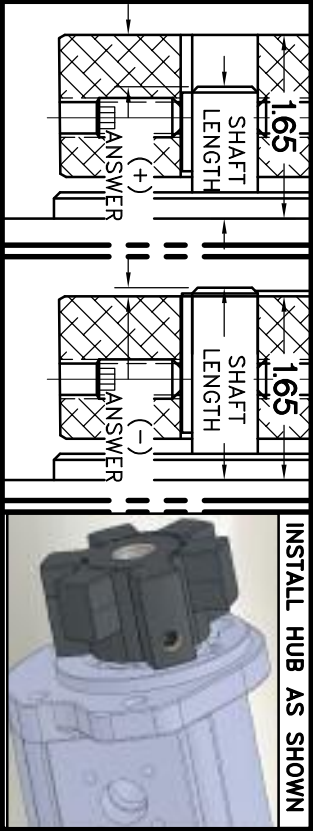


NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.
USING TORQUE WRENCH. SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:**

PERFORM CALCULATION BELOW:

1.65 - SHAFT LENGTH - HUB PRESET
IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

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SYMBOLS		DO NOT SCALE		DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED	
	FLATNESS		PERPENDICULARITY		MAXIMUM MATERIAL CONDITION
	STRAIGHTNESS		CIRCULARITY		TRUE POSITION
	ANGULARITY		ROUNDNESS		CIRCULAR RUN OUT
	CONCENTRICITY		TOTAL RUN OUT		FINISH
UNLESS OTHERWISE SPECIFIED -		BREAK ALL SHARP CORNERS .010 TO .020		STAMP OR MARK DRAWING NO.	
DATE		DATE		DRAWING NO.	
SHEET		SCALE		SHEET	
REV.		REV.		REV.	



LOMBARDINI HEX-FLX ASSEMBLY