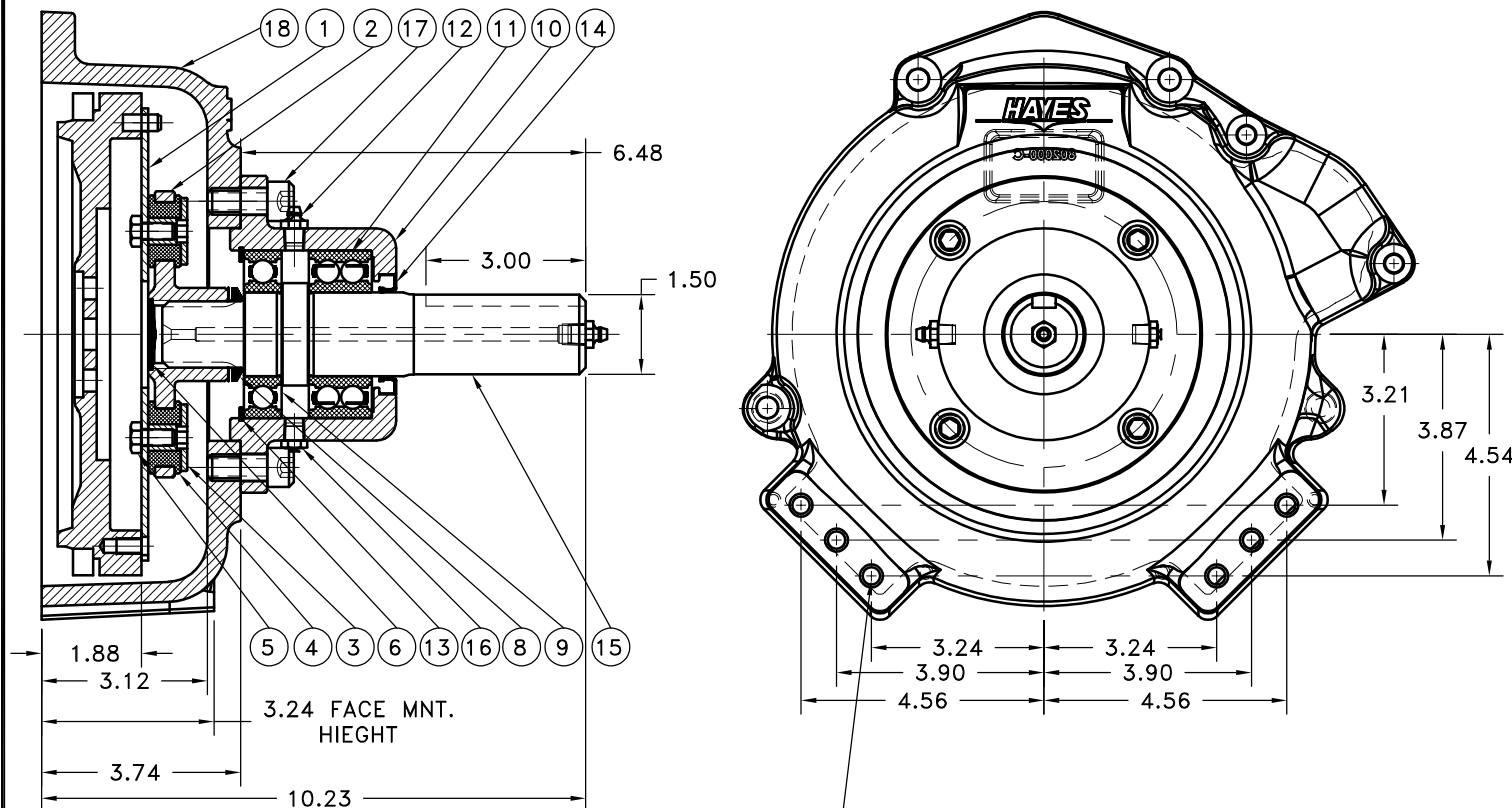


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A1	05/20/2005	UPDATED PRINT	ZS		

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE OR HOUSING.



M10 x 1.5 TAPPED HOLES
(6) HOLES AS SHOWN

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

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SUB ASS'Y #126413
COUPLING ASS'Y #127865

20	802003	BOLT KIT	1
19	802002	COVER PLATE	1
18	802000-04	HOUSING	1
17	740000	1/2-13 x 1 1/8 SHCS	4
16	1093K11	RELIEF VALVE	1
15	126412	SPLINED SHAFT	1
14	CRW1-R-15830	SEAL	1
13	RR-314	SPIROLOX SNAP RING	1
12	600000	GREASE ZERT	2
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208P	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	GREASE PLUG	1
5	HX100	5/16-24 x 5/8" HHB	8
4	H52500	NEOPRENE INSERT	8
3	123729-01	THREADED BUSHING	8
2	124240-36	COUPLING HUB	1
1	127076-21	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE HYUNDAI 1.0L BEARING SUPPORTED STUB SHAFT ASS'Y MATERIAL	
CLASS	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 04-04-05	DRAWING NO. 802001
DESCRIPTION		CHECKED BY R/JH	SCALE	SHEET OF REV.

11/23/2016 8:58:48 AM