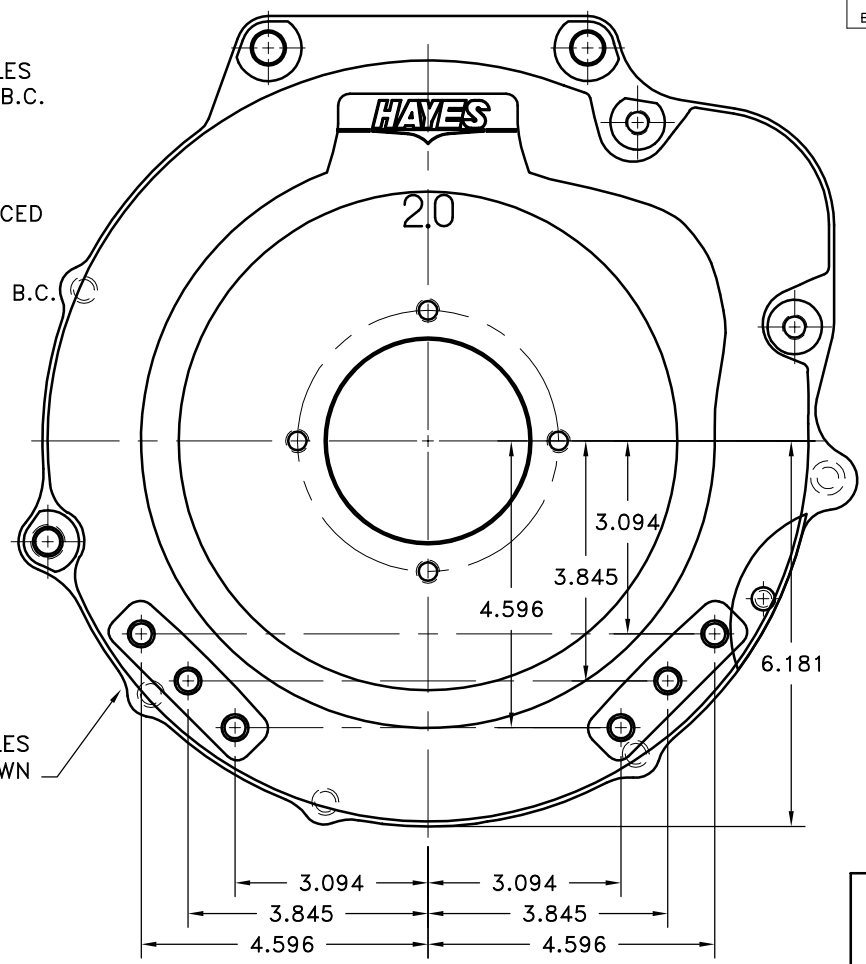
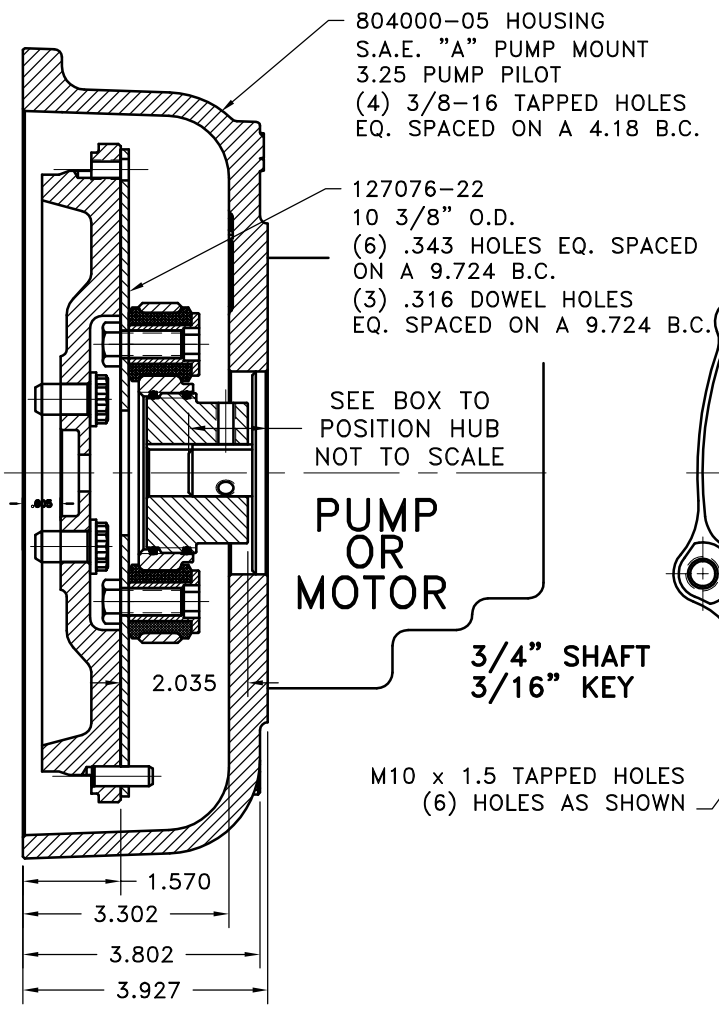


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	10/03/2006	CHANGED HOUSING P/N	ZS	ML	HM



13	804002	BOLT KIT	1
12	804000-05	HOUSING	1
11	801912	GREASE	1
10	PURCHASE	5/16-18 x 3/4\" SSSCP	1
9	PURCHASE	5/16-18 x 5/8\" SSSCP	1
8	568-143	O-RING (124473)	1
7	568-142	O-RING (128037-07)	1
6	HX200	7/16-20 x 1\" HHB	6
5	H62500	NEOPRENE INSERT	6
4	123727	THREADED BUSHING	6
3	128037-07	EXT. SPL HUB [3/4S\3/16K]	1
2	124473	COUPLING HUB	1
1	127076-22	FLYWHEEL PLATE	1

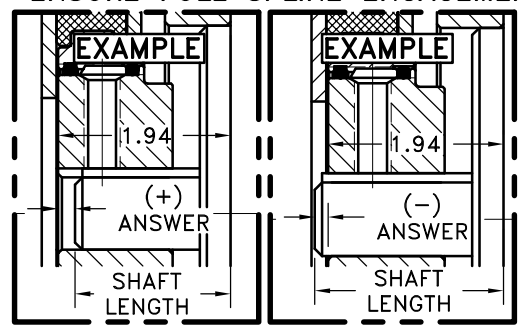
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4\" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:  
1.94 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



COUPLING ASS'Y #128017

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<ul style="list-style-type: none"> <li>— FLATNESS</li> <li>— STRAIGHTNESS</li> <li>— ANGULARITY</li> <li>— SQUARENESS</li> <li>— PARALLELISM</li> <li>— CONCENTRICITY</li> <li>— TRUE POSITION</li> <li>— ROUNDNESS</li> <li>— CIRCULAR RUN OUT</li> <li>— TOTAL RUN OUT</li> <li>— CYLINDRICITY</li> <li>— FINISH</li> </ul>	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 10-03-05 SCALE	DRAWING NO. 804005 SHEET OF REV.