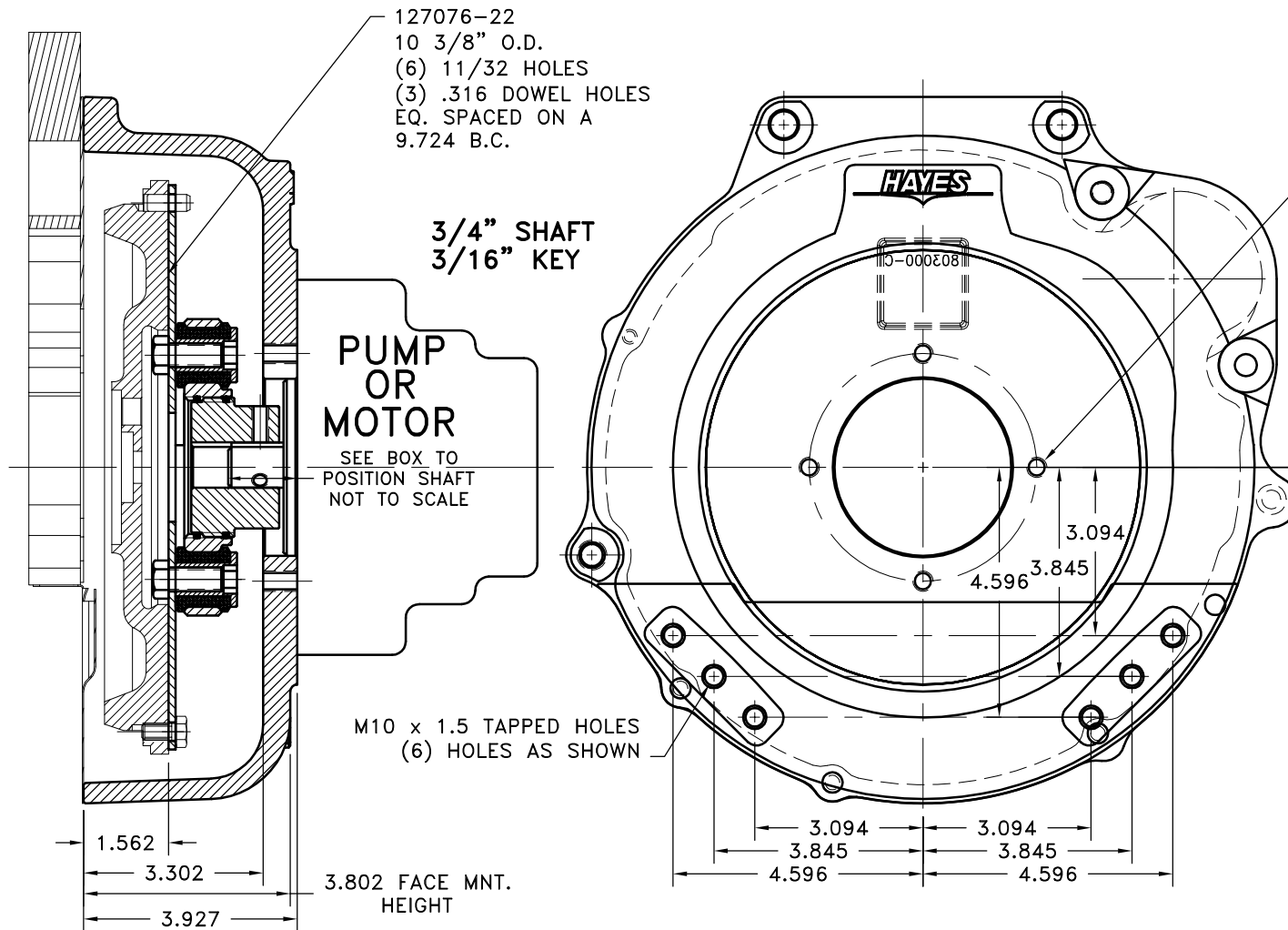


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
B	10/03/2006	CHANGED HOUSING P/N	ZS	ML	HM



S.A.E. "A" PUMP MOUNT
3.25" PUMP PILOT
3/8-16 TAPPED HOLES
(4) HOLES EQ. SPACED
ON A 4.18" B.C.

M10 x 1.5 TAPPED HOLES
(6) HOLES AS SHOWN

UP TO 110 HP

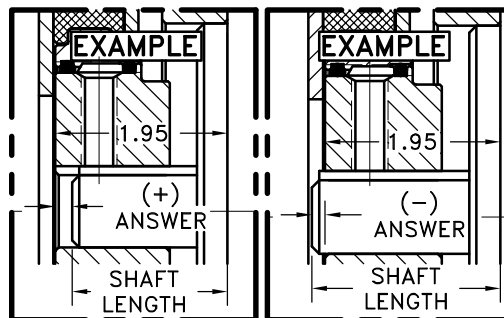
14	803002	BOLT KIT	1
13	803004	DUST COVER	1
12	803000-06	HOUSING	1
11	801912	GREASE	1
10	PURCHASE	5/16-18 x 3/4" SSSCP	1
9	PURCHASE	5/16-18 x 5/8" SSSCP	1
8	568-143	O-RING (124473)	1
7	568-142	O-RING (128037-07)	1
6	HX200	7/16-20 x 1" HHB	6
5	H62500	NEOPRENE INSERT	6
4	123727	THREADED BUSHING	6
3	128037-07	EXT. SPL HUB [3/4S\3/16K]	1
2	124473	COUPLING HUB	1
1	127076-22	FLYWHEEL PLATE	1

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:
1.95 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



COUPLING ASS'Y #128017

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2" FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE HYUNDAI 1.6L FLYWHEEL COUPLING WITH HOUSING MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 10-03-05 SCALE	DRAWING NO. 803006 SHEET OF REV.	

11/8/2006 7:29:02 AM